

Compact Cylinder

CQS Series

ø12, ø16, ø20, ø25

Ideal for machine designs with small space requirements

The "D-M9" auto switch will not protrude from switch mounting groove.

Auto switch mounting allows for flexible designing requirements

3 faces on ø12, ø16, and all 4 faces including port side on ø20, ø25.

Square body shape gives you flexibility for designing machine.

Cross-section of a cylinder tube is the same configuration regardless of w/ switch or w/o switch.

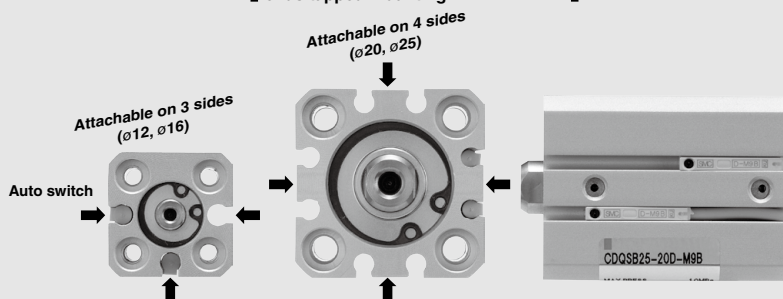
2 way basic mounting: Through-hole or both ends tapped

Basic mounting is 2 way. You can choose either through-hole or both ends tapped mounting.

**Non-rotating accuracy
Non-rotating rod**

Hexagonal cross sectional shape piston rod for high non-rotation accuracy.

ø12, ø16 — $\pm 1^\circ$
ø20, ø25 — $\pm 0.7^\circ$



		Bore size (mm)	Stroke (mm)	Page
Standard 	Double acting	12, 16 20, 25	Single rod CQS Standard stroke ø12 } 5, 10, 15, 20 ø16 } 25, 30 ø20 } 5, 10, 15, 20, 25 ø25 } 30, 35, 40, 45, 50	797
			Double rod CQSW Long stroke ø12 } 35, 40, 45, 50, 75, 100 ø16 } 125, 150, 175, 200 ø20 } 75, 100, 125, 150, 175, 200 ø25 } 75, 100, 125, 150, 175, 200, 250, 300	
	Single acting		Return/Extend CQS ø12 } 5, 10, 15, 20 ø16 } 25, 30 ø20 } 5, 10, 15, 20, 25 ø25 } 30, 35, 40, 45, 50	810
			ø12 } 5, 10 ø16 } 5, 10 ø20 } 5, 10 ø25 } 5, 10	818
Non-rotating Rod 	Double acting	12, 16 20, 25	Single rod CQSK ø12 } 5, 10, 15, 20 ø16 } 25, 30	828
			Double rod CQSKW ø12 } 5, 10, 15, 20 ø16 } 25, 30 ø20 } 5, 10, 15, 20, 25 ø25 } 30, 35, 40, 45, 50	836
Anti-lateral Load 	Double acting		Single rod CQS□S ø12 } 5, 10, 15, 20 ø16 } 25, 30 ø20 } 5, 10, 15, 20, 25 ø25 } 30, 35, 40, 45, 50	844

**Smooth cylinder (Low friction)
CQSY**



Refer to the Web Catalog.

**Low-speed cylinder
CQSX**

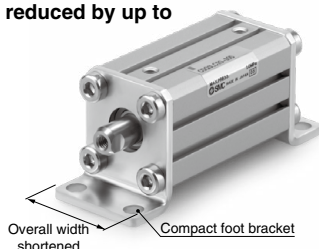


Refer to the Web Catalog.

Reduction of
installation
space

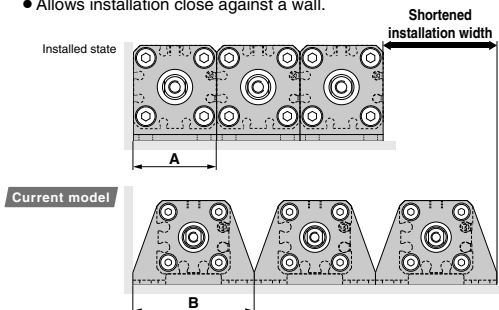
Added compact type foot brackets.

- Compact foot bracket has the same width as the cylinder.
Overall width reduced by up to
43% (for $\phi 12$)



■ More compact installation space possible

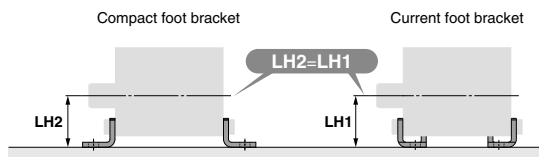
- Short pitch mounting is possible.
- Allows installation close against a wall.



Bore size (mm)	Compact foot type width A (mm)	Current foot type width B (mm)	Reduced width for short pitch mounting (mm)		
			1 unit	2 units	3 units
12	25	44	19	38	57
16	29	48	19	38	57
20	36	62	26	52	78
25	40	66	26	52	78

* Short pitch mounting is possible only without auto switch.

- Height from the bottom of brackets to the center of a cylinder is the same as the current model.



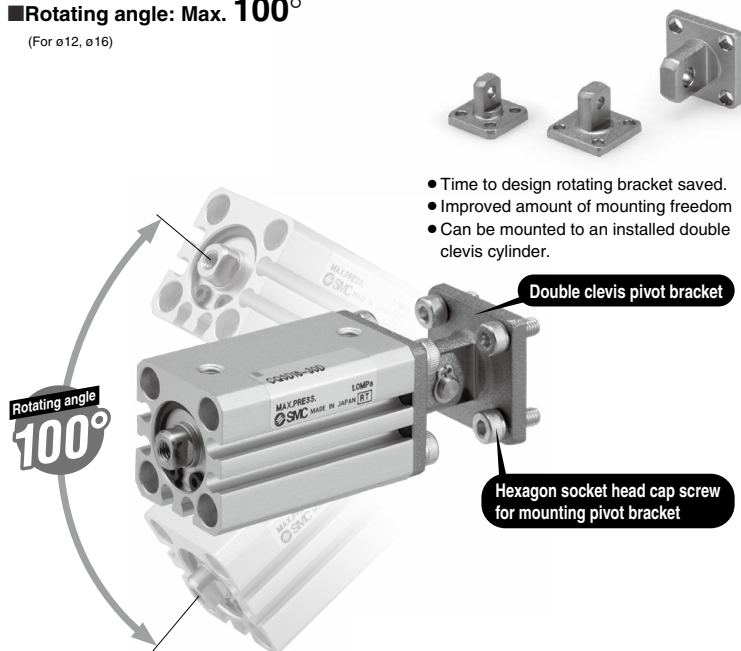
Applicable cylinders: C(D)QS, C(D)QSW, C(D)QS (Single acting, return/extend), C(D)QSK, C(D)QSKW (Non-rotating), C(D)QS□S (Anti-lateral load)

Reduction
in labor
for design

Added pivot brackets for double clevis.

■Rotating angle: Max. 100°

(For $\phi 12$, $\phi 16$)



Applicable cylinders: CQS (Bore size $\phi 12$ to $\phi 25$, Mounting bracket, Applicable only to double clevis.)

Combinations of Standard Products and Made

CQS Series

● : Standard
◎ : Made to Order specifications
○ : Special product
— : Not available

Symbol	Specification	Applicable bore size	CQS (Standard)			
			Double acting		Single acting	
			Single rod	Double rod	Single rod/ Extension	Single rod/ Retraction
			ø12 to ø25			
Standard	Standard	ø12 to ø25	●	●	●	●
D	Built-in magnet		●	●	●	●
CQS□-□M	Rod end male thread		●	●	●	●
CQS□-□C	With rubber bumper		●	●	○	○
CQS□-□F	With boss on head end		●	—	●	●
CQS ^{LF} ₆	Foot, Flange		●	●	●	●
CQSD	Double clevis type		●	—	●	●
10-, 11-	Clean series		●	○	○	○
25A-	Copper (Cu) and zinc (Zn)-free ⁽⁵⁾		●	○	○	○
20-	Copper ⁽⁴⁾ and Fluorine-free		●	●	●	●
CQS□M	Cylinder with Stable Lubrication Function (Lube-retainer) ⁽⁶⁾	ø20 to ø25	●	○	○	○
XB6	Heat-resistant cylinder (−10 to 150 °C)	ø12 to ø25	◎	◎	○	○
XB7	Cold-resistant cylinder (−40 to 70 °C)		◎	◎	○	○
XB9	Low-speed cylinder (5 to 50 mm/s)		◎	◎	○	○
XB10	Intermediate stroke (Using exclusive body)		◎	◎	◎	○
XB13	Low-speed cylinder (5 to 50 mm/s)		◎	◎	○	○
XC6	Piston rod, retaining ring, rod end nut made of stainless steel		◎	◎	◎	◎
XC8	Adjustable stroke cylinder/Adjustable extension type		◎	—	○	○
XC9	Adjustable stroke cylinder/Adjustable retraction type		◎	—	○	○
XC10	Dual stroke cylinder/Double rod type		◎	—	◎	◎
XC11	Dual stroke cylinder/Single rod type		◎	—	○	○
XC36	With boss on rod side		◎	◎	◎	◎
XC85	Grease for food processing equipment		◎	◎	◎	◎
XC92	Dust resistant cylinder		◎	○	○	○
X235	Change of piston rod end of double rod cylinder		—	◎	—	—
X271	Fluororubber seal		◎	◎	◎	◎
X525	Long stroke of adjustable extension stroke cylinder (-XC8)		◎	—	○	○
X526	Long stroke of adjustable retraction stroke cylinder (-XC9)		◎	—	○	○
X633	Intermediate stroke of double rod type		—	◎	—	—
X636	Long stroke of dual stroke single rod		◎	—	○	—

Note 1) A rubber bumper comes as standard.

Note 2) For ø12 and ø16 only. (○) for ø20 and ø25.

Note 3) Refer to the **Web Catalog** for low-speed cylinders.

Note 4) Copper-free for the externally exposed part. For details, refer to the **Web Catalog**.

Note 5) For details, refer to the SMC website.

Note 6) Only the products with an auto switch and without rubber bumper are compatible.

to Order Specifications

CQS Series

	CQSK (Non-rotating rod)		CQS (Long stroke)	CQS□S (Anti-lateral load)	CQSY Smooth cylinder (Low friction) ⁽³⁾	CQSX Low-speed cylinder ⁽³⁾
	Double acting		Double acting	Double acting	Double acting	Double acting
	Single rod	Double rod	Single rod	Single rod	Single rod	Single rod
	ø12 to ø25					
	●	●	●	●	●	●
	●	●	●	●	●	●
	●	●	●	●	●	●
	○	○	● ⁽¹⁾	● ⁽¹⁾	● ⁽¹⁾	●
	●	—	○	●	○	○
	●	●	●	●	●	●
	●	—	●	●	●	●
	○	○	○	○	—	●
	○	○	●	●	○	○
	○	○	●	●	—	—
	—	—	○	○	○	○
	○	○	○	○	—	—
	○	○	○	○	—	—
	○	○	○	○	—	—
	○	○	◎	◎	○	○
	○	○	○	○	—	—
	◎	◎	◎	◎	○	○
	◎	—	○	○	○	○
	◎	—	○	○	○	○
	◎	—	○	○	○	○
	◎	—	○	○	○	○
	○	○	◎ ⁽²⁾	◎ ⁽²⁾	◎ ⁽²⁾	◎ ⁽²⁾
	○	○	◎	◎	—	—
	—	—	○	○	—	—
	—	○	—	—	—	—
	○	○	◎	◎	—	—
	○	—	○	○	○	○
	○	—	○	○	○	○
	—	◎	—	—	—	—
	○	—	○	○	○	○



CQS Series

Specific Product Precautions

Be sure to read this before handling the products. Refer to page 20 for safety instructions and pages 21 to 30 for actuator and auto switch precautions.

Operating Precautions

⚠ Caution

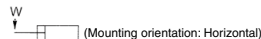
- All loads to piston rod must be applied in axial direction only.
 - When a lateral load is applied unavoidably, ensure that it should not exceed the allowable lateral load to the rod end as specified in graph (1) to (5).
 - When installing a cylinder, centering should be required accurately.
 - Adoption of guide mechanism is strongly recommended for the case when CQS is used as stopper to prevent non-rotating piston rod from side loads.
- When a workpiece is secured to the end of the piston rod, ensure that the piston rod is retracted entirely, and place a wrench on the portion of the rod that protrudes beyond the section. Also, tighten by giving consideration to prevent the tightening torque from being applied to the non-rotating guide.

Retaining Ring Installation/Removal

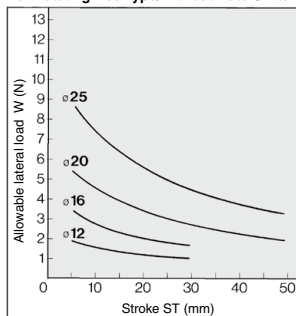
⚠ Caution

- For installation and removal, use an appropriate pair of pliers (tool for installing a type C retaining ring).
- Even if a proper plier (tool for installing type C retaining ring) is used, it is likely to inflict damage to a human body or peripheral equipment, as a retaining ring may be flown out of the tip of a plier (tool for installing a type C retaining ring). Be much careful with the popping of a retaining ring. Besides, be certain that a retaining ring is placed firmly into the groove of rod cover before supplying air at the time of installment.

