Air Slide Table/High Rigidity Type

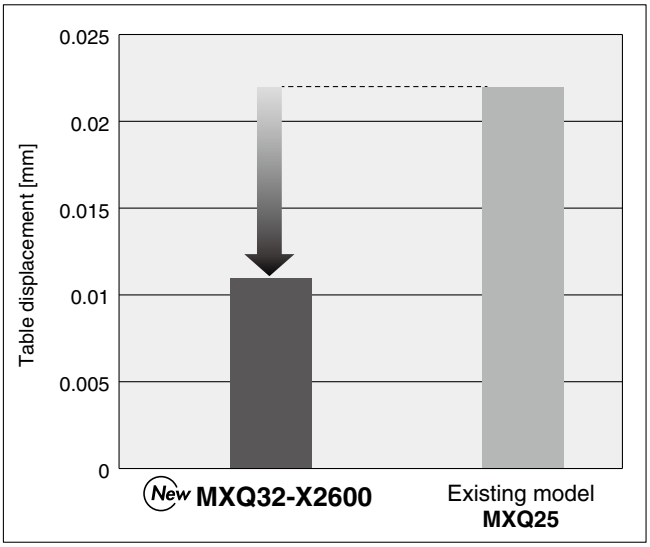
ø32

RoHS

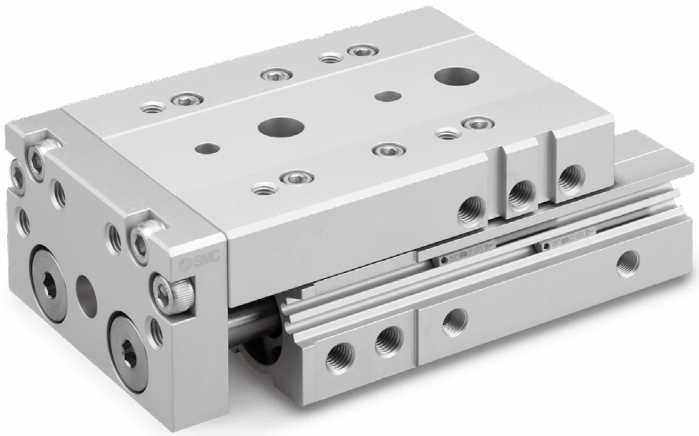
A linear guide with a 4-row circular arc groove for high rigidity and high precision

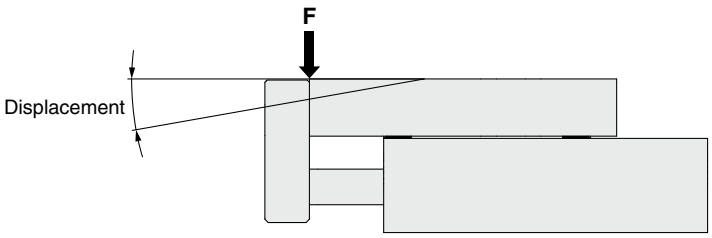
Table displacement: Reduced by 50%

∗ 0.022 mm → **0.011 mm**



∗ Displacement of part F (indicated in the figure on the right) when 100 N of load is applied to part F during a 30 mm stroke
∗ In accordance with SMC's test conditions
∗ Refer to page 4 for details on table displacement.





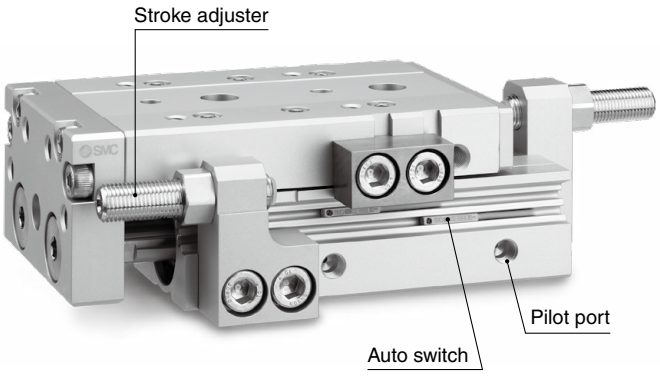
∗ Measurement at extension stroke end

New ■ 75, 100, 125, and 150 mm strokes have been added.

■ Max. load weight: 16 kg

■ Aluminum table: Load weight increased by reducing the weight of moving parts

■ Integrated pilot port, stroke adjuster, and auto switch on 1 side allows for improved operability



MXQ32-X2600

SMC

Air Slide Table/High Rigidity Type

MXQ32-X2600

ø32

RoHS

How to Order

MXQ 32 – 30 AS – M9BW □ – □ – X2600

Bore size

Standard stroke [mm]

10, 20, 30, 40, 50, 75, 100, 125, 150

Adjuster option

Symbol	Adjuster type	Adjuster mounting position	
		Extension stroke end	Retraction stroke end
Nil	Without adjuster	—	—
AS	Rubber stopper	●	—
AT		—	●
A		●	●
BS	Shock absorber/RJ	●	—
BT		—	●
B		●	●
ASBT	Extension stroke end rubber stopper + Retraction stroke end shock absorber	●	●
BSAT	Extension stroke end shock absorber + Retraction stroke end rubber stopper	●	●

∗ Refer to pages 9 and 10 for the adjuster adjustment range.
∗ The "-X12" long adjustment bolt specification is not available for the 10 mm standard stroke type.

Auto switch

Nil	Without auto switch (Built-in magnet)

∗ For applicable auto switches, refer to the table below.

Number of auto switches

Nil	2
S	1
n	n

Made to order

Nil	None
-X11	Long adjustment bolt (10 mm longer adjuster adjustment range)
-X12	Long adjustment bolt (20 mm longer adjuster adjustment range)
-X33	Without built-in auto switch magnet
-X42	Anti-corrosive guide unit
-X42A	Anti-corrosive guide unit + Long adjustment bolt (10 mm longer adjuster adjustment range)
-X42B	Anti-corrosive guide unit + Long adjustment bolt (20 mm longer adjuster adjustment range)

∗ Refer to page 13 for details.

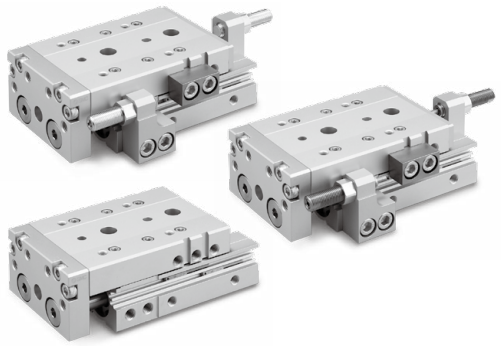
Applicable Auto Switches/Refer to the **Web Catalog** for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage			Auto switch model		Lead wire length [m]				Pre-wired connector	Applicable load	
					DC		AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)			
Solid state auto switch	—	Grommet	Yes	3-wire (NPN)	24 V	5 V, 12 V	—	**M9NV**	**M9N**	●	●	●	○	○	IC circuit	Relay, PLC
				3-wire (PNP)				**M9PV**	**M9P**	●	●	●	○	○		
				2-wire		12 V		**M9BV**	**M9B**	●	●	●	○	○	—	
	Diagnostic indication (2-color indicator)			3-wire (NPN)		5 V, 12 V		**M9NWV**	**M9NW**	●	●	●	○	○	IC circuit	
				3-wire (PNP)				**M9PWV**	**M9PW**	●	●	●	○	○		
				2-wire		12 V		**M9BWV**	**M9BW**	●	●	●	○	○	—	
	Water resistant (2-color indicator)			3-wire (NPN)		5 V, 12 V		**M9NAV**∗1	**M9NA**∗1	○	○	●	○	○	IC circuit	
				3-wire (PNP)				**M9PAV**∗1	**M9PA**∗1	○	○	●	○	○		
				2-wire		12 V		**M9BAV**∗1	**M9BA**∗1	○	○	●	○	○	—	
Reed auto switch	—	Grommet	Yes	3-wire (Equiv. to NPN)	—	5 V	—	**A96V**	**A96**	●	●	●	●	○	IC circuit	—
			No	2-wire	24 V	12 V	100 V	**A93V**	**A93**	●	●	●	●	○∗2	—	Relay, PLC
							100 V or less	**A90V**	**A90**	●	●	●	●	○∗2	IC circuit	

∗1 Water-resistant type auto switches can be mounted on the above models, but SMC cannot guarantee water resistance.
∗2 The load voltage used is 24 VDC.

∗ Lead wire length symbols: 0.5 m ····· Nil (Example) M9NW
1 m ····· M (Example) M9NWM
3 m ····· L (Example) M9NWL
5 m ····· Z (Example) M9NWZ

∗ Auto switches marked with a "○" are produced upon receipt of order.
∗ Since there are applicable auto switches other than those listed above, refer to the **Web Catalog** for details.
∗ For details on auto switches with pre-wired connectors, refer to the **Web Catalog**.
∗ Auto switches are shipped together with the product but do not come assembled.



Specifications

Bore size		32
Piping port size		Rc1/8
Fluid		Air
Action		Double acting
Operating pressure		0.15 to 0.7 MPa
Proof pressure		1.05 MPa
Ambient and fluid temperatures		−10 to 60°C (No freezing)
Operating speed range (Average operating speed)		50 to 500 mm/s (50 to 450 mm/s for 125 and 150 mm strokes)
Cushion	**Without adjuster**	Internal rubber bumper
	With adjuster	Rubber stopper, Shock absorber
Lubrication		Non-lube
Auto switch		Solid state auto switch, Reed auto switch (2-wire, 3-wire) 2-color indicator solid state auto switch (2-wire, 3-wire)
Stroke length tolerance		+2 to 0 mm

∗ For details on auto switches, refer to the **Web Catalog**.

Adjuster Specifications (Option)

Rubber Stopper

Max. absorbed energy [J]	0.78
Mounting screw size [mm]	M14 x 1.5
Weight [g]	65

Shock Absorber/RJ

Max. absorbed energy [J]	10
Stroke absorption [mm]	12
Operating speed range [mm/s]	50 to 500
Max. operating frequency [cycle/min]	45
Max. allowable thrust [N]	814
Spring force (Extended) [N]	6.4
Spring force (Compressed) [N]	17.4
Mounting screw size [mm]	M14 x 1.5

Theoretical Output

The dual rod ensures an output twice that of existing cylinders.

[N]

Rod size [mm]	Operating direction	Piston area [mm^2]	Operating pressure [MPa]					
			0.2	**0.3**	**0.4**	**0.5**	**0.6**	**0.7**
16	OUT	1608	322	483	643	804	965	1126
	IN	1206	241	362	483	603	724	844

Weight

[g]

Standard stroke [mm]						Additional weight of adjuster option	
10, 20, 30	40, 50	75	100	125	150	Extension stroke end	Retraction stroke end
3400	3600	4500	4950	6200	6650	360	250

Weight of Moving Parts

[g]

Standard stroke [mm]						Additional weight of adjuster option	
10, 20, 30	40, 50	75	100	125	150	Extension stroke end	Retraction stroke end
1600	1780	2150	2400	2900	3120	140	75

Maximum Load Weight

[kg]

Without adjuster	Adjuster option		
Internal rubber bumper	Rubber stopper	Shock absorber/RJ	
		Horizontal	Vertical
16	16	16	16

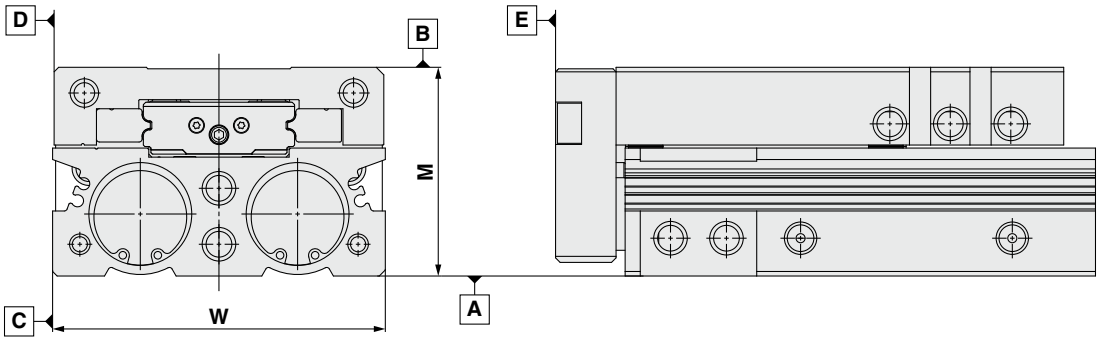
Allowable Kinetic Energy

[J]

Without adjuster	Adjuster option		
Internal rubber bumper	Rubber stopper	Shock absorber/RJ	
		Horizontal	Vertical
0.78	0.78	1.9	1.9

∗ When selecting a model, refer to Model Selection on page 5. Keep in mind that a model cannot be selected with only the allowable kinetic energy.

Table Accuracy (Reference Values)



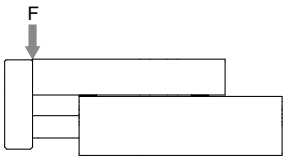
[mm]

Stroke	10	20	30	40	50	75	100	125	150
B side parallelism to A side	0.085			0.095		0.115		0.125	
D side parallelism to C side	0.075			0.085		0.105		0.115	
B side traveling parallelism to A side	0.015	0.025	0.035	0.045	0.055	0.075	0.090	0.110	0.125
D side traveling parallelism to C side	0.015	0.025	0.035	0.045	0.055	0.075	0.090	0.110	0.125
E side perpendicularity to A side	0.105			0.115		0.125		0.135	
M dimension tolerance	±0.1					±0.12			
W dimension tolerance	±0.1								

Table Displacement (Reference Values)

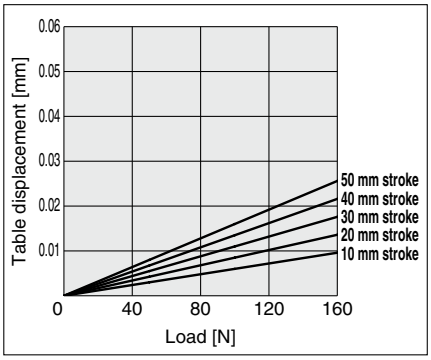
Table displacement due to pitch moment load

Displacement of part F when a load is applied to part F for the entire stroke



Pitch Moment

MXQ32-10, 20, 30, 40, 50-X2600



MXQ32-75, 100, 125, 150-X2600

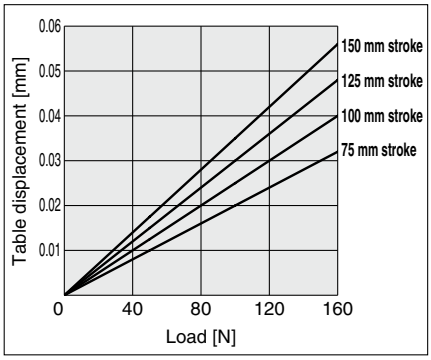
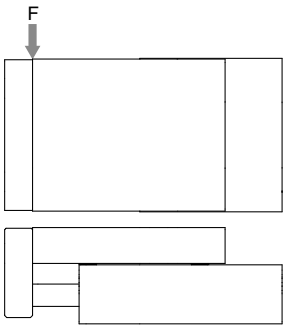


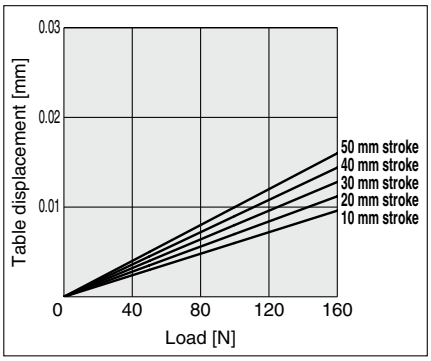
Table displacement due to yaw moment load

Displacement of part F when a load is applied to part F for the entire stroke



Yaw Moment

MXQ32-10, 20, 30, 40, 50-X2600



MXQ32-75, 100, 125, 150-X2600

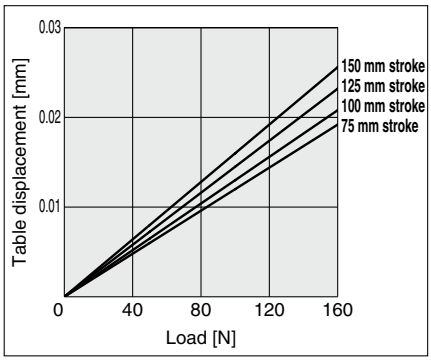
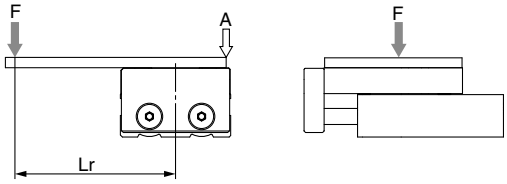
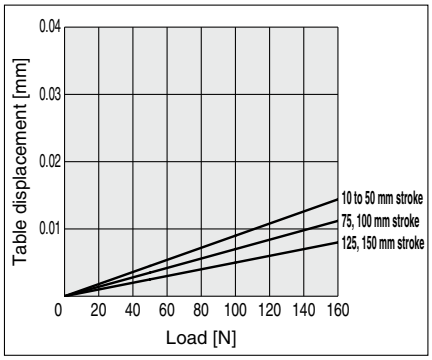


Table displacement due to roll moment load

Displacement of part A when a load is applied to part F with the air slide table retracted



Roll Moment



MXQ32-X2600
Model Selection

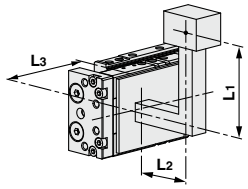
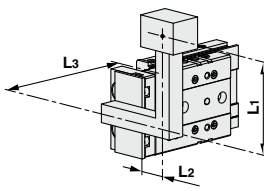
Model Selection Software is available. For details, refer to Model Selection Software on the SMC website.