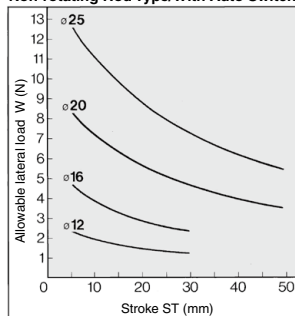
Allowable Lateral Load at Rod End



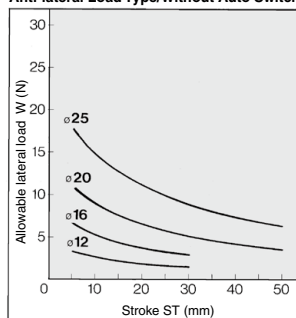
Graph (1) Standard:
Non-rotating Rod Type/Without Auto Switch



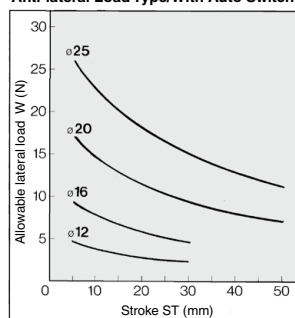
Graph (2) Standard:
Non-rotating Rod Type/With Auto Switch



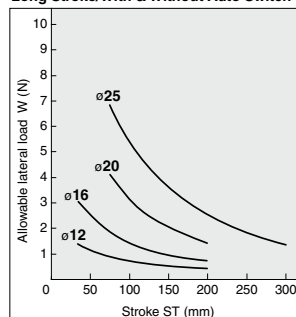
Graph (3)
Anti-lateral Load Type/Without Auto Switch



Graph (4)
Anti-lateral Load Type/With Auto Switch



Graph (5)
Long Stroke/With & Without Auto Switch



Note 1) Graph (1) to (5): Rod end female thread

Note 2) Lateral load allowance varies depending upon rod end shape dimensions or load value (distance to the center of the gravity of load).

Compact Cylinder: Standard Type

Double Acting, Single Rod

CQS Series

ø12, ø16, ø20, ø25

How to Order

CQS B 20-30 D - **CDQS B 20-30 D** - **M9BW**

With auto switch (Built-in magnet)

Mounting type

B	Through-hole/Both ends tapped common (Standard)
L	Foot type
LC	Compact foot type
F	Rod side flange type
G	Head side flange type
D	Double clevis type

Bore size

12	12 mm
16	16 mm
20	20 mm
25	25 mm

Auto switch

Nil	Without auto switch
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Body option

<Standard stroke>

Nil	Standard
C	With rubber bumper
M	Rod end male thread
F	Boss on head end

<Long stroke>

C	With rubber bumper Rod end female thread (Standard)
CM	With rubber bumper Rod end male thread

Action

D	Double acting
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Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch.
(Example) CDQSL25-30D

Cylinder stroke (mm)

Bore size	Standard stroke	Long stroke
12, 16	5, 10, 15, 20, 25, 30	35, 40, 45, 50, 75, 100, 125, 150, 175, 200
20	5, 10, 15, 20, 25, 30, 35, 40, 45, 50	75, 100, 125, 150, 175, 200
25		75, 100, 125, 150, 175, 200, 250, 300

For "Manufacture of Intermediate Strokes", refer to page 798.

Made to Order
Refer to page 798 for details.

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Auto switch

* Refer to the table below for the applicable auto switch model.

* Combination of body options is available. CM, FC, FM, FCM

* Rubber bumper is standard equipment for long stroke type.

Applicable Auto Switches/Refer to pages 1271 to 1365 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model		Lead wire length (m)					Pre-wired connector	Applicable load	
					DC	AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)				
Solid state auto switch	—	Grommet	Yes	3-wire (NPN)	5 V, 12 V	—	M9NV	M9N	●	●	●	○	○	IC circuit	Relay, PLC	
	3-wire (PNP)			M9PV			M9P	●	●	●	○	○				
	2-wire			12 V	M9BV		M9B	●	●	●	○	○	—			
	3-wire (NPN)			5 V, 12 V	M9NWV		M9NW	●	●	●	○	○	IC circuit			
	3-wire (PNP)				M9PWV		M9PW	●	●	●	○	○				
	2-wire			12 V	M9BWV		M9BW	●	●	●	○	○	—			
	3-wire (NPN)			5 V, 12 V	M9NAV ^{*1}		M9NA ^{*1}	○	○	●	○	○	IC circuit			
	3-wire (PNP)				M9PAV ^{*1}		M9PA ^{*1}	○	○	●	○	○				
2-wire	12 V	M9BAV ^{*1}	M9BA ^{*1}	○	○	○	○	○	—							
2-wire (Non-polar)	—	—	P3DWA ^{**}	●	—	●	●	○								
Reed auto switch	—	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	A96V	A96	●	—	—	—	IC circuit	—	
				No	2-wire	24 V	12 V	100 V	A93V ^{*2}	A93	●	●	●	—	—	Relay, PLC
			100 V or less					A90V	A90	●	—	●	—	—	IC circuit	

*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.

*2 1 m type lead wire is only applicable to D-A93.

* Lead wire length symbols: 0.5 m..... Nil (Example) M9NW
1 m..... M (Example) M9NWM
3 m..... L (Example) M9NWL
5 m..... Z (Example) M9NWZ

* Solid state auto switches marked with "○" are produced upon receipt of order.

** Available only for ø25.

It is mounted away from the port side to avoid interference with fittings.

* Since there are other applicable auto switches than listed, refer to page 853 for details.

* For details about auto switches with pre-wired connector, refer to pages 1340 and 1341.

* Auto switches are shipped together (not assembled).

Note) There is the case D-A9□V/M9□V/M9□WV/M9□AV type auto switches cannot be mounted on the port surface, depending on the cylinder's stroke and the fitting size for piping.

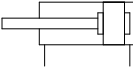


Symbol

Without cushion



Rubber bumper



Made to Order:
Individual Specifications
(For details, refer to pages 854 to 856)

Symbol	Specifications
-X271	Fluororubber seals
-X525	Long stroke of adjustable extension stroke cylinder (-XC8)
-X526	Long stroke of adjustable retraction stroke cylinder (-XC9)
-X636	Long stroke of dual stroke single rod

Made to Order Specifications

[Click here for details](#)

Symbol	Specifications
-XA□	Change of rod end shape
-XB6	Heat-resistant cylinder (-10 to 150 °C) (without an auto switch)
-XB7	Cold-resistant cylinder (-40 to 70 °C) (without an auto switch)
-XB9	Low speed cylinder (10 to 50 mm/s)
-XB10	Intermediate stroke (Using exclusive body)
-XB13	Low speed cylinder (5 to 50 mm/s)
-XC6	Piston rod, retaining ring, rod end nut made of stainless steel
-XC8	Adjustable stroke cylinder/Adjustable extension type
-XC9	Adjustable stroke cylinder/Adjustable retraction type
-XC10	Dual stroke cylinder/Double rod type
-XC11	Dual stroke cylinder/Single rod type
-XC36	With boss in rod side
-XC85	Grease for food processing equipment
-XC92	Dust resistant cylinder

Body Option

Description	Application
Rod end male thread	Available for all standard models of double acting, single rod.
Rubber bumper	

* Rubber bumper is standard equipment for long stroke type.

Moisture Control Tube
IDK Series



When operating an actuator with a small diameter and a short stroke at a high frequency, the dew condensation (water droplet) may occur inside the piping depending on the conditions.

Simply connecting the moisture control tube to the actuator will prevent dew condensation from occurring. For details, refer to the [Web Catalog](#).

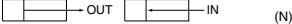
Specifications

Bore size (mm)		12	16	20	25
Action		Double acting, Single rod			
Fluid		Air			
Lubrication		Not required (Non-lube)			
Proof pressure		1.5 MPa			
Maximum operating pressure		1.0 MPa			
Minimum operating pressure		0.07 MPa		0.05 MPa	
Ambient and fluid temperature		Without auto switch: -10 to 70°C (No freezing)			
		With auto switch: -10 to 60°C (No freezing)			
Cushion		None, Rubber bumper *			
Rod end thread		Female thread			
Stroke length tolerance		Standard stroke: $^{+1.0}_0$ Long stroke: $^{+1.4}_0$ *			
Piston speed		50 to 500 mm/s			
Allowable kinetic energy (J)	Standard type	0.022	0.038	0.055	0.09
	With rubber bumper	0.043	0.075	0.11	0.18

* Stroke length tolerance does not include the deflection of the bumper.

* Only rubber bumper is available for the long stroke type.

Theoretical Output



Bore size (mm)	Rod size (mm)	Operating direction	Piston area (mm ²)	Operating pressure (MPa)		
				0.3	0.5	0.7
12	6	IN	84.8	25	42	59
		OUT	113	34	57	79
16	8	IN	151	45	75	106
		OUT	201	60	101	141
20	10	IN	236	71	118	165
		OUT	314	94	157	220
25	12	IN	378	113	189	264
		OUT	491	147	245	344

Manufacture of Intermediate Stroke

Description		Spacer is installed in the standard stroke body.		Exclusive body (-XB10)	
Part no.		Refer to "How to Order" for the standard model no. (page 797).		Suffix "-XB10" to the end of standard model no. (page 797).	
Standard stroke	Description	Intermediate strokes in 1 mm increments are available by using spacers with standard stroke cylinders.		Dealing with the stroke in 1 mm increments by using an exclusive body with the specified stroke.	
	Stroke range	Bore size	Stroke range	Bore size	Stroke range
		12, 16	1 to 29	12, 16	6 to 29
		20, 25	1 to 49	20, 25	6 to 49
Long stroke	Description	Intermediate strokes in 1 mm increments are available by using spacers with standard stroke cylinders.		Dealing with the stroke in 1 mm increments by using an exclusive body with the specified stroke.	
	Stroke range	Bore size	Stroke range	Bore size	Stroke range
		12, 16	31 to 199	12, 16	31 to 199
		20	51 to 199	20	51 to 199
	25	51 to 299	25	51 to 299	
Example		Part no.: CQSB25-47D CQSB25-50D with 3 mm width spacer inside. B dimension is 72.5 mm.		Part no.: CQSB25-47D-XB10 Makes 47 stroke tube. B dimension is 69.5 mm.	

Refer to pages 852 to 853 for cylinders with auto switches.

- Proper auto switch mounting position (detection at stroke end) and mounting height
- Operating range
- Minimum auto switch mounting stroke

Weight/Without Auto Switch

(g)

Bore size (mm)	Cylinder stroke (mm)																		
	5	10	15	20	25	30	35	40	45	50	75	100	125	150	175	200	250	300	
12	29	36	42	49	56	63	93	100	107	113	147	180	213	246	279	312	—	—	
16	38	47	56	64	73	82	119	128	136	145	187	229	271	313	355	397	—	—	
20	63	75	88	101	114	127	140	153	166	178	306	370	434	498	562	627	—	—	
25	91	107	123	139	155	171	186	202	218	234	399	478	557	636	715	794	952	1110	

For standard stroke

Calculation: (Example) **CQSD20-20DCM**

- Cylinder weight: CQSB20-20D.....101 g
- Additional weight: Rod end male thread.....10 g
- Additional weight: Rubber bumper.....-2 g
- Additional weight: Double clevis type92 g

201 g

Weight/With Auto Switch (Built-in magnet)

(g)

Bore size (mm)	Cylinder stroke (mm)																		
	5	10	15	20	25	30	35	40	45	50	75	100	125	150	175	200	250	300	
12	37	43	50	57	63	70	94	101	108	114	148	181	214	247	280	313	—	—	
16	48	57	66	74	83	92	121	129	137	146	188	231	273	315	357	399	—	—	
20	93	106	119	132	144	157	170	182	195	208	311	375	439	503	567	632	—	—	
25	134	150	166	182	197	213	229	245	261	277	406	485	564	643	721	800	958	1116	

Additional Weight

(g)

Bore size (mm)		12	16	20	25
Rod end male thread	Male thread	1.5	3	6	12
	Nut	1	2	4	8
With boss on head end		0.7	1.3	2	3
Rubber bumper * (No need to add for long stroke)		0	1	-2	-3
Compact foot type (Including mounting bolt)		41 (39)	51 (47)	121 (115)	140 (131)
Foot type (Including mounting bolt)		55 (53)	65 (61)	159 (153)	181 (172)
Rod side flange type (Including mounting bolt)		58 (56)	70 (66)	143 (137)	180 (171)
Head side flange type (Including mounting bolt)		56	66	137	171
Double clevis type (Including pin, snap ring, bolt)		34	40	92	127

(): denotes the values of long stroke model.

Mounting Bracket Part No.

Bore size (mm)	Foot (1)	Compact foot (1)	Flange	Double clevis
12	CQS-L012	CQS-LC012	CQS-F012	CQS-D012
16	CQS-L016	CQS-LC016	CQS-F016	CQS-D016
20	CQS-L020	CQS-LC020	CQS-F020	CQS-D020
25	CQS-L025	CQS-LC025	CQS-F025	CQS-D025

Note1) When ordering foot and compact foot brackets, order 2 pieces per cylinder.

Note2) Parts belonging to each bracket are as follows.

Foot, Compact foot, Flange type: Body mounting bolt

Double clevis type: Clevis pin, Type C retaining ring for axis,

Body mounting bolt.

Allowable Kinetic Energy

Load Mass and Piston Speed [J]

Bore size (mm)	12	16	20	25
Standard/ Allowable kinetic energy: Ea	0.022	0.038	0.055	0.09
With rubber bumper/ Allowable kinetic energy: Eb	0.043	0.075	0.110	0.18

Kinetic energy E (J) = $\frac{(m1+m2)V^2}{2}$

m1: Mass of cylinder movable parts kg
m2: Load mass kg
V: Piston speed m/s

Mass of Movable Parts/Without Built-in Magnet: CQSB□-□D(C)(M) (g)

Bore size (mm)	Cylinder stroke (mm)																			
	5	10	15	20	25	30	35	40	45	50	75	100	125	150	175	200	250	300		
12	5	6	7	8	9	11	16	17	18	19	25	30	36	41	47	53	—	—		
16	8	10	12	14	16	18	28	30	32	34	44	54	64	74	84	94	—	—		
20	15	18	21	24	28	31	34	37	40	43	73	88	104	119	135	150	—	—		
25	23	28	32	37	41	46	50	55	59	64	112	135	157	179	202	224	269	314		

Mass of Movable Parts/With Built-in Magnet: CDQSB□-□D(C)(M) (g)

Bore size (mm)	Cylinder stroke (mm)																		
	5	10	15	20	25	30	35	40	45	50	75	100	125	150	175	200	250	300	
12	5	7	8	9	10	11	16	18	19	20	25	31	37	42	48	53	—	—	
16	9	11	13	15	17	19	29	31	33	35	45	55	65	75	85	95	—	—	
20	21	24	27	30	33	36	39	42	46	49	78	93	109	124	140	155	—	—	
25	37	42	46	51	55	59	64	68	73	77	118	141	163	186	208	230	275	320	

Additional Mass of Movable Parts (g)

Bore size (mm)		12	16	20	25
Rod end male thread	Male thread	2	3	6	13
	Nut	1	2	4	8
Rubber bumper (No need to add for long stroke)		0	-1	-2	-2
Foot type, Rod side flange type (No need to add for long stroke)		2	4	6	9

Calculation: (Example) CQSB20-20DCM
●Basic mass: CQSB20-20D 24 g
●Additional mass: Rod end male thread 10 g
 : With rubber bumper -2 g
Total 32 g

Clean Series (Standard stroke is only available.)

10 — C(D)QSB Bore size — Stroke D(M)

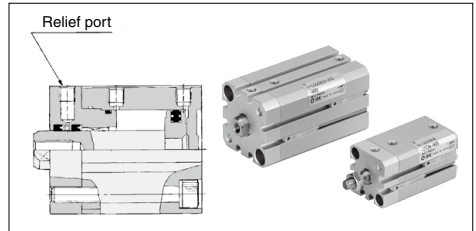
Clean Series

10	Relief type
11	Vacuum type

The type which is applicable for using inside the clean room graded ISO Class 4 by making an actuator's rod section a double seal construction and discharging by relief port directly to the outside of clean room.

Specifications

Action	Double acting, Single rod
Bore size (mm)	ø12, ø16, ø20, ø25
Proof pressure	1.5 MPa
Maximum operating pressure	1.0 MPa
Rubber bumper	None
Piping	Screw-in piping
Piston speed	30 to 400 mm/s
Mounting	Through-hole/Both ends tapped common
Auto switch	Mountable



For details, refer to the [Web Catalog](#).

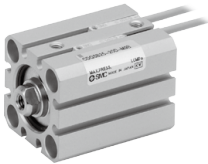
Smooth Cylinder

CQS Y Mounting Bore size — Stroke DC(M)

Smooth Cylinder

Smooth operation with a little sticking and slipping at low speed.

Dual-side low friction operation is possible.



Some of the parts are different from the dimensions of the double acting, single rod type.

Refer to the [Web Catalog](#).

Low-speed Cylinder

CQS X Mounting Bore size — Stroke D(C)(M)

Low-speed Cylinder

Smooth operation with a little sticking and slipping at low speed.

Can start smoothly with a little ejection even after being rendered for hours.



The dimensions are the same as the double acting, single rod type. Refer to page 806 for details.

Specifications

Bore size (mm)	12	16	20	25
Type	Pneumatic (Non-lube)			
Action	Double acting, Single rod			
Fluid	Air			
Proof pressure	1.05 MPa			
Maximum operating pressure	0.7 MPa			
Ambient and fluid temperature	Without auto switch: -10 to 70°C (No freezing) With auto switch: -10 to 60°C (No freezing)			
Cushion	None, Rubber bumper*			
Rod end thread	Female thread			
Stroke length tolerance	$\begin{smallmatrix} +1.0 \\ 0 \end{smallmatrix}$			
Mounting	Through-hole/Both ends tapped common			
Piston speed	50 to 500 mm/s			
Allowable leakage	0.5 L/min (ANR) or less			

* Stroke length tolerance does not include the deflection of the bumper.

Minimum operating pressure

(MPa)

Bore size (mm)	12	16	20	25
Minimum operating pressure	0.03		0.02	

Specifications

Bore size (mm)	12	16	20	25
Type	Pneumatic (Non-lube)			
Action	Double acting, Single rod			
Fluid	Air			
Proof pressure	1.5 MPa			
Maximum operating pressure	1.0 MPa			
Ambient and fluid temperature	Without auto switch: -10 to 70°C (No freezing) With auto switch: -10 to 60°C (No freezing)			
Rubber bumper	None, Rubber bumper*			
Rod end thread	Female thread			
Stroke length tolerance	Standard stroke $\begin{smallmatrix} +1.0 \\ 0 \end{smallmatrix}$			
Mounting	Through-hole/Both ends tapped common			
Piston speed	ø12, ø16: 1 to 300 mm/s ø20, ø25: 0.5 to 300 mm/s			

* Stroke length tolerance does not include the deflection of the bumper.

Minimum operating pressure

(MPa)

	12	16	20	25
Minimum operating pressure	0.03	0.03	0.025	0.025

Compact Cylinder with Stable Lubrication Function (Lube-retainer)

C D QS

Mounting type

Bore size

M

Stroke

D

Rod end thread

Auto switch

With auto switch
(Built-in magnet)

With stable lubrication function
(Lube-retainer)

* Available only for
with auto switch.

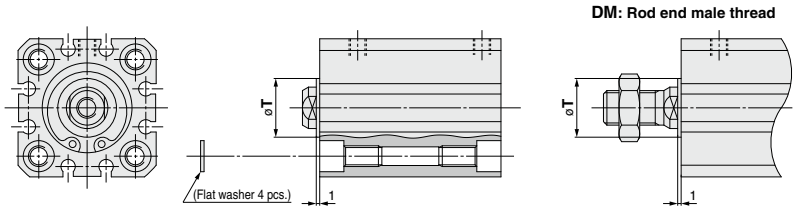


Specifications

Bore size (mm)	20, 25
Action	Double acting, Single rod
Minimum operating pressure	0.1 MPa
Piston speed	50 to 500 mm/s
Cushion	None

* Specifications other than those shown above are the same as the standard model.

Dimensions (Dimensions other than those shown below are the same as the standard model.)



Bore size	Standard stroke	(mm)
20	5, 10, 15, 20, 25, 30,	15
25	35, 40, 45, 50	18

* The mounting dimensions of the mounting bracket are the same as the standard model.

Mounting Bracket Part No.

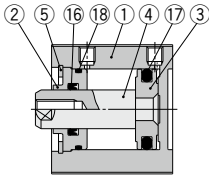
Bore size (mm)	Foot	Compact foot	Flange
20	CQS-LM020	CQS-LCM020	CQS-FM020
25	CQS-LM025	CQS-LCM025	CQS-FM025

* The double clevis type is the same as the standard model.
* When ordering foot and compact foot brackets, order 2 pieces per cylinder.

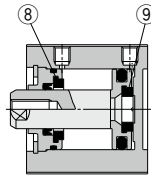
For details, refer to page 1205.

Construction

Basic type

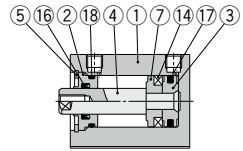


With rubber bumper

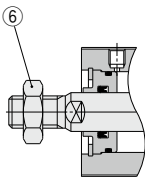


With auto switch (Built-in magnet)

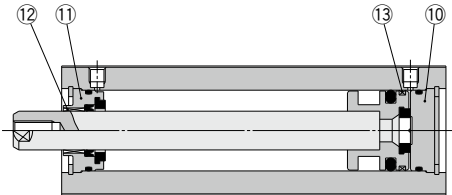
ø12, ø16



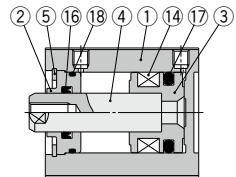
Rod end male thread



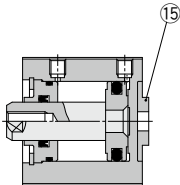
Long stroke



ø20, ø25



With boss on head end



Component Parts

No.	Description	Material	Note
1	Cylinder tube	Aluminum alloy	Hard anodized
2	Collar	Aluminum alloy	Anodized
3	Piston	Aluminum alloy	
4	Piston rod	Stainless steel	
5	Retaining ring	Carbon tool steel	Phosphate coated
6	Rod end nut	Carbon steel	Zinc chromated
7	Spacer for switch type	Aluminum alloy	Chromated
8	Bumper A	Urethane	
9	Bumper B	Urethane	
10	Bottom plate	Aluminum alloy	Anodized

Component Parts

No.	Description	Material	Note
11	Collar	Aluminum alloy	Anodized
12	Bushing	Oil-impregnated sintered alloy	
13	Wear ring	Resin	
14	Magnet	—	
15	Centering location ring	Aluminum alloy	Anodized
16*	Rod seal	NBR	
17*	Piston seal	NBR	
18*	Tube gasket	NBR	

Replacement Parts: Seal Kit (Basic type)

Bore size (mm)	Kit no.	Contents
12	CQSB12-PS	Set of nos. above 16, 17, 18
16	CQSB16-PS	
20	CQSB20-PS	
25	CQSB25-PS	

Replacement Parts: Seal Kit (Long stroke)

Bore size (mm)	Kit no.	Contents
12	CQSB12-L-PS	Set of nos. above 16, 17, 18
16	CQSB16-L-PS	
20	CQSB20-L-PS	
25	CQSB25-L-PS	

* Seal kit includes 16, 17, 18. Order the seal kit, based on each bore size.
(The long stroke type includes 2 tube gaskets.)

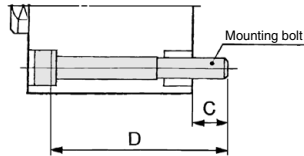
* Since the seal kit does not include a grease pack, order it separately.

Grease pack part no.: GR-S-010 (10 g)

Mounting Bolt for CQS without Auto Switch

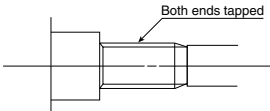
Mounting bolt for through-hole mounting type of CQSB is available as an option.
Refer to the following for ordering procedures.
Order the actual number of bolts that will be used.

Example) CQ-M3x25L 4 pcs.



Note 1) To install a through-hole type mounting bolt, make sure to use the flat washer that is provided.

Note 2) We do not provide mounting bolts for the long stroke type.
Secure the cylinder with both ends of the cylinder tube tapped or prepare mounting bolts separately.



Cylinder model	C	D	Mounting bolt part no.
CQSB12-5D		25	CQ-M3 x 25L
-10D	6.5	30	x 30L
-15D		35	x 35L
-20D		40	x 40L
-25D		45	x 45L
-30D		50	x 50L
-35DC	Note 2)		
-40DC			
-45DC			
-50DC			
-75DC			
-100DC			
-125DC			
-150DC			
-175DC			
-200DC			
CQSB16-5D		25	CQ-M3 x 25L
-10D	6.5	30	x 30L
-15D		35	x 35L
-20D		40	x 40L
-25D		45	x 45L
-30D		50	x 50L
-35DC	Note 2)		
-40DC			
-45DC			
-50DC			
-75DC			
-100DC			
-125DC			
-150DC			
-175DC			
-200DC			

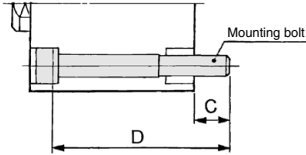
Cylinder model	C	D	Mounting bolt part no.
CQSB20-5D		25	CQ-M5 x 25L
-10D	6.5	30	x 30L
-15D		35	x 35L
-20D		40	x 40L
-25D		45	x 45L
-30D		50	x 50L
-35D	6.5	55	x 55L
-40D		60	x 60L
-45D		65	x 65L
-50D		70	x 70L
-75DC	Note 2)		
-100DC			
-125DC			
-150DC			
-175DC			
-200DC			
CQSB25-5D		30	CQ-M5 x 30L
-10D	8.5	35	x 35L
-15D		40	x 40L
-20D		45	x 45L
-25D		50	x 50L
-30D		55	x 55L
-35D	8.5	60	x 60L
-40D		65	x 65L
-45D		70	x 70L
-50D		75	x 75L
-75DC	Note 2)		
-100DC			
-125DC			
-150DC			
-175DC			
-200DC			
-250DC			
-300DC			

Material: Chromium molybdenum steel
Surface treatment: Nickel plated

Mounting Bolt for CDQS with Auto Switch

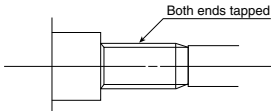
Mounting bolt for through-hole mounting type of CDQSB is available as an option.
Refer to the following for ordering procedures.
Order the actual number of bolts that will be used.

Example) CQ-M3x30L 4 pcs.



Note 1) To install a through-hole type mounting bolt, make sure to use the flat washer that is provided.

Note 2) We do not provide mounting bolts for the long stroke type.
Secure the cylinder with both ends of the cylinder tube tapped or prepare mounting bolts separately.