Selection Conditions

There are two model selection methods according to the usage. The model selection procedures are shown below.
The following is a simplified selection procedure using the graphs for when an MXQ is mounted onto a static table.

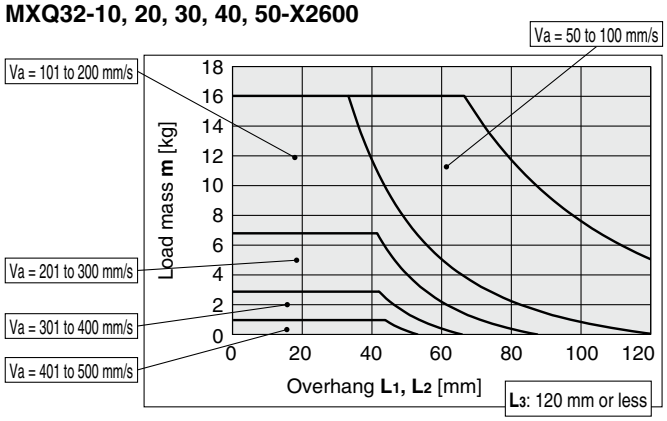
For Transfer

(1) Load mass and overhang L_1 and L_2 should be within the average speed (Va) limit in the graphs.
(2) For horizontal use, overhang L_3 should not exceed the allowable range. For vertical use, it is not necessary to consider L_3 as it does not affect the moment.

Application	Transfer	
Workpiece mounting position / Overhang		
	Table mounting	**End plate mounting**
	L1: Distance from the center of the table to the center of gravity of the workpiece **L2**: Distance from the top surface of the table to the center of gravity of the workpiece **L3**: Distance from the end of the body to the center of gravity of the workpiece in the Z direction	

∗ Positional relationships among L_1, L_2, and L_3 do not change regardless of the body mounting direction.

MXQ32-10, 20, 30, 40, 50-X2600



∗ For end plate mounting, L_2 is 1/2 of the L which is found from the graph.

∗ Confirm that the overhang L_1 and L_2 are within the allowable range based on the load mass and average speed.

Model Selection Steps

1 Necessary conditions

- **Stroke to be used**
- **Overhang**
- **Adjuster type**
- **Load mass**
- **Average speed**

2 Select a graph.

Select the applicable graph by stroke to be used and adjuster type.
When the extension stroke end and retraction stroke end use different adjuster types, check each adjuster graph to see if the adjuster can be used.

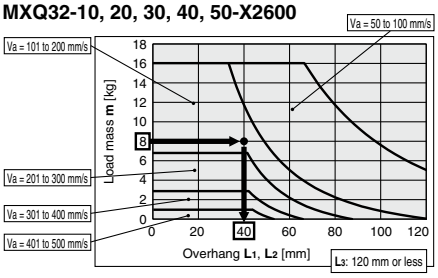
3 Determine the overhang.

Determine the overhang at the workpiece mounting positions L_1, L_2, and L_3.
∗ **Positional relationships among L_1, L_2, and L_3 do not change regardless of the body mounting direction.**

4 Check the overhang.

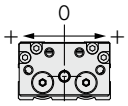
Check the overhang for L_1max, L_2max, and L_3max during transfer.
(1) L_1max: Check the overhang from the cross point of the load mass and driving speed.
(2) L_2max: a: When mounted to the table
Check the allowable overhang from the cross point of the load mass and driving speed.
b: When mounted to the end plate
The allowable overhang is found by multiplying the allowable overhang by 1/2.
(3) L_3max: It is possible to use within the value in the selection graph if it is within the allowable range of the load mass and driving speed.

MXQ32-10, 20, 30, 40, 50-X2600



5 Overhang in the operating conditions

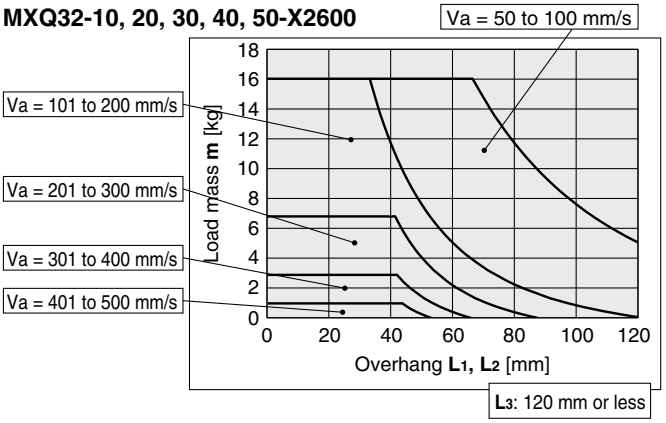
This product can be used with the overhang required (L_1, L_2, L_3 of No. 3) if it is within the allowable overhang range (L_1max, L_2max, L_3max of No. 4).
∗ **When the required overhang exceeds the allowable overhang, review the overhang, load mass, driving speed, etc., and reconfirm that they are acceptable.**



For Transfer/Without Adjuster

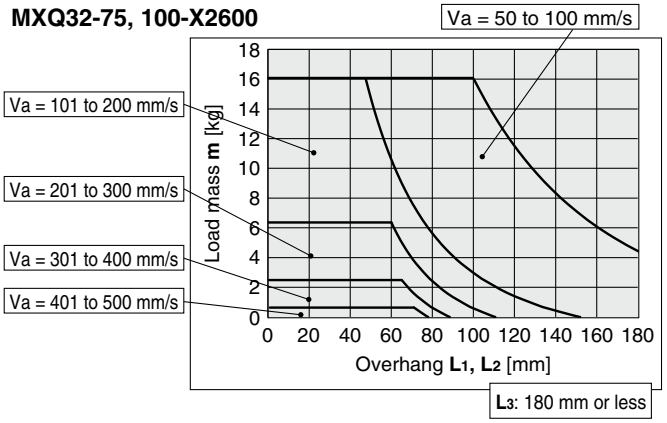
The allowable overhang L_1 for the type without an adjuster is symmetrical. Use in either direction.

MXQ32-10, 20, 30, 40, 50-X2600



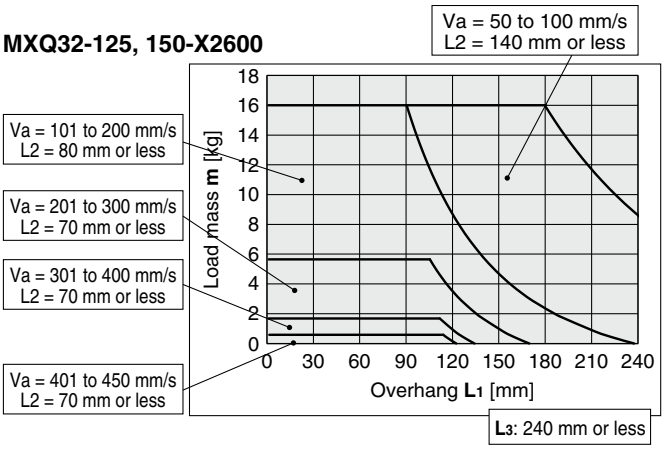
∗ For end plate mounting, L_2 is 1/2 of the L which is found from the graph.

MXQ32-75, 100-X2600



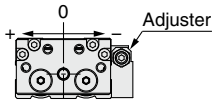
∗ For end plate mounting, L_2 is 1/2 of the L which is found from the graph.

MXQ32-125, 150-X2600



∗ For end plate mounting, L_2 is 1/2.

MXQ32-X2600

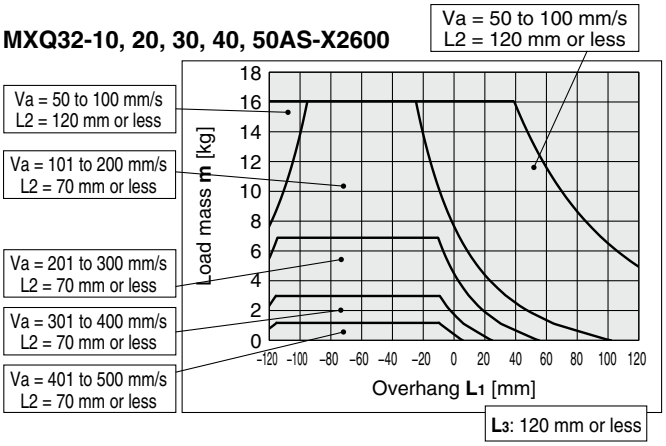


For Transfer/Rubber Stopper

The allowable overhang L_1 for the adjuster type is asymmetrical. The adjuster side is the "–" direction.