Cylinder model	C	D	Mounting bolt part no.
CDQSB12-5D		30	CQ-M3 x 30L
-10D	6.5	35	x 35L
-15D		40	x 40L
-20D		45	x 45L
-25D		50	x 50L
-30D		55	x 55L
-35DC	Note 2)		
-40DC			
-45DC			
-50DC			
-75DC			
-100DC			
-125DC			
-150DC			
-175DC			
-200DC			
CDQSB16-5D		30	CQ-M3 x 30L
-10D	6.5	35	x 35L
-15D		40	x 40L
-20D		45	x 45L
-25D		50	x 50L
-30D		55	x 55L
-35DC	Note 2)		
-40DC			
-45DC			
-50DC			
-75DC			
-100DC			
-125DC			
-150DC			
-175DC			
-200DC			

Cylinder model	C	D	Mounting bolt part no.
CDQSB20-5D		35	CQ-M5 x 35L
-10D	6.5	40	x 40L
-15D		45	x 45L
-20D		50	x 50L
-25D		55	x 55L
-30D		60	x 60L
-35DC	Note 2)	65	x 65L
-40DC		70	x 70L
-45DC		75	x 75L
-50DC		80	x 80L
-75DC			
-100DC			
-125DC			
-150DC			
-175DC			
-200DC			
CDQSB25-5D		40	CQ-M5 x 40L
-10D	8.5	45	x 45L
-15D		50	x 50L
-20D		55	x 55L
-25D		60	x 60L
-30D		65	x 65L
-35DC	Note 2)	70	x 70L
-40DC		75	x 75L
-45DC		80	x 80L
-50DC		85	x 85L
-75DC			
-100DC			
-125DC			
-150DC			
-175DC			
-200DC			
-300DC			

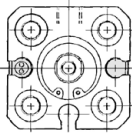
Material: Chromium molybdenum steel
Surface treatment: Zinc chromated

Dimensions: ø12 to ø25

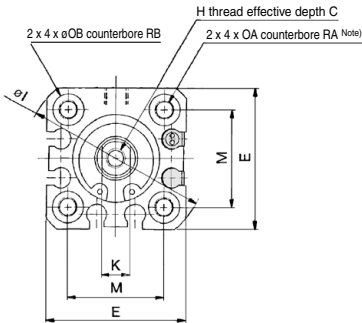
Basic type (Through-hole/Both ends tapped common): CQSB/CDQSB

* For the auto switch mounting position and its mounting height, refer to page 852.

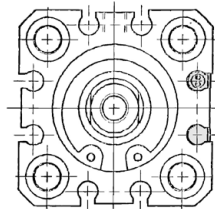
ø12



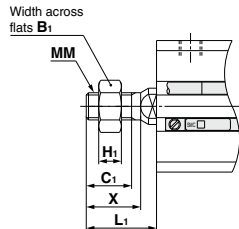
ø16



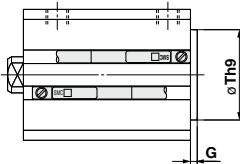
ø20, ø25



Rod end male thread



With boss on head end



- Length with intermediate stroke
- (1) Spacer ... The dimensions will be identical to those of the nearest long stroke. Those that exceed the standard stroke will have the long stroke dimensions.
- (2) Exclusive body (-XB10)....Add stroke. Also, the stroke length that exceeds the standard stroke would be the long stroke dimension.

Rod End Male Thread

Bore size (mm)	B1	C1	H1	Standard stroke		Long stroke	MM	X
				L1	L1			
12	8	9	4	14	24	M5 x 0.8	10.5	
16	10	10	5	15.5	25.5	M6 x 1.0	12	
20	13	12	5	18.5	28.5	M8 x 1.25	14	
25	17	15	6	22.5	32.5	M10 x 1.25	17.5	

With Boss on Head End (mm)

Bore size (mm)	G	Th9
12	1.5	15 ⁰ _{-0.043}
16	1.5	20 ⁰ _{-0.052}
20	2	13 ⁰ _{-0.043}
25	2	15 ⁰ _{-0.043}

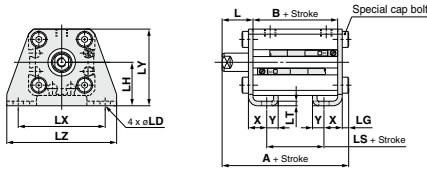
- Note1) The product with boss on head end is applicable to only the standard stroke.
- Note2) With boss on rod end : Option (Suffix "-XC36" to the end of part number.)
- Note that only bore sizes ø12 and ø16 are applicable to the long stroke.

Basic Type

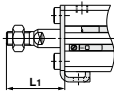
Bore size (mm)	Standard stroke range (mm)	Standard stroke								Long stroke range (mm)	Long stroke																					
		Without auto switch				With auto switch					With/Without auto switch								C	D	E	H	I	K	M	N	OA	OB	Q	RA	RB	T
		A	B	F	L	A	B	F	L		A	B	F	L	A	B	F	L														
12	5 to 30	20.5	17	5	3.5	25.5	22	5	3.5	35 to 200	45.5	32	7.5	13.5	6	6	25	M3 x 0.5	32	5	15.5	3.5	M4 x 0.7	6.5	7.5	7	4	0.5				
16	5 to 30	20.5	17	5	3.5	25.5	22	5	3.5	35 to 200	45.5	32	7.5	13.5	8	8	29	M4 x 0.7	38	6	20	3.5	M4 x 0.7	6.5	7.5	7	4	0.5				
20	5 to 50	24	19.5	5.5	4.5	34	29.5	5.5	4.5	75 to 200	55.5	41	8	14.5	7	10	36	M5 x 0.8	47	8	25.5	5.4	M6 x 1.0	9	8	10	7	1				
25	5 to 50	27.5	22.5	5.5	5	37.5	32.5	5.5	5	75 to 300	59	44	9	15	12	12	40	M6 x 1.0	52	10	28	5.4	M6 x 1.0	9	9	10	7	1				

- Note 1) For the following bore/stroke sizes through-hole is threaded over the entire length: Basic type ø12 and ø16; 5 stroke, ø20; 5 to 15 stroke, ø25; 5 to 10 stroke, ø20 with auto switch built-in magnet; 5 stroke.
- Note 2) Rubber bumper type has the same dimensions as those indicated above.
- * For details about the rod end nut and accessory brackets, refer to page 809.

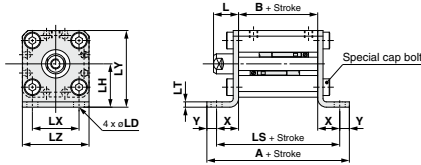
Foot type: CQSL/CDQSL



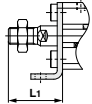
Rod end male thread



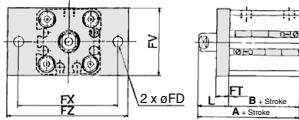
Compact foot type: CQSLC/CDQSLC



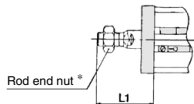
Rod end male thread



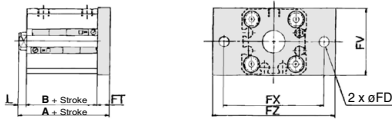
Rod side flange type: CQSF/CDQSF



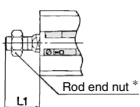
Rod end male thread



Head side flange type: CQSG/CDQSG



Rod end male thread



Foot Type

Bore size (mm)	Standard stroke range (mm)	Standard stroke						Long stroke range (mm)			Long stroke		
		Without auto switch			With auto switch			Without/With auto switch			Without/With auto switch		
		A	B	LS	A	B	LS				A	B	LS
12	5 to 30	35.3	17	5	40.3	22	10	35 to 200			50.3	32	20
16	5 to 30	35.3	17	5	40.3	22	10	35 to 200			50.3	32	20
20	5 to 50	41.2	19.5	7.5	51.2	29.5	17.5	75 to 200			62.7	41	29
25	5 to 50	44.7	22.5	7.5	54.7	32.5	17.5	75 to 300			66.2	44	29

Bore size (mm)	L	L1	LD	LG	LH	LT	LX	LY	LZ	X	Y
12	13.5	24	4.5	2.8	17	2	34	29.5	44	8	4.5
16	13.5	25.5	4.5	2.8	19	2	38	33.5	48	8	5
20	14.5	28.5	6.6	4	24	3.2	48	42	62	9.2	5.8
25	15	32.5	6.6	4	26	3.2	52	46	66	10.7	5.8

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Compact Foot Type

Bore size (mm)	Standard stroke range (mm)	Standard stroke						Long stroke range (mm)			Long stroke		
		Without auto switch			With auto switch			Without/With auto switch			Without/With auto switch		
		A	B	LS	A	B	LS				A	B	LS
12	5 to 30	44.6	17	35.6	49.6	22	40.6	35 to 200			59.6	32	50.6
16	5 to 30	45.6	17	35.6	50.6	22	40.6	35 to 200			60.6	32	50.6
20	5 to 50	57.5	19.5	45.9	67.5	29.5	55.9	75 to 200			79	41	67.4
25	5 to 50	60.5	22.5	48.9	70.5	32.5	58.9	75 to 300			82	44	70.4

Bore size (mm)	L	L1	LD	LH	LT	LX	LY	LZ	X	Y
12	13.5	24	4.5	17	2	15.5	29.5	25	9.3	4.5
16	13.5	25.5	4.5	19	2	20	33.5	29	9.3	5
20	14.5	28.5	6.6	24	3.2	25.5	42	36	13.2	5.8
25	15	32.5	6.6	26	3.2	28	46	40	13.2	5.8

Compact foot bracket material: Carbon steel
Surface treatment: Zinc chromated

Rod Side Flange Type

Bore size (mm)	Standard stroke range (mm)	Standard stroke						Long stroke range (mm)			Long stroke	
		Without auto switch			With auto switch			Without/With auto switch			Without/With auto switch	
		A	B	A	B						A	B
12	5 to 30	30.5	17	35.5	22			35 to 200			45.5	32
16	5 to 30	30.5	17	35.5	22			35 to 200			45.5	32
20	5 to 50	34	19.5	44	29.5			75 to 200			55.5	41
25	5 to 50	37.5	22.5	47.5	32.5			75 to 300			59	44

Bore size (mm)	FD	FT	FV	FX	FZ	L	L1
12	4.5	5.5	25	45	55	13.5	24
16	4.5	5.5	30	45	55	13.5	25.5
20	6.6	8	39	48	60	14.5	28.5
25	6.6	8	42	52	64	15	32.5

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Head Side Flange Type

Bore size (mm)	Standard stroke range (mm)	Standard stroke						Long stroke range (mm)			Long stroke		
		Without auto switch			With auto switch			Without/With auto switch			Without/With auto switch		
		A	B	L1	A	B	L1				A	B	L1
12	5 to 30	26	17	3.5	14	31	22	3.5	14	35 to 200	51	32	13.5
16	5 to 30	26	17	3.5	15.5	31	22	3.5	15.5	35 to 200	51	32	13.5
20	5 to 50	32	19.5	4.5	18.5	42	29.5	4.5	18.5	75 to 200	63.5	41	14.5
25	5 to 50	35.5	22.5	5	22.5	45.5	32.5	5	22.5	75 to 300	67	44	15

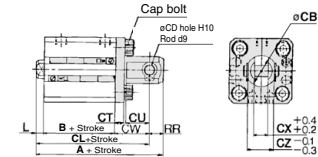
Bore size (mm)	FD	FT	FV	FX	FZ
12	4.5	5.5	25	45	55
16	4.5	5.5	30	45	55
20	6.6	8	39	48	60
25	6.6	8	42	52	64

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

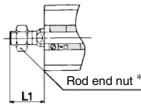
* For details about the rod end nut and accessory brackets, refer to page 809.

Dimensions: ø12 to ø25

Double clevis type: CQSD/CDQSD



Rod end male thread



Double Cevis Type

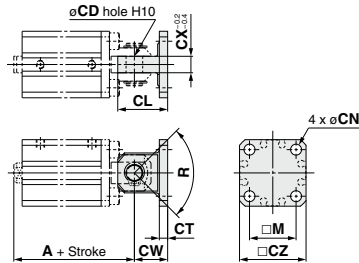
Bore size (mm)	Standard stroke range (mm)	Standard stroke										Long stroke range (mm)	Long stroke				
		Without auto switch					With auto switch						Without/With auto switch				
		A	B	CL	L	L ₁	A	B	CL	L	L ₁		A	B	CL	L	L ₁
12	5 to 30	40.5	17	34.5	3.5	14	45.5	22	39.5	3.5	14	35 to 200	65.5	32	59.5	13.5	24
16	5 to 30	41.5	17	35.5	3.5	15.5	46.5	22	40.5	3.5	15.5	35 to 200	66.5	32	60.5	13.5	25.5
20	5 to 50	51	19.5	42	4.5	18.5	61	29.5	52	4.5	18.5	75 to 200	82.5	41	73.5	14.5	28.5
25	5 to 50	57.5	22.5	47.5	5	22.5	67.5	32.5	57.5	5	22.5	75 to 300	89	44	79	15	32.5

Bore size (mm)	CB	CD	CT	CU	CW	CX	CZ	RR
12	12	5	4	7	14	5	10	6
16	14	5	4	10	15	6.5	12	6
20	20	8	5	12	18	8	16	9
25	24	10	5	14	20	10	20	10

Double clevis bracket material: Carbon steel
Surface treatment: Nickel plated

- * For details about the double clevis pivot bracket, refer to page 809.
- * For details about the rod end nut and accessory brackets, refer to page 899.

Double clevis pivot bracket



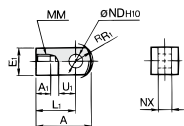
Bore size (mm)	Bracket part no.	Stroke range (mm)	A		CW	CT	CL	CX	CD	M	CZ	R	CN	Hexagon socket head cap screw for mounting pivot bracket (Accessory)
			Without auto switch	With auto switch										
12	CQ-C012	5 to 30	34.5	39.5	14	4	19	5	5	15.5	25	100°	4.5	M4 x 10L
16	CQ-C016	5 to 30	35.5	40.5	15	4	21	6.5	5	20	28	100°	4.5	M4 x 10L
20	CQ-C020	5 to 50	42	52	18	5	27	8	8	25.5	35	80°	6.6	M6 x 12L
25	CQ-C025	5 to 50	47.5	57.5	20	5	30	10	10	28	40	90°	6.6	M6 x 12L

- * The double clevis pin and retaining ring are not included.
- Double clevis pivot bracket material: Carbon steel
Surface treatment: Nickel plated

CQS Series

Accessory Dimensions

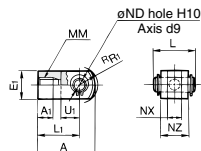
Single Knuckle Joint



Material: Carbon steel
Surface treatment: Nickel plating
(mm)

Bore size (mm)	Part no.	A	A ₁	E ₁	L ₁	MM	R ₁	U ₁	NDH10	NX	Weight (g)
12	I-G012	21.5	6	10	16	M5 x 0.8	6.3	7	5 ^{+0.048} ₀	5 ^{+0.2} _{-0.4}	9
16	I-G016	32	8	12	25	M6 x 1	8.1	14	5 ^{+0.048} ₀	6.4 ^{+0.1} _{-0.3}	9
20	I-G02	34	8.5	16	25	M8 x 1.25	10.3	11.5	8 ^{+0.058} ₀	8 ^{+0.2} _{-0.4}	38
25	I-G03	41	10.5	20	30	M10 x 1.25	12.8	14	10 ^{+0.058} ₀	10 ^{+0.2} _{-0.4}	70

Double Knuckle Joint

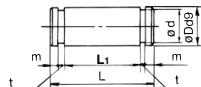


Material: Carbon steel
Surface treatment: Nickel plating
(mm)

Bore size (mm)	Part no.	A	A ₁	E ₁	L ₁	MM	R ₁	U ₁	NDH10	NX	NZ	L	Applicable pin part no.	Weight (g)
12	Y-G012	21.5	6	10	16	M5 x 0.8	6.3	7	5 ^{+0.048} ₀	5 ^{+0.4} _{-0.2}	10	14.6	IY-G012	11
16	Y-G016	28	11	12	21	M6 x 1	8.1	10	5 ^{+0.048} ₀	6.5 ^{+0.2} _{-0.2}	12	16.6	IY-J015	11
20	Y-G02	34	8.5	16	25	M8 x 1.25	10.3	11.5	8 ^{+0.058} ₀	8 ^{+0.4} _{-0.2}	16	21	IY-G02	45
25	Y-G03	41	10.5	20	30	M10 x 1.25	12.8	14	10 ^{+0.058} ₀	10 ^{+0.4} _{-0.2}	20	25.6	IY-G03	86

* Knuckle pin and retaining rings are included.

Knuckle Pin (Common with double clevis pin)



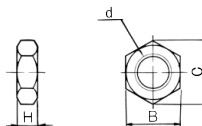
Material: Carbon steel
(mm)

Bore size (mm)	Part no.	Dd9	L	d	L ₁	m	t	Applicable retaining ring	Weight (g)
12	IY-G012	5 ^{+0.050} _{-0.050}	14.6	4.8	10.2	1.5	0.7	Type C5 for axis	2
16	IY-J015>Note)	5 ^{+0.050} _{-0.050}	16.6	4.8	12.2	1.5	0.7	Type C5 for axis	3
20	IY-G02	8 ^{+0.060} _{-0.076}	21	7.6	16.2	1.5	0.9	Type C8 for axis	8
25	IY-G03	10 ^{+0.060} _{-0.076}	25.6	9.6	20.2	1.55	1.15	Type C10 for axis	16

* Type C retaining rings for axis are included.

Note) Only the IY-J015 is stainless steel.

Rod End Nut



Material: Carbon steel
Surface treatment: Zinc chromated
(mm)

Bore size (mm)	Part no.	d	H	B	C	Weight (g)
12	NTJ-015C	M5 x 0.8	4	8	9.2	1
16	NT-015A	M6 x 1	5	10	11.5	2
20	NT-02	M8 x 1.25	5	13	15.0	4
25	NT-03	M10 x 1.25	6	17	19.6	8

Rod End Bracket, Rod End Nut Material: Stainless Steel

Part Nos. (Dimensions: Same as the standard type)

Bore size (mm)	Single knuckle joint	Double knuckle joint*	Knuckle joint pin	Rod end nut
20	I-G02SUS	Y-G02SUS	IY-G02SUS	NT-02SUS
25	I-G03SUS	Y-G03SUS	IY-G03SUS	NT-03SUS

* A knuckle pin and retaining rings are included with the double knuckle joint. Retaining rings are included with the knuckle joint pin.

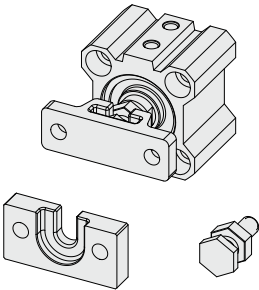
Simple Joint (CQS): $\varnothing 12$ to $\varnothing 25$

Joint/Mounting Bracket (Type A/B) Part Nos.

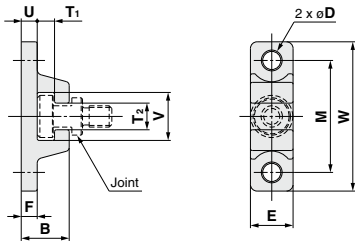
Bore size (mm)	Joint	Type A mounting bracket	Type B mounting bracket
12	YU-012	YA-012	YB-012
16	YU-016	YA-016	YB-016
20	YU-020	YA-020	YB-020
25	YU-025	YA-025	YB-025

<Ordering>
Joints are not included with type A or B mounting brackets. Order them separately.
(Example)
Bore size $\varnothing 12$ Part no.
• Type A mounting bracketYA-012
• JointYU-012

Allowable Eccentricity (mm)				
Bore size (mm)	12	16	20	25
Eccentricity tolerance	± 0.5			
Axial direction backlash	0.5			



Type A Mounting Bracket

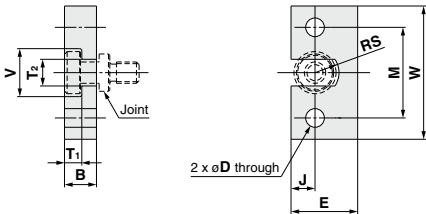


Material: Chromium molybdenum steel (Nickel plating)
(mm)

Bore size (mm)	Part no.	B	D	E	F	M	T ₁	T ₂
12	YA-012	8	3.5	10	3	20	2.5	4
16	YA-016	8	3.5	10	3	24	2.5	5
20	YA-020	12	4.5	13	5	30	3.5	6
25	YA-025	12.5	5.5	15	5	33	3.5	7

Bore size (mm)	Part no.	U	V	W	Weight (g)
12	YA-012	3	8.5	30	9
16	YA-016	3	11	34	11
20	YA-020	5	13.5	42	27
25	YA-025	5	16.5	45	34

Type B Mounting Bracket

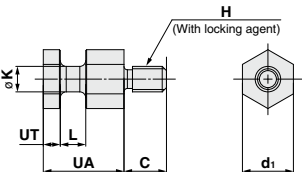


Material: Stainless steel
(mm)

Bore size (mm)	Part no.	B	D	E	J	M	T ₁
12	YB-012	5	3.5	14	5	17	2.5
16	YB-016	5	3.5	16	6	20	2.5
20	YB-020	7	4.5	18	7	25.5	3.5
25	YB-025	7.5	5.5	20	8	28	3.5

Bore size (mm)	Part no.	T ₂	V	W	RS	Weight (g)
12	YB-012	4	8.6	25	2	11
16	YB-016	5	11	29	2.5	15
20	YB-020	6	13.6	36	3	28
25	YB-025	7	16.6	40	3.5	36

Joint



Material: Chromium molybdenum steel (Nickel plating)
(mm)

Bore size (mm)	Part no.	UA	C	d ₁	H	K	L	UT	Weight (g)
12	YU-012	9.5	5	6	M3 x 0.5	3	3	2	2
16	YU-016	9.5	7	8	M4 x 0.7	4	3	2	4
20	YU-020	11.5	6	10	M5 x 0.8	5	4	3	7
25	YU-025	12	11	12	M6 x 1.0	6	4.5	3	11

Compact Cylinder: Standard Type

Double Acting, Double Rod

CQSW Series

ø12, ø16, ø20, ø25

How to Order

With auto switch CQSW B 20-30 DC - []

With auto switch CDQSW B 20-30 DC - M9BW [] - []

With auto switch
(Built-in magnet)

Mounting type

B	Through-hole/Both ends tapped common (Standard)
L	Foot type
LC	Compact foot type
F	Flange type

* Mounting brackets are shipped together (but not assembled).
* Cylinder mounting bolts are not included. Order them separately referring to "Mounting Bolt for CQSW" on page 814.

Bore size

12	12 mm
16	16 mm
20	20 mm
25	25 mm

Cylinder stroke (mm)

Bore size (mm)	Standard stroke (mm)
12, 16	5, 10, 15, 20, 25, 30
20, 25	5, 10, 15, 20, 25, 30, 35, 40, 45, 50

For "Manufacture of Intermediate Strokes", refer to page 811.

Made to Order
Refer to page 811 for details.

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Auto switch

Nil	Without auto switch
-----	---------------------

* Refer to the table below for the applicable auto switch model.

Body option

Nil	Standard
C	With rubber bumper
M	Rod end male thread

* Combination of body options is available. CM

Action

D	Double acting
---	---------------

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch.
(Example) CDQSWL25-30D

Applicable Auto Switches/Refer to pages 1271 to 1365 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model		Lead wire length (m)				Pre-wired connector	Applicable load		
					DC	AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)				
Solid state auto switch	—	Grommet	Yes	3-wire (NPN)	24 V	5 V, 12 V	—	M9NV	M9N	●	●	●	○	IC circuit	Relay, PLC	
	3-wire (PNP)			M9PV				M9P	●	●	●	○				
	2-wire			M9BV				M9B	●	●	●	○				
	3-wire (NPN)			M9NVW				M9NW	●	●	●	○				
	3-wire (PNP)			M9PWV	M9PW	●	●	●	○	IC circuit						
	2-wire			M9BWV	M9BW	●	●	●	○							
	3-wire (NPN)			M9NAV ^{*1}	M9NA ^{*1}	○	○	●	○							
	3-wire (PNP)			M9PAV ^{*1}	M9PA ^{*1}	○	○	●	○							
	2-wire	M9BAV ^{*1}	M9BA ^{*1}	○	○	●	○	—								
	2-wire (Non-polar)	—	P3DWA ^{**}	●	—	●	○									
Reed auto switch	—	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	A96V	A96	●	—	●	—	IC circuit	—	
	No			2-wire	24 V	12 V	100 V	A93V ^{*2}	A93	●	●	●	—	—	IC circuit	Relay, PLC
							100 V or less	A90V	A90	●	—	●	—			

*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.

*2 1 m type lead wire is only applicable to D-A93.

* Lead wire length symbols: 0.5 m..... Nil (Example) M9NW
1 m..... M (Example) M9NW
3 m..... L (Example) M9NL
5 m..... Z (Example) M9NZ

* Solid state auto switches marked with "○" are produced upon receipt of order.
** Available only for ø25.
It is mounted away from the port side to avoid interference with fittings.

* Since there are other applicable auto switches than listed, refer to page 853 for details.

* For details about auto switches with pre-wired connector, refer to pages 1340 and 1341.

* Auto switches are shipped together (not assembled).

Note) There is the case D-A90V/M90V/M90VW/M90AV type auto switches cannot be mounted on the port surface, depending on the cylinder's stroke and the fitting size for piping.



Symbol

Without cushion

Rubber bumper



Made to Order:

Individual Specifications

(For details, refer to pages 854 and 855.)

Symbol	Specifications
-X235	Change of piston rod end of double rod cylinder
-X271	Fluororubber seals
-X633	Intermediate stroke of double rod cylinder

Made to Order Specifications

[Click here for details](#)

Symbol	Specifications
-XA□	Change of rod end shape
-XB6	Heat-resistant cylinder (-10 to 150 °C) (without an auto switch)
-XB7	Cold-resistant cylinder (-40 to 70 °C) (without an auto switch)
-XB9	Low speed cylinder (10 to 50 mm/s)
-XB10	Intermediate stroke (Using exclusive body)
-XB13	Low speed cylinder (5 to 50 mm/s)
-XC6	Piston rod, retaining ring, rod end nut made of stainless steel
-XC36	With boss in rod side
-XC85	Grease for food processing equipment

Body Option

Description	Application
Rod end male thread	Available for all standard models of double acting, double rod.
Rubber bumper	

Mounting Bracket Part No.

Bore size (mm)	Foot (1)	Compact foot (1)	Flange
12	CQS-L012	CQS-LC012	CQS-F012
16	CQS-L016	CQS-LC016	CQS-F016
20	CQS-L020	CQS-LC020	CQS-F020
25	CQS-L025	CQS-LC025	CQS-F025

Note 1) When ordering foot and compact foot brackets, order 2 pieces per cylinder.

Note 2) Parts belonging to each bracket are as follows.
Foot, Compact foot, Flange type: Body mounting bolt

Moisture Control Tube IDK Series



When operating an actuator with a small diameter and a short stroke at a high frequency, the dew condensation (water droplet) may occur inside the piping depending on the conditions.

Simply connecting the moisture control tube to the actuator will prevent dew condensation from occurring. For details, refer to the [web Catalog](#).

Specifications

Bore size (mm)		12	16	20	25
Action		Double acting, Double rod			
Fluid		Air			
Lubrication		Not required (Non-lube)			
Proof pressure		1.5 MPa			
Maximum operating pressure		1.0 MPa			
Minimum operating pressure		0.07 MPa		0.05 MPa	
Ambient and fluid temperature		Without auto switch: -10 to 70°C (No freezing)			
		With auto switch: -10 to 60°C (No freezing)			
Cushion		None, Rubber bumper			
Rod end thread		Female thread			
Stroke length tolerance		0 +1.0 mm *			
Piston speed		50 to 500 mm/s			
Allowable kinetic energy (J)	Standard type	0.022	0.038	0.055	0.09
	With rubber bumper	0.043	0.075	0.11	0.18

* Stroke length tolerance does not include the deflection of the bumper.