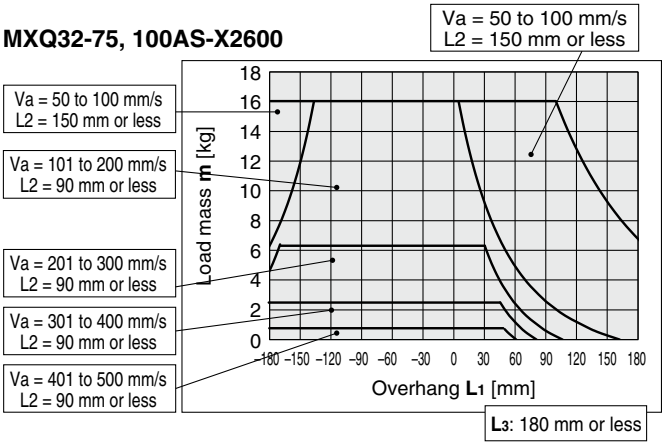
With rubber stopper AS: Extension stroke end

MXQ32-10, 20, 30, 40, 50AS-X2600



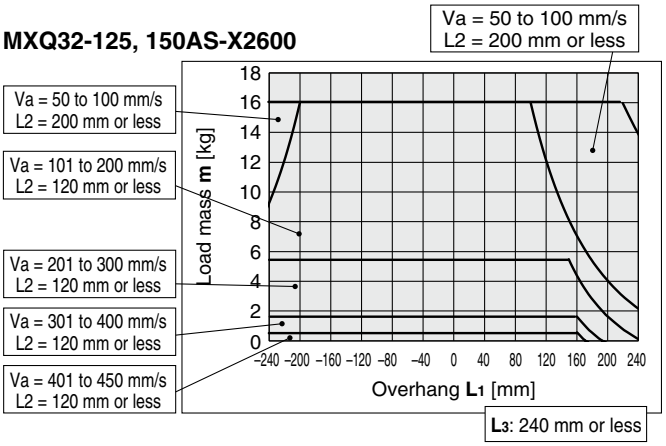
∗ For end plate mounting, L_2 is 1/2.

MXQ32-75, 100AS-X2600



∗ For end plate mounting, L_2 is 1/2.

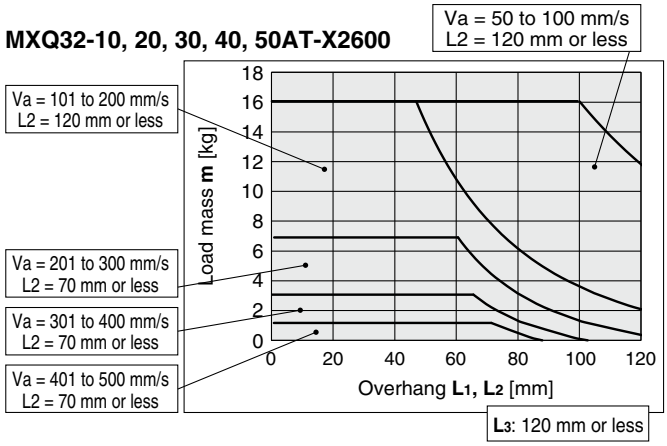
MXQ32-125, 150AS-X2600



∗ For end plate mounting, L_2 is 1/2.

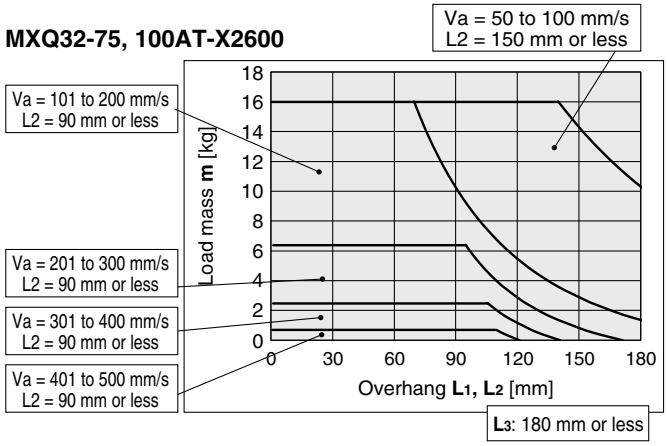
With rubber stopper AT: Retraction stroke end

MXQ32-10, 20, 30, 40, 50AT-X2600



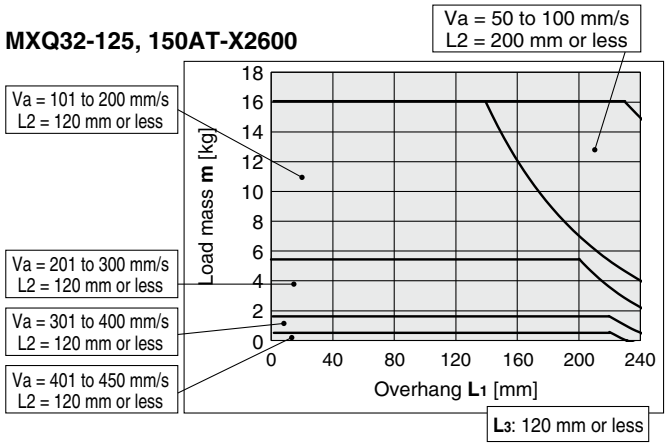
∗ For end plate mounting, L_2 is 1/2.

MXQ32-75, 100AT-X2600



∗ For end plate mounting, L_2 is 1/2.

MXQ32-125, 150AT-X2600

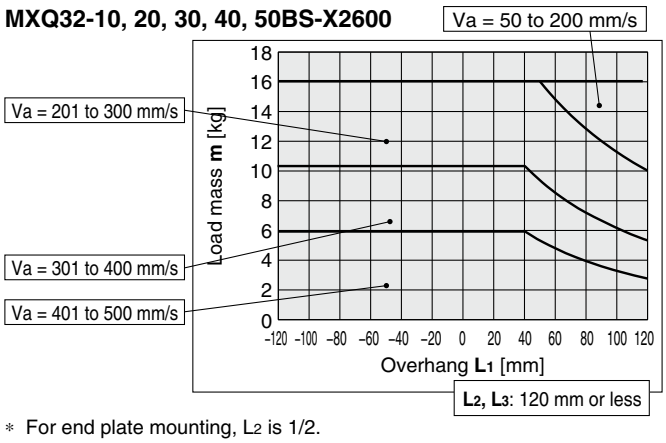


∗ For end plate mounting, L_2 is 1/2.

For Transfer/Shock Absorber

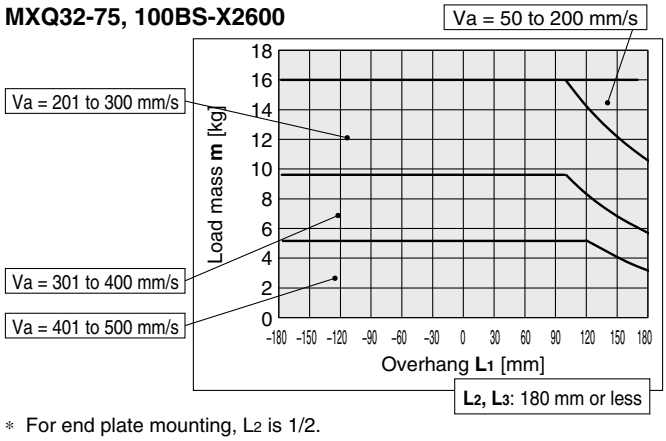
Shock absorber BS: Extension stroke end

MXQ32-10, 20, 30, 40, 50BS-X2600



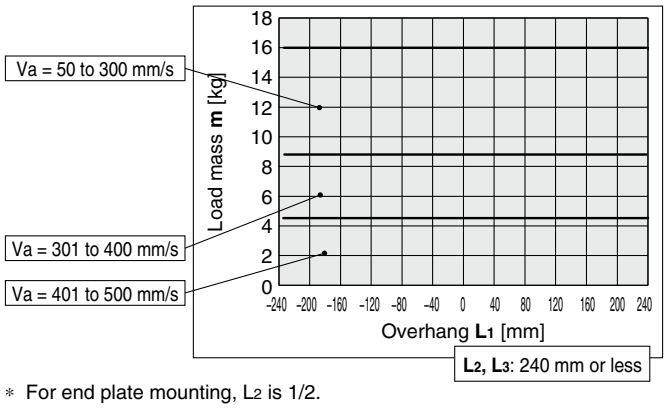
∗ For end plate mounting, L2 is 1/2.

MXQ32-75, 100BS-X2600



∗ For end plate mounting, L2 is 1/2.

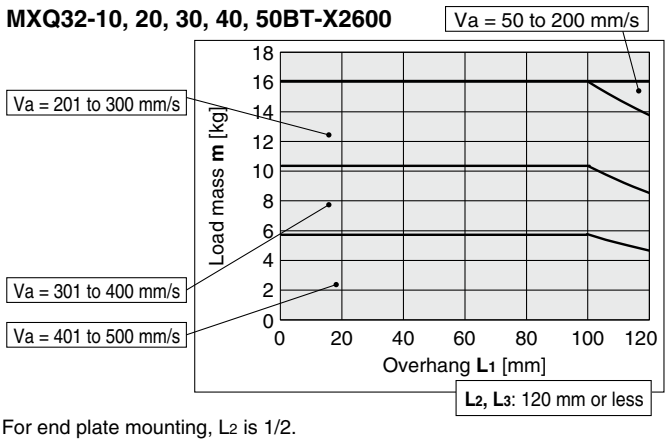
MXQ32-125, 150BS-X2600



∗ For end plate mounting, L2 is 1/2.