Theoretical Output

(N)

Bore size (mm)	Rod size (mm)	Operating direction	Piston area (mm ²)	Operating pressure (MPa)		
				0.3	0.5	0.7
12	6	IN	84.8	25	42	59
		OUT				
16	8	IN	151	45	75	106
		OUT				
20	10	IN	236	71	118	165
		OUT				
25	12	IN	378	113	189	264
		OUT				

Manufacture of Intermediate Stroke

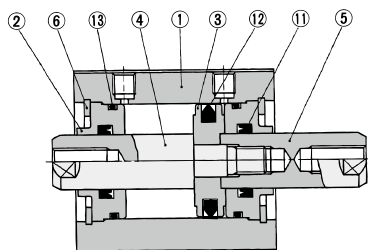
Description	Spacer is installed in the standard stroke body.	Exclusive body (-XB10)
Part no.	Suffix "-X633" to the end of standard model no. (page 810).	Suffix "-XB10" to the end of standard model no. (page 810).
Description	Intermediate strokes in 1 mm increments are available by using spacers with standard stroke cylinders.	Dealing with the stroke in 1 mm increments by using an exclusive body with the specified stroke.
Stroke range	Bore size	Bore size
	Stroke range	Stroke range
	12, 16	12, 16
	6 to 29	1 to 29
	20, 25	20, 25
	6 to 49	1 to 49
Example	Part no.: CQSWB25-47D-X633 CQSWB25-50D with 3 mm width spacer inside. B dimension is 79 mm.	Part no.: CQSWB25-47D-XB10 Makes 47 stroke tube. B dimension is 76 mm.

Refer to pages 852 to 853 for cylinders with auto switches.

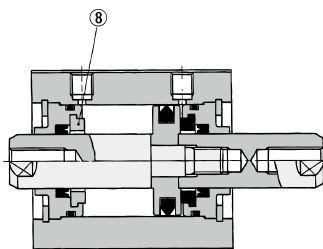
- Proper auto switch mounting position (detection at stroke end) and mounting height
- Operating range
- Minimum auto switch mounting stroke

Construction

Basic type

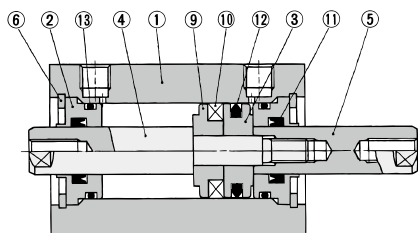


With rubber bumper

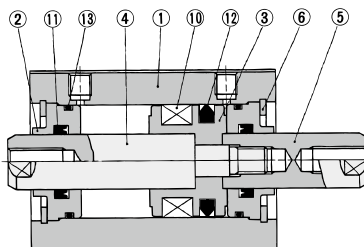


With auto switch (Built-in magnet)

ø12, ø16



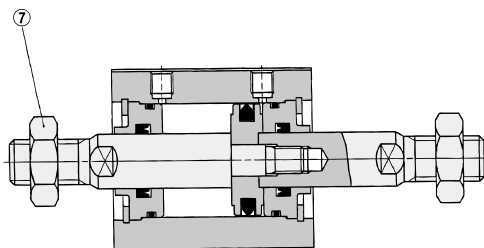
ø20, ø25



Component Parts

No.	Description	Material	Note
1	Cylinder tube	Aluminum alloy	Hard anodized
2	Collar	Aluminum alloy	Anodized
3	Piston	Aluminum alloy	
4	Piston rod A	Stainless steel	
5	Piston rod B	Stainless steel	
6	Retaining ring	Carbon tool steel	Phosphate coated
7	Rod end nut	Carbon steel	Zinc chromated
8	Bumper	Urethane	
9	Spacer for switch	Aluminum alloy	Chromated
10	Magnet	—	
11	Rod seal	NBR	
12	Piston seal	NBR	
13	Tube gasket	NBR	

Rod end male thread



Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
12	CQSWB12-PS	Set of nos. above (1), (2), (3)
16	CQSWB16-PS	
20	CQSWB20-PS	
25	CQSWB25-PS	

* Seal kit includes (1), (2), (3). Order the seal kit, based on each bore size.

* Since the seal kit does not include a grease pack, order it separately.

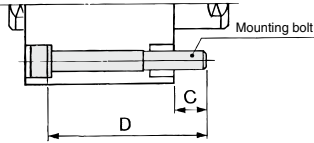
Grease pack part no.: GR-S-010 (10 g)

CQSW Series

Mounting Bolt for CQSW

Mounting method: Mounting bolt for through-hole mounting type of CQSW is available as an option.
Refer to the following for ordering procedures.
Order the actual number of bolts that will be used.

Example) CQ-M3x30L 4 pcs.



Note) When mounting a cylinder with through-hole, be sure to use the attached plain washer.

Cylinder model	C	D	Mounting bolt part no.
CQSWB12-5D		30	CQ-M3 x 30L
-10D	6.5	35	x 35L
-15D		40	x 40L
-20D		45	x 45L
-25D		50	x 50L
-30D		55	x 55L
CQSWB16-5D		30	CQ-M3 x 30L
-10D	6.5	35	x 35L
-15D		40	x 40L
-20D		45	x 45L
-25D		50	x 50L
-30D		55	x 55L
CQSWB20-5D		35	CQ-M5 x 35L
-10D	10	40	x 40L
-15D		45	x 45L
-20D		50	x 50L

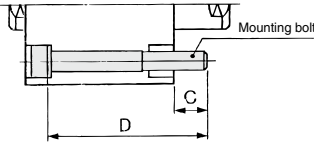
Cylinder model	C	D	Mounting bolt part no.
CQSWB20-25D		55	CQ-M5 x 55L
-30D	10	60	x 60L
-35D		65	x 65L
-40D		70	x 70L
-45D		75	x 75L
-50D		80	x 80L
CQSWB25-5D		35	CQ-M5 x 35L
-10D	7	40	x 40L
-15D		45	x 45L
-20D		50	x 50L
-25D		55	x 55L
-30D		60	x 60L
-35D		65	x 65L
-40D		70	x 70L
-45D		75	x 75L
-50D		80	x 80L

Material: Chromium molybdenum steel
Surface treatment: Zinc chromated

Mounting Bolt for CDQSW with Auto Switch

Mounting method: Mounting bolt for through-hole mounting type of CDQSW is available as an option.
Refer to the following for ordering procedures.
Order the actual number of bolts that will be used.

Example) CQ-M3x35L 4 pcs.



Note) When mounting a cylinder with through-hole, be sure to use the attached plain washer.

Cylinder model	C	D	Mounting bolt part no.
CDQSWB12-5D		35	CQ-M3 x 35L
-10D	6.5	40	x 40L
-15D		45	x 45L
-20D		50	x 50L
-25D		55	x 55L
-30D		60	x 60L
CDQSWB16-5D		35	CQ-M3 x 35L
-10D	6.5	40	x 40L
-15D		45	x 45L
-20D		50	x 50L
-25D		55	x 55L
-30D		60	x 60L
CDQSWB20-5D		45	CQ-M5 x 45L
-10D	10	50	x 50L
-15D		55	x 55L
-20D		60	x 60L

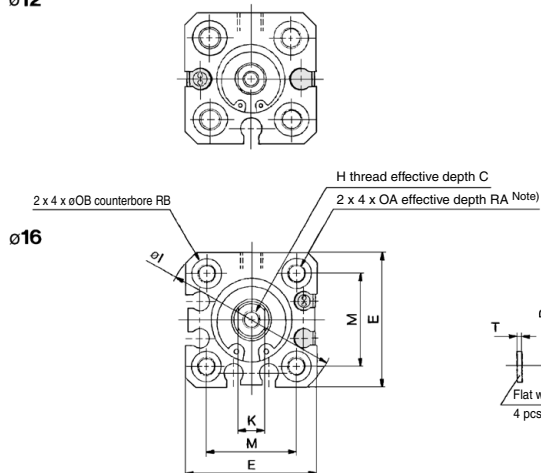
Cylinder model	C	D	Mounting bolt part no.
CDQSWB20-25D		65	CQ-M5 x 65L
-30D	10	70	x 70L
-35D		75	x 75L
-40D		80	x 80L
-45D		85	x 85L
-50D		90	x 90L
CDQSWB25-5D		45	CQ-M5 x 45L
-10D	7	50	x 50L
-15D		55	x 55L
-20D		60	x 60L
-25D		65	x 65L
-30D		70	x 70L
-35D		75	x 75L
-40D		80	x 80L
-45D		85	x 85L
-50D		90	x 90L

Material: Chromium molybdenum steel
Surface treatment: Zinc chromated

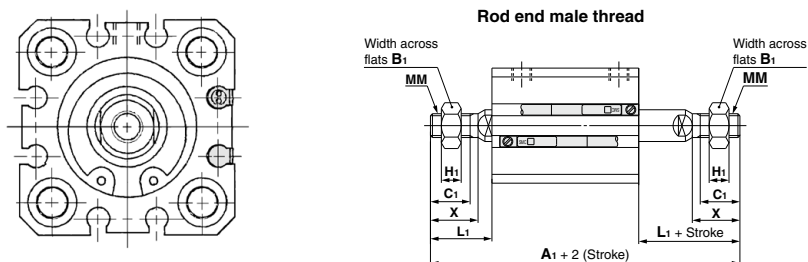
Dimensions: $\phi 12$ to $\phi 25$

Basic type (Through-hole/Both ends tapped common): CQSWB/CDQSWB

$\phi 12$



$\phi 20, \phi 25$



Rod End Male Thread

Bore size (mm)	Without auto switch		With auto switch		B ₁	C ₁	H ₁	L ₁	MM	X
	A ₁	A ₁	A ₁	A ₁						
12	50	55	8	9	4	14	M5 x 0.8	10.5		
16	53	58	10	10	5	15.5	M6 x 1.0	12		
20	63	73	13	12	5	18.5	M8 x 1.25	14		
25	74	84	17	15	6	22.5	M10 x 1.25	17.5		

Basic Type

Bore size (mm)	Stroke range (mm)	Without auto switch		With auto switch		C	D	E	H	I	K	L	M	N	OA	OB	Q	RA	RB	T
		A	B	A	B															
12	5 to 30	29	22	34	27	6	6	25	M3 x 0.5	32	5	3.5	15.5	3.5	M4 x 0.7	6.5	7.5	7	4	0.5
16	5 to 30	29	22	34	27	8	8	29	M4 x 0.7	38	6	3.5	20	3.5	M4 x 0.7	6.5	7.5	7	4	0.5
20	5 to 50	35	26	45	36	7	10	36	M5 x 0.8	47	8	4.5	25.5	5.4	M6 x 1.0	9	8	10	7	1
25	5 to 50	39	29	49	39	12	12	40	M6 x 1.0	52	10	5	28	5.4	M6 x 1.0	9	9	10	7	1

Note 1) For basic type $\phi 20$ and $\phi 25$ with 5 stroke, through-hole is threaded over the entire length.

Note 2) Rubber bumper type has the same dimensions as those indicated above

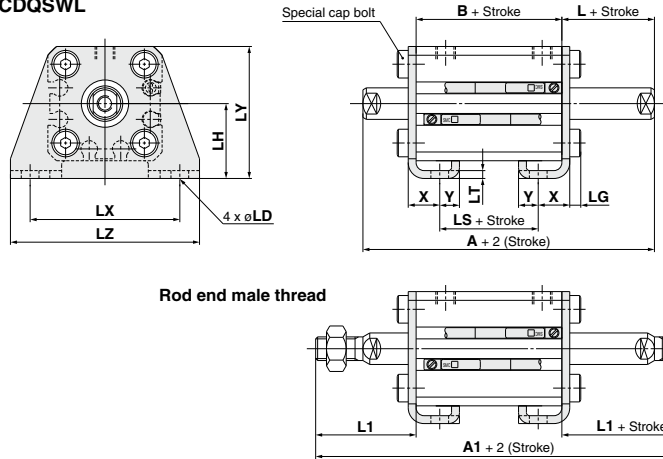
Note 3) The positions of width across flats on both sides are not the same.

* For details about the rod end nut and accessory brackets, refer to page 809.

CQSW Series

Dimensions: $\varnothing 12$ to $\varnothing 25$

Foot type: CQSWL/CDQSWL

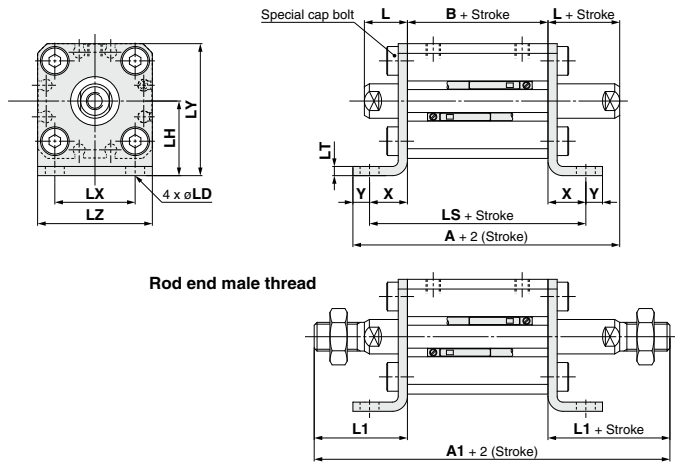


Foot Type

Bore size (mm)	Stroke range (mm)	Without auto switch				With auto switch				L	L1	LD	LG	LH	LT	LX	LY	LZ	X	Y
		A	A1	B	LS	A	A1	B	LS											
12	5 to 30	49	70	22	10	54	75	27	15	13.5	24	4.5	2.8	17	2	34	29.5	44	8	4.5
16	5 to 30	49	73	22	10	54	78	27	15	13.5	25.5	4.5	2.8	19	2	38	33.5	48	8	5
20	5 to 50	55	83	26	14	65	93	36	24	14.5	28.5	6.6	4	24	3.2	48	42	62	9.2	5.8
25	5 to 50	59	94	29	14	69	104	39	24	15	32.5	6.6	4	26	3.2	52	46	66	10.7	5.8

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Compact foot type: CQSWLC/CDQSWLC



Compact Foot Type

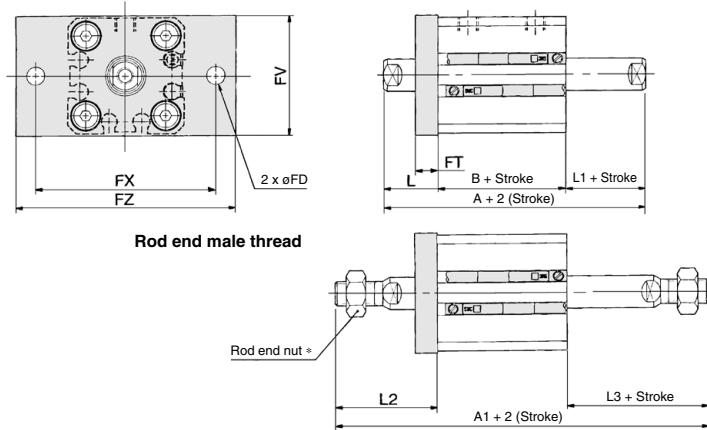
Bore size (mm)	Stroke range (mm)	Without auto switch				With auto switch				L	L1	LD	LH	LT	LX	LY	LZ	X	Y
		A	A1	B	LS	A	A1	B	LS										
12	5 to 30	49.3	70	22	40.6	54.3	75	27	45.6	13.5	24	4.5	17	2	15.5	29.5	25	9.3	4.5
16	5 to 30	49.8	73	22	40.6	54.8	78	27	45.6	13.5	25.5	4.5	19	2	20	33.5	29	9.3	5
20	5 to 50	59.5	83	26	52.4	69.5	93	36	62.4	14.5	28.5	6.6	24	3.2	25.5	42	36	13.2	5.8
25	5 to 50	63	94	29	55.4	73	104	39	65.4	15	32.5	6.6	26	3.2	28	46	40	13.2	5.8

* For details about the rod end nut and accessory brackets, refer to page 809.

Compact foot bracket material: Carbon steel
Surface treatment: Zinc chromated

Dimensions: $\varnothing 12$ to $\varnothing 25$

Flange type: CQSWF/CDQSWF



Flange Type

Bore size (mm)	Stroke range (mm)	Without auto switch			With auto switch			FD	FT	FV	FX	FZ	L	L1	L2	L3
		A	A1	B	A	A1	B									
12	5 to 30	39	60	22	44	65	27	4.5	5.5	25	45	55	13.5	3.5	24	14
16	5 to 30	39	63	22	44	68	27	4.5	5.5	30	45	55	13.5	3.5	25.5	15.5
20	5 to 50	45	73	26	55	83	36	6.6	8	39	48	60	14.5	4.5	28.5	18.5
25	5 to 50	49	84	29	59	94	39	6.6	8	42	52	64	15	5	32.5	22.5

* For details about the rod end nut and accessory brackets, refer to page 899.
Note 1) The positions of width across flats on both sides are not the same.

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Compact Cylinder: Standard Type Single Acting, Single Rod

CQS Series

ø12, ø16, ø20, ø25

How to Order

CQS B 20 - 10 S - **CDQS B 20 - 10 S** - **M9BWV**

With auto switch (Built-in magnet)

Mounting type

B	Through-hole/Both ends tapped common (Standard)
L	Foot type
LC	Compact foot type
F	Rod side flange type
G	Head side flange type
D	Double clevis type

Bore size

12	12 mm
16	16 mm
20	20 mm
25	25 mm

Cylinder stroke (mm)

Standard Stroke

Bore size (mm)	Standard stroke (mm)
12, 16, 20, 25	5, 10

For "Manufacture of Intermediate Strokes", refer to page 819.

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Auto switch

Nil	Without auto switch
-----	---------------------

* Refer to the table below for the applicable auto switch model.

Body option

Nil	Standard (Rod end female thread)
M	Rod end male thread
F	Boss on head end

* Combination of body options is available. FM

Action

S	Single acting, Spring return
T	Single acting, Spring extend

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch. (Example) CDQSL25-10T

Applicable Auto Switches/Refer to pages 1271 to 1365 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model		Lead wire length (m)				Pre-wired connector	Applicable load	
					DC	AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)			
Solid state auto switch	—	Grommet	Yes	3-wire (NPN)	24 V	5 V, 12 V	M9NV	(M9N)	●	●	●	○	○	IC circuit	Relay, PLC
				3-wire (PNP)		12 V	M9PV	(M9P)	●	●	●	○	○	—	
				2-wire		5 V, 12 V	M9BV	(M9B)	●	●	●	○	○	—	
				3-wire (NPN)		12 V	M9NWV	(M9NW)	●	●	●	○	○	IC circuit	
	Diagnostic indication (2-color indicator)	Grommet	Yes	3-wire (PNP)	24 V	5 V, 12 V	M9PWV	(M9PW)	●	●	●	○	○	IC circuit	
				2-wire		12 V	M9BWV	(M9BW)	●	●	●	○	○	—	
				3-wire (NPN)		5 V, 12 V	M9NAV ^{*1}	(M9NA) ^{*1}	○	○	●	○	○	IC circuit	
				3-wire (PNP)		12 V	M9PAV ^{*1}	(M9PA) ^{*1}	○	○	●	○	○	—	
Reed auto switch	—	Grommet	Yes	2-wire (NPN equivalent)	24 V	5 V	M9BAV ^{*1}	(M9BA) ^{*1}	○	○	●	○	○	—	Relay, PLC
				3-wire		12 V	A96V	A96	●	●	●	○	○	IC circuit	
				2-wire		100 V	A93V ^{*2}	A93	●	●	●	○	○	—	
			No	2-wire	24 V	100 V or less	A90V	A90	●	—	●	—	—	IC circuit	

*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.

*2 1 m type lead wire is only applicable to D-A93.

* Lead wire length symbols: 0.5 m..... Nil (Example) M9NWV
1 m..... M (Example) M9NWVM
3 m..... L (Example) M9NWVL
5 m..... Z (Example) M9NWVZ

* Solid state auto switches marked with "○" are produced upon receipt of order.

* Since there are other applicable auto switches than listed, refer to page 853 for details.

* For details about auto switches with pre-wired connector, refer to pages 1340 and 1341.

* Auto switches are shipped together (not assembled).

Note 1) There is the case D-A9□V/M9□V/M9□V/M9□AV type auto switches cannot be mounted on the port surface, depending on the cylinder's stroke and the fitting size for piping.

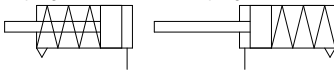
Note 2) The D-M9□□□ (in-line entry) type auto switch in () cannot be mounted due to the manufacturable stroke. When this auto switch satisfies the conditions stated in Note 3) on page 853, it can be ordered separately.



Symbol

Single acting,
Spring return

Single acting,
Spring extend



Made to Order:
Individual Specifications
(For details, refer to pages 854 and 856.)

Symbol	Specifications
-X271	Fluororubber seals

Made to Order Specifications

[Click here for details](#)

Symbol	Specifications
-XA□	Change of rod end shape
-XB10	Intermediate stroke (Using exclusive body), Extension type only
-XC6	Piston rod, retaining ring, rod end nut made of stainless steel
-XC36	With boss on rod side, ø12 and ø16 only
-XC85	Grease for food processing equipment

Body Option

Description	Application
Rod end male thread	Available for all standard models of single acting, single rod.

Mounting Bracket Part No.

Bore size (mm)	Foot ⁽¹⁾	Compact foot ⁽¹⁾	Flange	Double clevis
12	CQS-L012	CQS-LC012	CQS-F012	CQS-D012
16	CQS-L016	CQS-LC016	CQS-F016	CQS-D016
20	CQS-L020	CQS-LC020	CQS-F020	CQS-D020
25	CQS-L025	CQS-LC025	CQS-F025	CQS-D025

Note 1) When ordering foot and compact foot brackets, order 2 pieces per cylinder.

Note 2) Parts belonging to each bracket are as follows.
Foot, Compact foot, Flange type: Body mounting bolt
Double clevis type: Clevis pin, Type C retaining ring
for axis, Body mounting bolt.

Moisture Control Tube IDK Series



When operating an actuator with a small diameter and a short stroke at a high frequency, the dew condensation (water droplet) may occur inside the piping depending on the conditions.

Simply connecting the moisture control tube to the actuator will prevent dew condensation from occurring. For details, refer to the [Web Catalog](#).

Standard Specifications

Bore size (mm)	12	16	20	25
Action	Single acting, Single rod			
Fluid	Air			
Lubrication	Not required (Non-lube)			
Proof pressure	1.5 MPa			
Maximum operating pressure	1.0 MPa			
Minimum operating pressure	0.25 MPa		0.18 MPa	
Ambient and fluid temperature	Without auto switch: -10 to 70°C (No freezing)			
	With auto switch: -10 to 60°C (No freezing)			
Cushion	None			
Rod end thread	Female thread			
Stroke length tolerance	+1.0 mm 0			
Piston speed	50 to 500 mm/s			
Allowable kinetic energy (J)	0.022	0.038	0.055	0.09

Theoretical Output

(N)

Action	Bore size (mm)	Rod size (mm)	Operating direction	Piston area (mm ²)	Operating pressure (MPa)			Spring reaction force	
					0.3	0.5	0.7	Secondary	primary
Spring return	12	6	IN	—	20	43	65	14	4
			OUT	113	—	—	—	—	—
	16	8	IN	—	45	86	126	15	6
			OUT	201	—	—	—	—	—
	20	10	IN	—	78	141	204	15	6
			OUT	314	—	—	—	—	—
	25	12	IN	—	126	224	323	21	11
			OUT	491	—	—	—	—	—
Spring extend	12	6	IN	84.8	14	31	48	10	3
			OUT	—	—	—	—	—	—
	16	8	IN	151	24	54	85	19	4
			OUT	—	—	—	—	—	—
	20	10	IN	236	44	91	138	27	5
			OUT	—	—	—	—	—	—
	25	12	IN	378	84	160	235	29	10
			OUT	—	—	—	—	—	—

Manufacture of Intermediate Stroke

(Single acting, Spring retract type is excluded.)

Description	Spacer is installed in the standard stroke body.	
Part no.	Refer to "How to Order" for the standard model no. (page 818).	
Description	Intermediate strokes in 1 mm increments are available by using spacers with standard stroke cylinders.	
Stroke range	Bore size	Stroke range
	12 to 25	1 to 9
Example	Part no.: CQSB20-3T CQSB20-5T with 2 mm width spacer inside. B dimension is 24.5 mm.	

Refer to pages 852 to 853 for cylinders with auto switches.

- Proper auto switch mounting position (detection at stroke end) and mounting height
- Operating range
- Minimum auto switch mounting stroke

Weight/Without Auto Switch Spring return (Spring extend) (g)

Bore size (mm)	Cylinder stroke (mm)	
	5	10
12	29 (31)	36 (37)
16	39 (39)	48 (47)
20	63 (68)	76 (79)
25	92 (98)	108 (113)

* () : Denotes the values of spring extend.

Weight/With Auto Switch (Built-in magnet) Spring return (Spring extend) (g)

Bore size (mm)	Cylinder stroke (mm)	
	5	10
12	37 (39)	44 (45)
16	49 (51)	58 (59)
20	94 (104)	107 (115)
25	130 (150)	146 (165)

* () : Denotes the values of spring extend.

Additional Weight

Bore size (mm)		12	16	20	25
Rod end male thread	Male thread	1.5	3	6	12
	Nut	1	2	4	8
Foot type (Including mounting bolt)		55	65	159	181
Compact foot type (Including mounting bolt)		41	51	121	140
Rod side flange type (Including mounting bolt)		58	70	143	180
Head side flange type (Including mounting bolt)		56	66	137	171
Double clevis type (Including pin, retaining ring, bolt)		34	40	92	127

Calculation: (Example) CQSG16-10S

- Cylinder weight: CQSB16-10S.....48 g
 - Additional weight: Head side flange type.....66 g
- 114 g

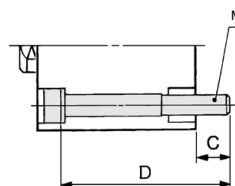
Mounting Bolt for CQS without Auto Switch

Mounting method: Mounting bolt for through-hole mounting type of CQS is available as an option.

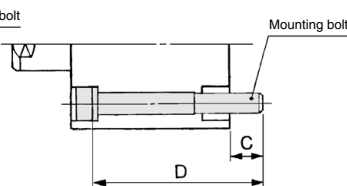
Refer to the following for ordering procedures.
Order the actual number of bolts that will be used.

Example) CQ-M3x25L 4 pcs.

Single acting, Spring return



Single acting, Spring extend



Note) When mounting a cylinder with through-hole, be sure to use the attached plain washer.

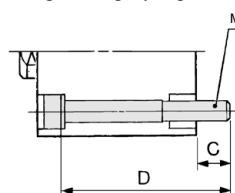
Mounting Bolt for CDQS with Auto Switch

Mounting method: Mounting bolt for through-hole mounting type of CDQS is available as an option.

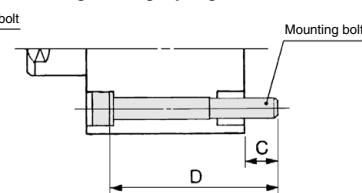
Refer to the following for ordering procedures.
Order the actual number of bolts that will be used.

Example) CQ-M3x30L 4 pcs.

Single acting, Spring return



Single acting, Spring extend



Note) When mounting a cylinder with through-hole, be sure to use the attached plain washer.