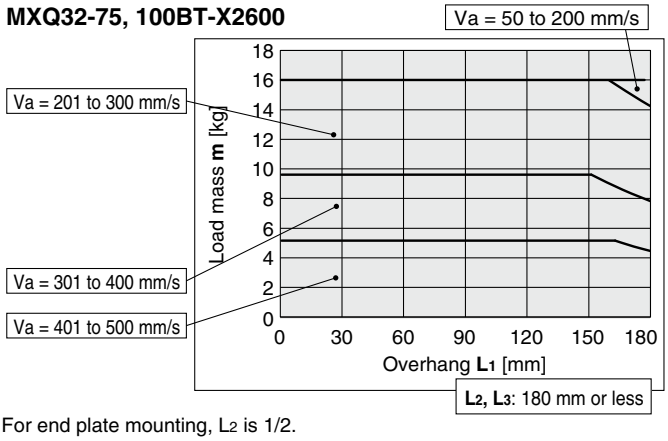
Shock absorber BT: Retraction stroke end

MXQ32-10, 20, 30, 40, 50BT-X2600



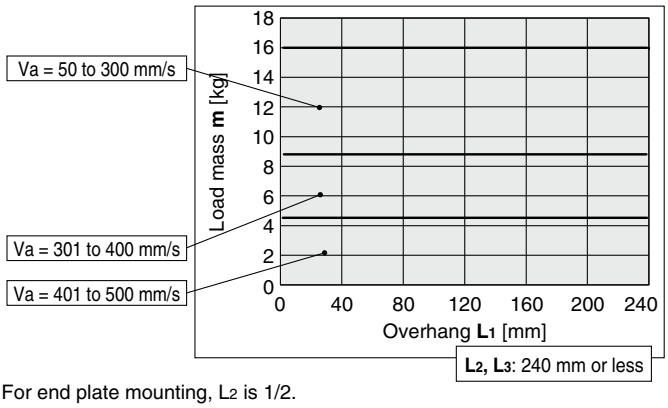
∗ For end plate mounting, L2 is 1/2.

MXQ32-75, 100BT-X2600



∗ For end plate mounting, L2 is 1/2.

MXQ32-125, 150BT-X2600



∗ For end plate mounting, L2 is 1/2.

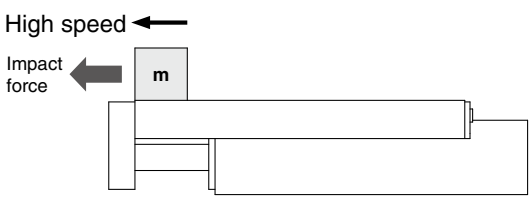
⚠Caution

1. Operate loads within the range of the operating limits.
Select a model according to the model selection steps.
If the product is used outside of the operating limits, adverse effects such as play in the guide, degrading accuracy, and shortened product life may result.

2. If an intermediate stop is performed by an external stopper, be careful of ejection when restarting.
If lurching occurs, damage may result. If a slide table is stopped at an intermediate position by an external stopper and then moved forwards, after the slide table is returned to the back to retract the stopper, supply pressure to the opposite port to operate the slide table.

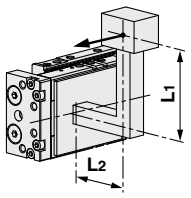
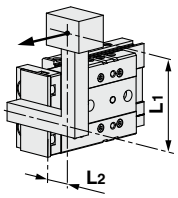
3. Do not use the product in such a way that excessive external force or impact force is applied to it.
Malfunction or damage to the table may result.
Although the table has adequate strength, if it is damaged, protect your hands with gloves. Otherwise, injury may result.

4. If the speed has been changed after setting the operating conditions, be sure to reconfirm the model selection requirements before use.
If the operating speed is increased after setting the operating conditions such as overhang and operating speed, the stopping impact force will increase, which causes an excessive moment to be generated; this will lead to the failure of the guide.
If the adjusting screw of the speed controller is loosened, the operating speed will increase, so the screw should be tightened completely.

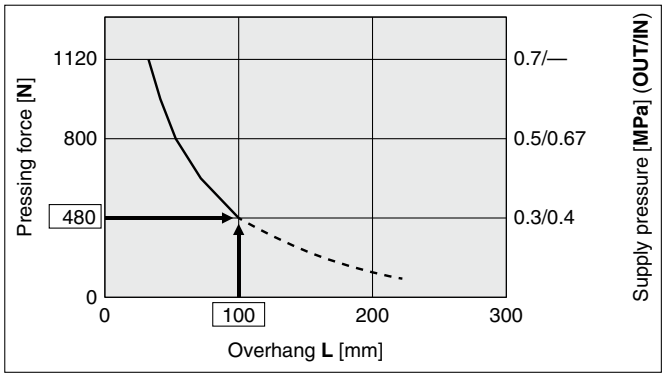


For Pressing (Clamping)

(1) Confirm that the clamping attachment weight and overhang are within the allowable range as shown in the graphs for transfer.
(2) Pressing force N and overhang L1 and L2 should be within the range as shown in the graphs.

Application	Pressing	
Workpiece mounting position / Overhang		
	Table mounting	**End plate mounting**
	L1: Distance from the center of the table to the pressing part **L2**: Distance from the top surface of the table to the pressing part	

∗ Positional relationships between L1 and L2 do not change regardless of the body mounting direction.



∗ The allowable supply pressure on the OUT and IN sides is the theoretical output of the cylinder when pressing force is required.
∗ Confirm that the intersection of the pressing force and overhang L1 is within the range as shown in the graph.

Model Selection Steps

1 Necessary conditions

- **Stroke to be used**
- **Required pressing force or operating pressure**
- **Overhang**

2 Select a graph.

Select the graph of the applicable workpiece mounting method.

3 Determine the overhang.

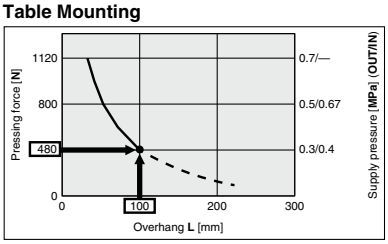
Determine the overhang at the workpiece mounting positions L1 and L2.

∗ **Positional relationships between L1 and L2 do not change regardless of the body mounting direction.**

4 Check the allowable pressing force.

Confirm the allowable pressing force Nmax with the overhang.

Table Mounting



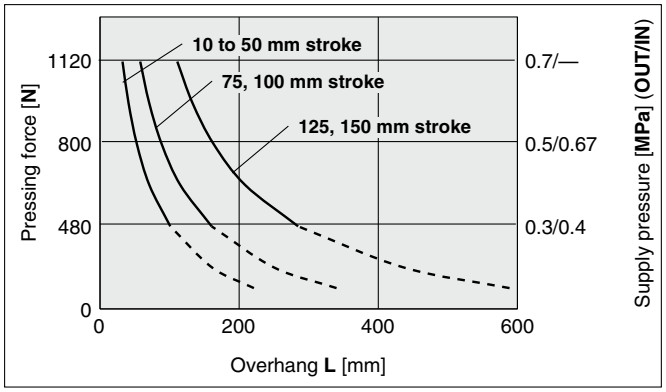
∗ The allowable supply pressure on the OUT and IN sides is the theoretical output of the cylinder when pressing force is required.

5 Allowable pressing force in the operating conditions

This product must be used within the allowable pressing force range.

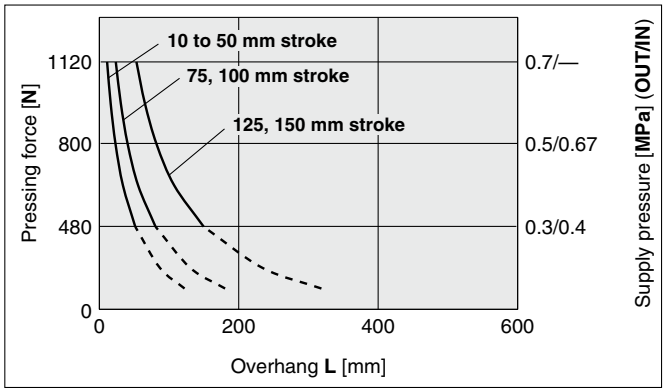
∗ **When the required pressing force exceeds the allowable pressing force, review the operating pressing force, operating pressure, overhang, etc., and reconfirm that they are acceptable.**

Table Mounting



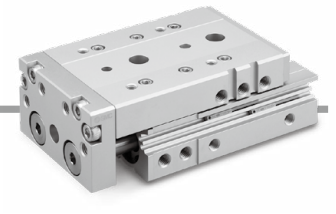
∗ Refer to this because there are variations in the dotted line area.

End Plate Mounting

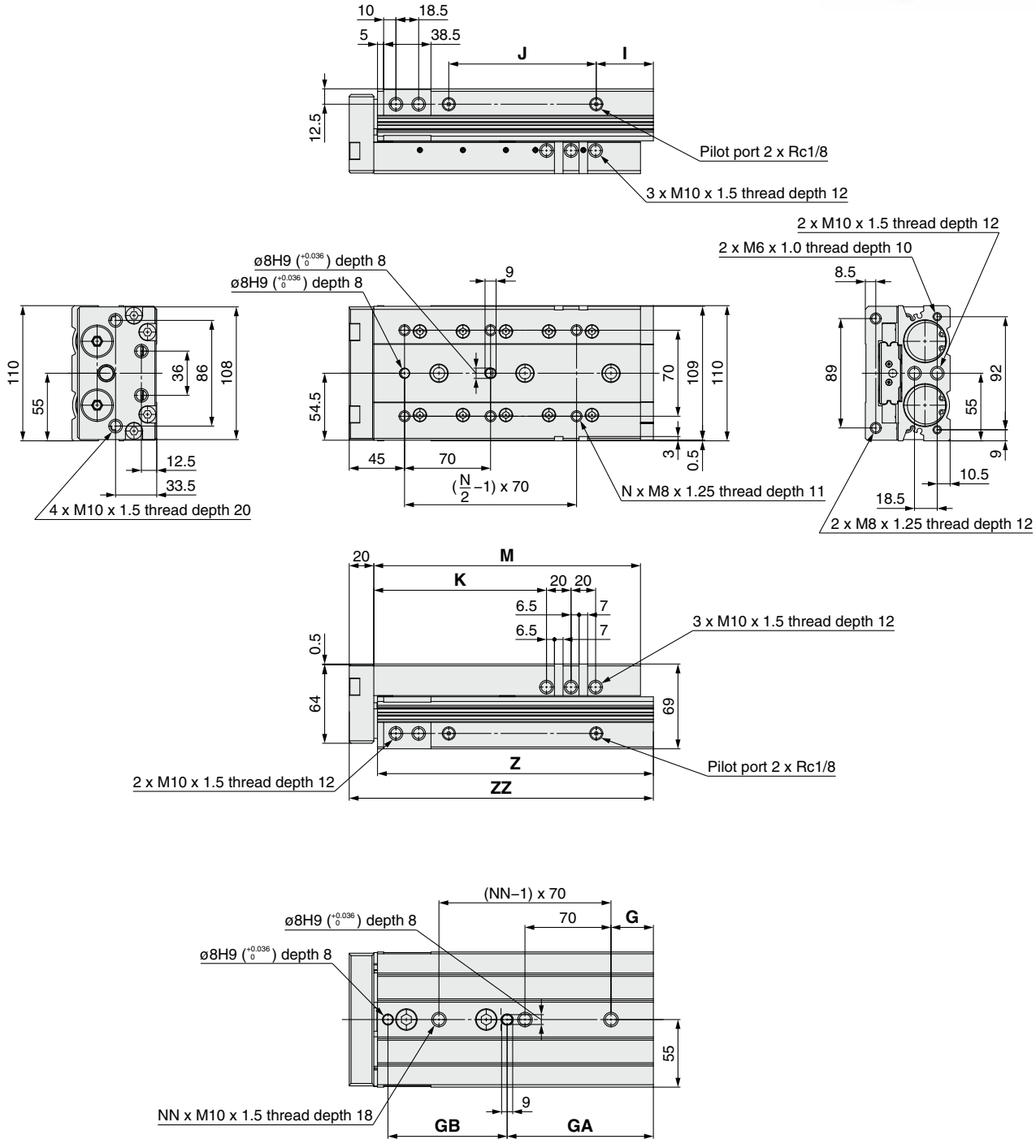


∗ Refer to this because there are variations in the dotted line area.

Dimensions: MXQ 32



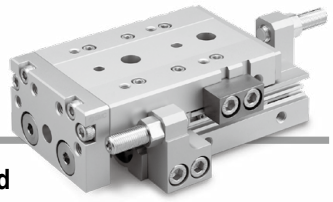
Basic type



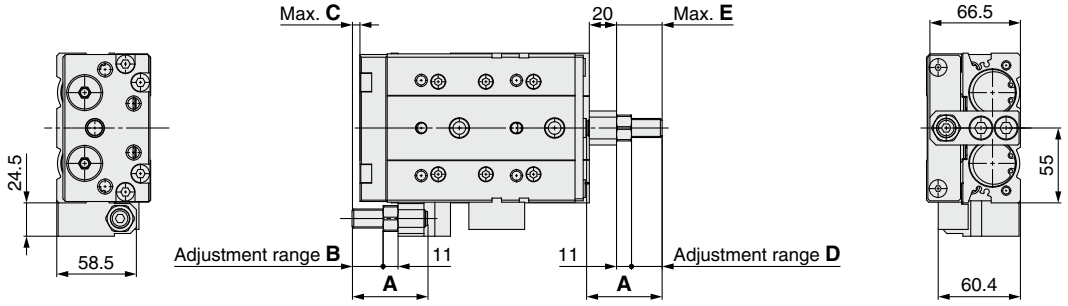
[mm]

Model	G	N	NN	GA	I	J	K	M	Z	ZZ	GB
MXQ32-10-X2600	25.5	4	2	52	37.5	50	70.5	138	145.5	168.5	85
MXQ32-20-X2600											
MXQ32-30-X2600											
MXQ32-40-X2600	35.5	4	2	62	27.5	70	90.5	148	155.5	178.5	
MXQ32-50-X2600											
MXQ32-75-X2600	79.5	6	2	94	46.5	95	115.5	192	199.5	222.5	97
MXQ32-100-X2600	34.5	6	3	119	46.5	120	140.5	217	224.5	247.5	
MXQ32-125-X2600	26.5	8	4	133	83.5	145	165.5	279	286.5	309.5	145
MXQ32-150-X2600	48.5	8	4	155	80.5	170	190.5	301	308.5	331.5	

Dimensions: MXQ 32 [Adjuster Option]



With rubber stopper A: Both ends, AS: Extension stroke end, AT: Retraction stroke end



Section F details: Extension stroke end adjustment block mounting position

MXQ32-□□A, AS, AT-X2600 [mm]

Applicable stroke	A	Adjustment block mounting position				D	E
		End plate side		Head cap side			
		B	C	B	C		
10	65.5	10	0	—	—	30	44.5
20	55.5	10	0	—	—	20	34.5
30		20	5.5	—	—		
40		10	0	—	—		
50		20	5.5	—	—		
75				—	—		
100				—	—		
125				—	—		
150				—	—		

MXQ32-□□A, AS, AT-X11-X2600 [mm]

Applicable stroke	A	Adjustment block mounting position				D	E
		End plate side		Head cap side			
		B	C	B	C		
10	75.5	20	5.5	—	—	40	54.5
20	65.5	20	5.5	—	—	30	44.5
30		30	15.5	10	0		
40		20	5.5	—	—		
50		30	15.5	10	0		
75							
100							
125							
150							

MXQ32-□□A, AS, AT-X12-X2600 [mm]

Applicable stroke	A	Adjustment block mounting position				D	E
		End plate side		Head cap side			
		B	C	B	C		
20	75.5	30	15.5	10	0	40	54.5
30		40	25.5	20	5.5		
40		30	15.5	10	0		
50		40	25.5	20	5.5		
75							
100							
125							
150							

∗ The adjustable stroke range will change depending on the mounting position of the adjustment block.
∗ The "-X12" long adjustment bolt specification is not available for the 10 mm standard stroke type.

Adjuster/Rubber stopper (dimensions)

Extension stroke end

Body mounting

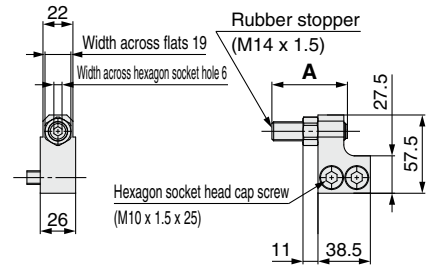
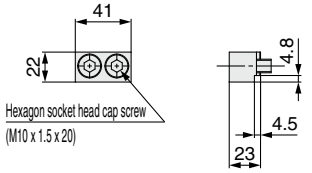


Table mounting



Retraction stroke end

Body mounting

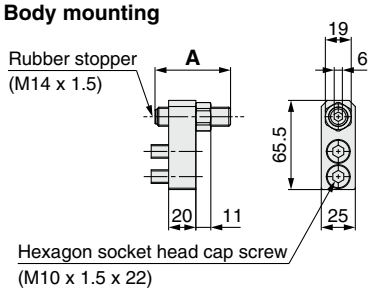
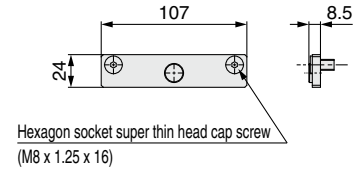
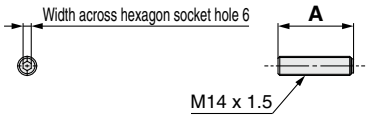


Table mounting



Adjustment bolt/Rubber stopper (Single unit)

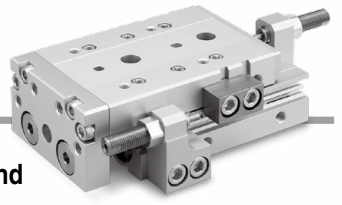


Adjuster Part Nos. and Dimensions [mm]

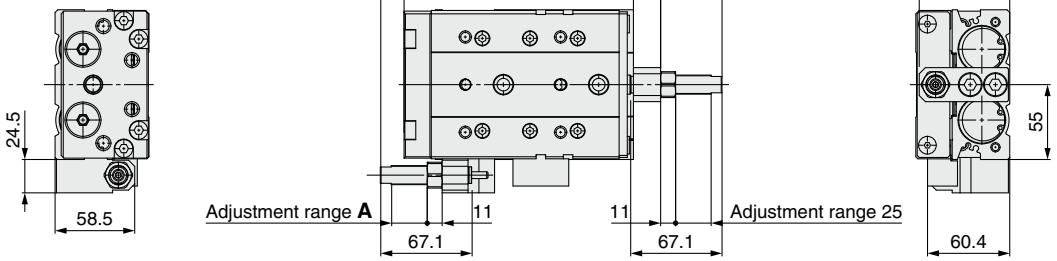
Standard stroke		Model			A
		Extension stroke end	Retraction stroke end	Rubber stopper (Single unit)	
10	Standard	**MXQ-AS32-X11-X2600**	**MXQ-AT32-X11-X2600**	**MXQA-A2527-X11**	65.5
	Long adjustment bolt (-X11)	**MXQ-AS32-X12-X2600**	**MXQ-AT32-X12-X2600**	**MXQA-A2527-X12**	75.5
20, 30, 40, 50, 75, 100, 125, 150	Standard	**MXQ-AS32-X2600**	**MXQ-AT32-X2600**	**MXQA-A2527**	55.5
	Long adjustment bolt (-X11)	**MXQ-AS32-X11-X2600**	**MXQ-AT32-X11-X2600**	**MXQA-A2527-X11**	65.5
	Long adjustment bolt (-X12)	**MXQ-AS32-X12-X2600**	**MXQ-AT32-X12-X2600**	**MXQA-A2527-X12**	75.5

∗ Adjusters for the 10 mm standard stroke type use the "-X11" long adjustment bolt specification as standard, and the "-X11" long adjustment bolt specification uses the "-X12" long adjustment bolt specification.

Dimensions: MXQ 32 [Adjuster Option]



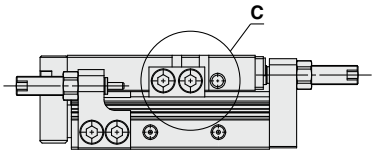
With shock absorber B: Both ends, BS: Extension stroke end, BT: Retraction stroke end

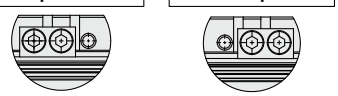


MXQ32-□□B, BS, BT-X2600 [mm]

Applicable stroke	Adjustment block mounting position			
	End plate side		Head cap side	
	A	B	A	B
10	5	0	—	—
20	15	7.1	—	—
30	25	17.1	5	0
40	15	7.1	—	—
50	25	17.1	5	0
75				
100				
125				
150				

∗ The adjustable stroke range will change depending on the mounting position of the adjustment block.





Section C details: Extension stroke end adjustment block mounting position

Shock absorber (dimensions)

Extension stroke end

Body mounting

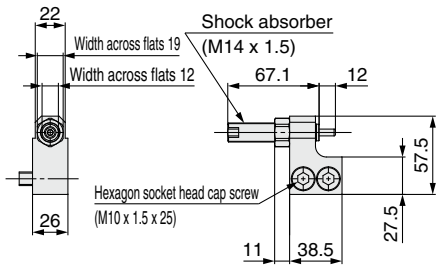
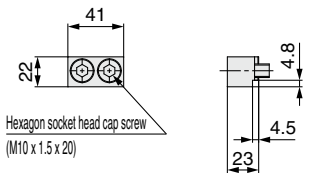


Table mounting



Retraction stroke end

Body mounting

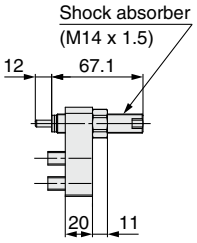
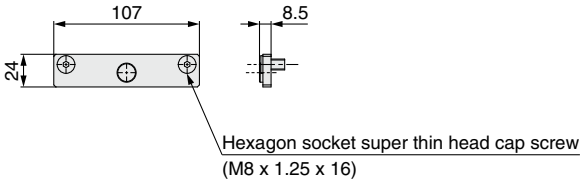
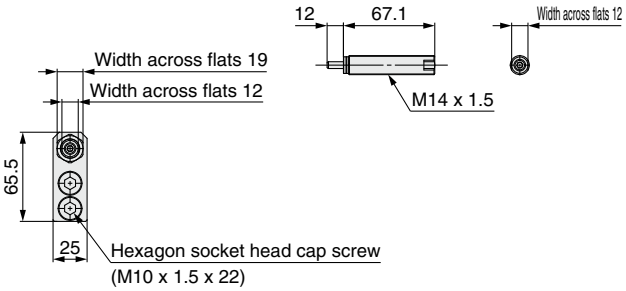


Table mounting

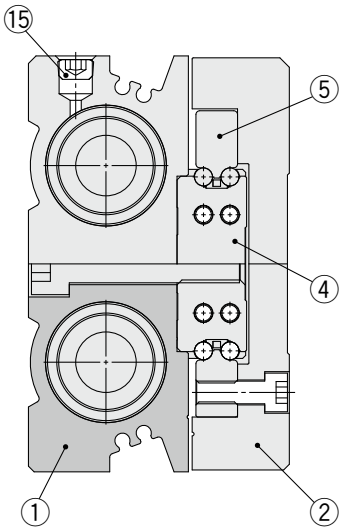


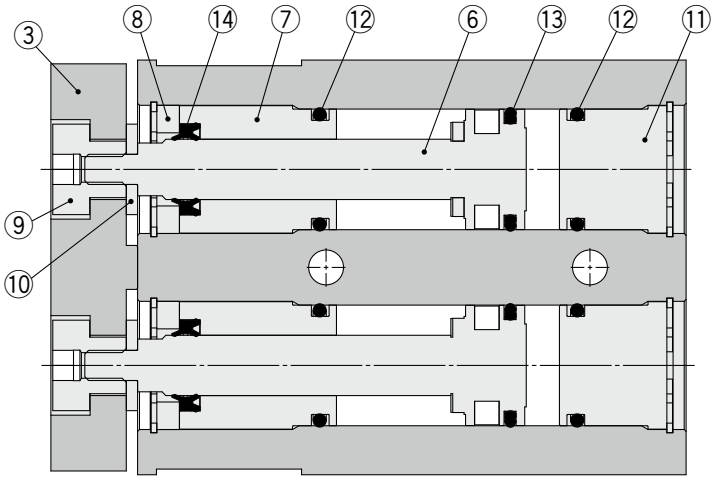
Shock absorber (Single unit)



Model		
Extension stroke end	Retraction stroke end	Shock absorber (Single unit)
MXQ-BS32-X2600	**MXQ-BT32-X2600**	**RJ1412LN**

Replacement Parts





Component Parts

No.	Description
1	Body
2	Table
3	End plate
4	Guide block
5	Guide rail
6	Piston assembly
7	Rod cover
8	Seal support
9	Floating bushing A
10	Floating bushing B
11	Head cap
12	O-ring
13	Piston seal
14	Rod seal
15	Hexagon socket head taper plug

Replacement Parts

Description	Kit no.	Contents
Seal kit	MXQ32-PS	Set of nos. above 12, 13, 14
Plug kit	MXQ-PLG	Set of nos. above 15

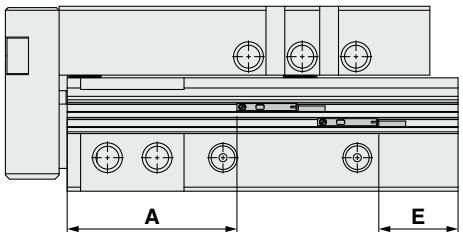
Grease Pack Part No.

Applied unit	Grease pack part no.
Guide unit	**GR-S-010** (10 g)
	GR-S-020 (20 g)
Cylinder unit	**GR-L-005** (5 g)
	GR-L-010 (10 g)

MXQ32-X2600
Auto Switch Mounting

Auto Switch Proper Mounting Position (Detection at stroke end)

∗ Adjust the auto switch after confirming the operating conditions in the actual setting.



[mm]

Auto switch model	**A** stroke									**E** stroke								
	10	**20**	**30**	**40**	**50**	**75**	**100**	**125**	**150**	**10**	**20**	**30**	**40**	**50**	**75**	**100**	**125**	**150**
D-M9□/M9□W	76.5	66.5	56.5	66.5	56.5	56.5	56.5	56.5	56.5	36.2	36.2	36.2	26.2	26.2	45.2	45.2	82.2	79.2
D-M9□V/M9□WV	76.5	66.5	56.5	66.5	56.5	56.5	56.5	56.5	56.5	39.2	39.2	39.2	29.2	29.2	48.2	48.2	85.2	82.2
D-M9□A	76.5	66.5	56.5	66.5	56.5	56.5	56.5	56.5	56.5	35	35	35	25	25	44	44	81	78
D-M9□AV	76.5	66.5	56.5	66.5	56.5	56.5	56.5	56.5	56.5	37	37	37	27	27	46	46	83	80
D-A9□/A9□V	72.5	62.5	52.5	62.5	52.5	52.5	52.5	52.5	52.5	41 (38.5)	41 (38.5)	41 (38.5)	31 (28.5)	31 (28.5)	50 (47.5)	50 (47.5)	87 (84.5)	84 (84.5)

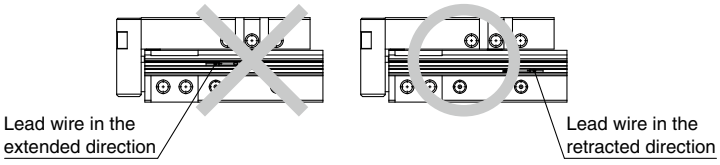
∗ ( ): Denotes the values of D-A90 and A93

Auto Switch Mounting

⚠ Caution

■ Auto switch mounting direction

If the lead wire is positioned like the drawing on the left, the auto switch may malfunction. Mount the lead wire like the drawing on the right.



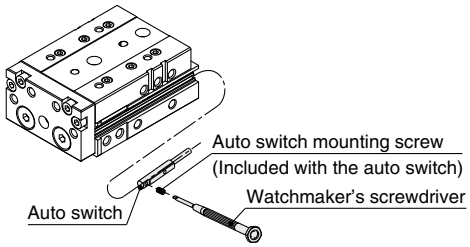
■ Auto switch mounting tool

When tightening the auto switch mounting screw (included with the auto switch), use a watchmaker's screwdriver with a handle diameter of about 5 to 6 mm.

■ Tightening torque

Auto Switch Mounting Screw Tightening Torque [N·m]

Auto switch model	Tightening torque
D-M9□(V) **D-M9□W(V)** **D-A9□(V)**	0.05 to 0.15
D-M9□A(V)	0.05 to 0.10



Operating Range

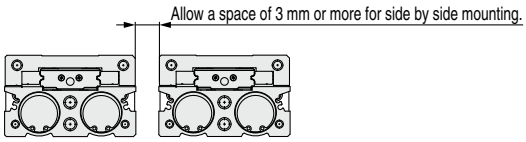
[mm]

Auto switch model	Operating range
D-M9□(V) **D-M9□W(V)** **D-M9□A(V)**	5
D-A9□/A9□V	9.5

∗ Values which include hysteresis are for reference purposes only. They are not a guarantee (assuming approximately ±30% dispersion) and may change substantially depending on the ambient environment.

⚠ Caution

Allow a space of 3 mm or more if a standard type and symmetric type are used side by side.
Otherwise, the auto switches may malfunction.



Other than the applicable auto switches listed in "How to Order," the following auto switches are also mountable.

∗ Normally closed (NC = b contact) solid state auto switches (D-M9□E(V)) and solid state auto switch (D-F8) are also available. For details, refer to the **Web Catalog**.

MXQ32-X2600
Made to Order

Please contact SMC for detailed dimensions, specifications, and lead times.

Made to Order

1 Long Adjustment Bolt (10 mm longer adjustment range)

Symbol: -X11

Rubber stopper: The stroke adjustment range has been increased by 10 mm compared with the standard product by making the adjustment bolt longer.

∗ Refer to the dimensions for the rubber stopper adjustment range and dimensions.

MXQ [Standard model no. / Standard adjuster model no.] **– X11 – X2600**

X11: Long adjustment bolt (10 mm longer adjustment range)

∗ "-X11" is not available for the shock absorber type.
∗ When using rubber stoppers, "-X11" applies to both the extension and retraction stroke ends.

2 Long Adjustment Bolt (20 mm longer adjustment range)

Symbol: -X12

Rubber stopper: The stroke adjustment range has been increased by 20 mm compared with the standard product by making the adjustment bolt longer.

∗ Refer to the dimensions for the rubber stopper adjustment range and dimensions.

MXQ [Standard model no. / Standard adjuster model no.] **– X12 – X2600**

X12: Long adjustment bolt (20 mm longer adjustment range)

∗ "-X12" is not available for the shock absorber type.
∗ When using rubber stoppers, "-X12" applies to both the extension and retraction stroke ends.
∗ The "-X12" rubber stopper is not available for the 10 mm standard stroke type.

3 Without Built-in Auto Switch Magnet

Symbol: -X33

This product does not have a magnet for an auto switch.
It is suitable for applications where magnetic force is not acceptable.

MXQ [Standard model no.] **– X33 – X2600**

X33: Without built-in auto switch magnet

Specifications

Bore size [mm]	32
Auto switch	Not mountable

∗ Dimensions and specifications other than the above are the same as the standard type.

4 Anti-corrosive Guide Unit

Symbol: -X42

The guide rail and guide block are given anti-corrosive treatment.

MXQ [Standard model no.] **– X42 – X2600**

X42: Anti-corrosive guide unit

Specifications

Bore size [mm]	32
Surface treatment	Special anti-corrosive treatment∗1

∗1 The special anti-corrosive treatment makes the guide rail and the guide block black.
∗ Dimensions and specifications other than the above are the same as the standard type.

5 Anti-corrosive Guide Unit + Long Adjustment Bolt

Symbol: -X42A, -X42B

The guide rail and guide block are given anti-corrosive treatment.
Rubber stopper: The stroke adjustment range has been increased compared with the standard product by making the adjustment bolt longer.

MXQ [Standard model no. / Standard adjuster model no.] **– X42A / X42B – X2600**

X42A / X42B: Anti-corrosive guide unit + Long adjustment bolt

∗ Refer to the dimensions for the rubber stopper adjustment range and dimensions.
∗ "-X42A" and "-X42B" are not available for the shock absorber type.
∗ When using rubber stoppers, "-X42A" and "-X42B" apply to both the extension and retraction stroke ends.
∗ The "-X42B" rubber stopper is not available for the 10 mm standard stroke type.

Specifications

Symbol	**-X42A**	**-X42B**
Bore size [mm]	32	
Surface treatment	Special anti-corrosive treatment∗1	
Long adjustment bolt (Adjustment range)	10 mm longer	20 mm longer

∗1 The special anti-corrosive treatment makes the guide rail and the guide block black.
∗ Dimensions and specifications other than the above are the same as the standard type.

MXQ32-X2600
Specific Product Precautions

Be sure to read this before handling the products. For safety instructions, actuator precautions, and auto switch precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

Mounting

⚠Caution

1. **The positioning holes on the table and on the bottom of the body do not have the same center. Use these holes during reinstallation after the table has been removed for the maintenance of an identical product.**
2. **When the adjuster is mounted, a moment is generated by the cylinder thrust, causing displacement of the table end at stop.**
   The displacement amount may vary depending on the supply pressure, mounting orientation, or model.

Operating Environment

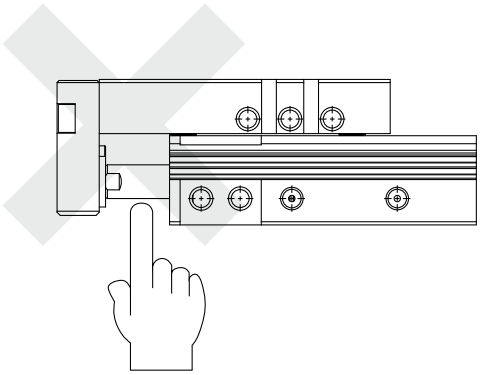
⚠Caution

1. **Martensitic stainless steel is used for the guide rail, and high carbon chromium steel (high carbon chromium bearing steel) is used for the guide block. However, the anti-corrosiveness of these steels is inferior to that of austenitic stainless steel. In particular, rust may be generated in environments where water droplets are likely to adhere due to condensation, etc.**
2. **Use caution for the anti-corrosiveness of the linear guide section.**
   In particular, rust may be generated in environments where water droplets are likely to adhere due to condensation, etc.

Other

⚠Warning

1. **Do not put your hands or fingers between the table and bracket.**
   Never put hands or fingers in the gap between the table and bracket when retracted. Doing so will result in injury.



2. **Be aware that smoking cigarettes, etc., after your hands have come into contact with the grease used in the cylinder section of this product can create a gas that is hazardous to humans.**

⚠Caution

1. **Do not disassemble or modify the product.**
2. **Performance stability**
   The piston speed in the specification table shows the average speed. The actual speed of this product may vary slightly during the stroke depending on changes in the load resistance or pressure fluctuations.

⚠ **Safety Instructions**	Be sure to read the “Handling Precautions for SMC Products” (M-E03-3) and “Operation Manual” before use.

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