Caution

Retaining Ring Installation/Removal

1. For installation and removal, use an appropriate pair of pliers (tool for installing a type C retaining ring).
2. Even if a proper plier (tool for installing type C retaining ring) is used, it is likely to inflict damage to a human body or peripheral equipment, as a retaining ring may be flown out of the tip of a plier (tool for installing a type C retaining ring). Be much careful with the popping of a retaining ring. Besides, be certain that a retaining ring is placed firmly into the groove of rod cover before supplying air at the time of installment.

Single Acting, Spring Return

Cylinder model	C	D	Mounting bolt part no.
CQSB12-5S	6.5	25	CQ-M3 x 25L
		30	x 30L
CQSB16-5S	6.5	25	CQ-M3 x 25L
		30	x 30L
CQSB20-5S	6.5	25	CQ-M5 x 25L
		30	x 30L
CQSB25-5S	8.5	30	CQ-M5 x 30L
		35	x 35L

Single Acting, Spring Extend

Cylinder model	C	D	Mounting bolt part no.
CQSB12-5T	6.5	25	CQ-M3 x 25L
		30	x 30L
CQSB16-5T	6.5	25	CQ-M3 x 25L
		30	x 30L
CQSB20-5T	6.5	25	CQ-M5 x 25L
		30	x 30L
CQSB25-5T	8.5	30	CQ-M5 x 30L
		35	x 35L

Material: Chromium molybdenum steel
Surface treatment: Zinc chromated

Single Acting, Spring Return

Cylinder model	C	D	Mounting bolt part no.
CDQSB12-5S	6.5	30	CQ-M3 x 30L
		35	x 35L
CDQSB16-5S	6.5	30	CQ-M3 x 30L
		35	x 35L
CDQSB20-5S	6.5	35	CQ-M5 x 35L
		40	x 40L
CDQSB25-5S	8.5	40	CQ-M5 x 40L
		45	x 45L

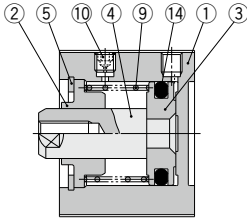
Single Acting, Spring Extend

Cylinder model	C	D	Mounting bolt part no.
CDQSB12-5T	6.5	30	CQ-M3 x 30L
		35	x 35L
CDQSB16-5T	6.5	30	CQ-M3 x 30L
		35	x 35L
CDQSB20-5T	6.5	35	CQ-M5 x 35L
		40	x 40L
CDQSB25-5T	8.5	40	CQ-M5 x 40L
		45	x 45L

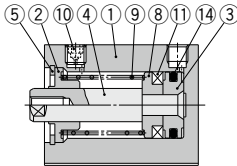
Material: Chromium molybdenum steel
Surface treatment: Zinc chromated

Construction

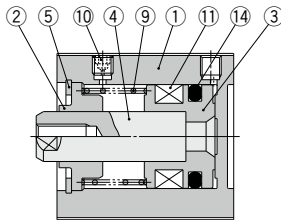
Single acting, Spring return



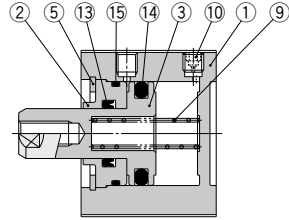
Single acting, Spring return/With auto switch (Built-in magnet) ø12, 16



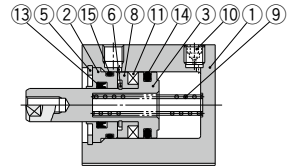
ø20, 25



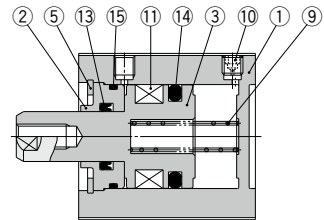
Single acting, Spring extend



Single acting, Spring extend/With auto switch (Built-in magnet) ø12, 16



ø20, 25



Component Parts

No.	Description	Material	Note
1	Cylinder tube	Aluminum alloy	Hard anodized
2	Collar	Aluminum alloy	Anodized
3	Piston	Aluminum alloy	Single acting, Spring return
		Stainless steel	Single acting, Spring extend
4	Piston rod	Stainless steel	
5	Retaining ring	Carbon tool steel	Phosphate coated
6	Retaining ring	Carbon tool steel	Nickel plated
7	Rod end nut	Carbon steel	Zinc chromated
8	Spacer for switch type	Aluminum alloy	Chromated
9	Return spring	Piano wire	Zinc chromated
10	Plug with fixed orifice	Alloy steel	Nickel plated
11	Magnet	—	
12	Centering location ring	Aluminum alloy	Anodized
13*	Rod seal	NBR	
14*	Piston seal	NBR	
15*	Tube gasket	NBR	

Replacement Parts/Seal Kit

Single acting, Spring return

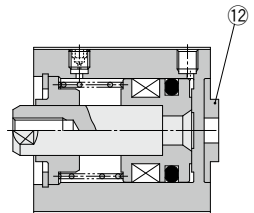
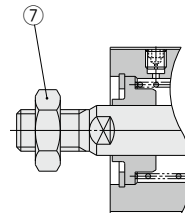
Bore size (mm)	Kit no.	Contents
12	CQSB12-S-PS	Set of nos. above ⑭
16	CQSB16-S-PS	
20	CQSB20-S-PS	
25	CQSB25-S-PS	

* Seal kit includes ⑬. Order the seal kit, based on each bore size.
* Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

Rod end male thread

Single acting, Spring return Single acting, Spring extend

With boss on head end



Replacement Parts/Seal Kit

Single acting, Spring extend

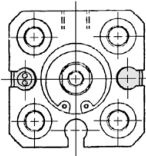
Bore size (mm)	Kit no.	Contents
12	CQSB12-T-PS	Set of nos. above ⑬, ⑭, ⑮
16	CQSB16-T-PS	
20	CQSB20-T-PS	
25	CQSB25-T-PS	

* Seal kit includes ⑬, ⑭, ⑮. Order the seal kit, based on each bore size.
* Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

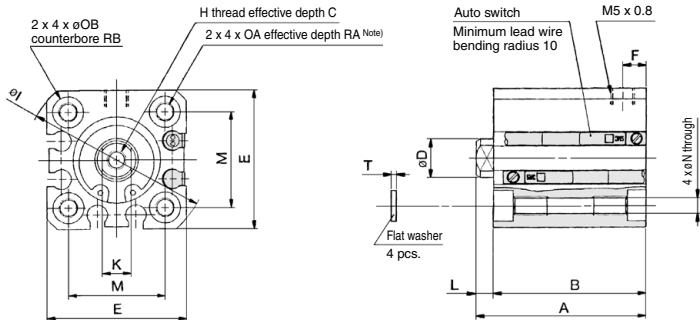
Dimensions: ø12 to ø25/Single Acting, Spring Return

Basic type (Through-hole/Both ends tapped common): CQSB/CDQSB

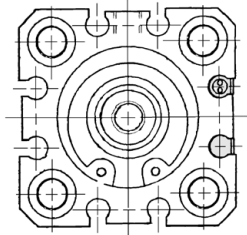
ø12



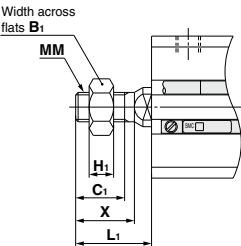
ø16



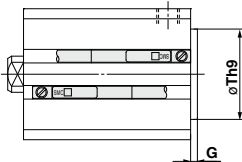
ø20, ø25



Rod end male thread



With boss on head end



Rod End Male Thread

Bore size (mm)	B ₁	C ₁	H ₁	L ₁	MM	X
12	8	9	4	14	M5 x 0.8	10.5
16	10	10	5	15.5	M6 x 1.0	12
20	13	12	5	18.5	M8 x 1.25	14
25	17	15	6	22.5	M10 x 1.25	17.5

With Boss on Head End (mm)

Bore size (mm)	G	Th9
12	1.5	15 ⁰ _{-0.043}
16	1.5	20 ⁰ _{-0.052}
20	2	13 ⁰ _{-0.043}
25	2	15 ⁰ _{-0.043}

Note) With boss on rod end : Option (Suffix
*-XC36" to the end of part number.)

Basic Type

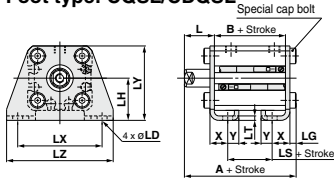
Bore size (mm)	Stroke range (mm)	Without auto switch				With auto switch				C	D	E	F	H	I	K	L	M	N	OA	OB	RA	RB	T
		A		B		A		B																
		5 ST	10 ST	5 ST	10 ST	5 ST	10 ST	5 ST	10 ST															
12	5, 10	25.5	30.5	22	27	30.5	35.5	27	32	6	6	25	5	M3 x 0.5	32	5	3.5	15.5	3.5	M4 x 0.7	6.5	7	4	0.5
16		25.5	30.5	22	27	30.5	35.5	27	32	8	8	29	5	M4 x 0.7	38	6	3.5	20	3.5	M4 x 0.7	6.5	7	4	0.5
20		29	34	24.5	29.5	39	44	34.5	39.5	7	10	36	5.5	M5 x 0.8	47	8	4.5	25.5	5.4	M6 x 1.0	9	10	7	1
25		32.5	37.5	27.5	32.5	42.5	47.5	37.5	42.5	12	12	40	5.5	M6 x 1.0	52	10	5	28	5.4	M6 x 1.0	9	10	7	1

Note) For basic type ø12 and ø16 with 5 stroke, through-hole is threaded over the entire length.
For basic type ø20, ø25 with 5 and 10 stroke, through-hole is threaded over the entire length.
With auto switch (Built-in magnet)/ø20; 5 stroke.

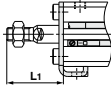
* For details about the rod end nut and accessory brackets, refer to page 809.

Dimensions: $\varnothing 12$ to $\varnothing 25$ /Single Acting, Spring Return

Foot type: CQSL/CDQSL



Rod end male thread

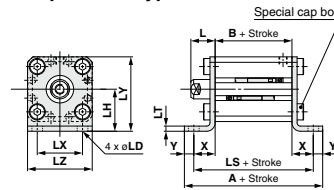


Foot Type

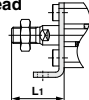
Bore size (mm)	Stroke range (mm)	Without auto switch			With auto switch			L	L ₁	LD	LG	LH	LT	LX	LY	LZ	X	Y
		A	B	LS	A	B	LS											
12	5, 10	35.3	17	5	40.3	22	10	13.5	24	4.5	2.8	17	2	34	29.5	44	8	4.5
16		35.3	17	5	40.3	22	10	13.5	25.5	4.5	2.8	19	2	38	33.5	48	8	5
20		41.2	19.5	7.5	51.2	29.5	17.5	14.5	28.5	6.6	4	24	3.2	48	42	62	9.2	5.8
25		44.7	22.5	7.5	54.7	32.5	17.5	15	32.5	6.6	4	26	3.2	52	46	66	10.7	5.8

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Compact foot type: CQSLC/CDQSLC



Rod end male thread

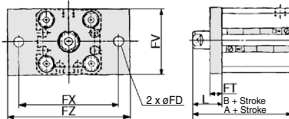


Compact Foot Type

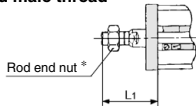
Bore size (mm)	Stroke range (mm)	Without auto switch			With auto switch			L	L ₁	LD	LH	LT	LX	LY	LZ	X	Y
		A	B	LS	A	B	LS										
12	5, 10	44.6	17	35.6	49.6	22	40.6	13.5	24	4.5	17	2	15.5	29.5	25	9.3	4.5
16		45.6	17	35.6	50.6	22	40.6	13.5	25.5	4.5	19	2	20	33.5	29	9.3	5
20		57.5	19.5	45.9	67.5	29.5	55.9	14.5	28.5	6.6	24	3.2	25.5	42	36	13.2	5.8
25		60.5	22.5	48.9	70.5	32.5	58.9	15	32.5	6.6	26	3.2	28	46	40	13.2	5.8

Compact foot bracket material: Carbon steel
Surface treatment: Zinc chromated

Rod side flange type: CQSF/CDQSF



Rod end male thread

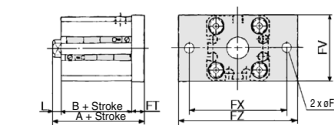


Rod Side Flange Type

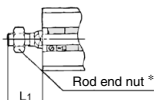
Bore size (mm)	Stroke range (mm)	Without auto switch		With auto switch		FD	FT	FV	FX	FZ	L	L ₁
		A	B	A	B							
12	5, 10	30.5	17	35.5	22	4.5	5.5	25	45	55	13.5	24
16		30.5	17	35.5	22	4.5	5.5	30	45	55	13.5	25.5
20		34	19.5	44	29.5	6.6	8	39	48	60	14.5	28.5
25		37.5	22.5	47.5	32.5	6.6	8	42	52	64	15	32.5

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Head side flange type: CQSG/CDQSG



Rod end male thread



Head Side Flange Type

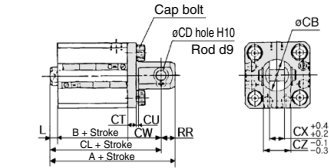
Bore size (mm)	Stroke range (mm)	Without auto switch		With auto switch		FD	FT	FV	FX	FZ	L	L ₁
		A	B	A	B							
12	5, 10	26	17	31	22	4.5	5.5	25	45	55	3.5	14
16		26	17	31	22	4.5	5.5	30	45	55	3.5	15.5
20		32	19.5	42	29.5	6.6	8	39	48	60	4.5	18.5
25		35.5	22.5	45.5	32.5	6.6	8	42	52	64	5	22.5

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

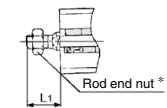
* For details about the rod end nut and accessory brackets, refer to page 809.

Dimensions: ø12 to ø25/Single Acting, Spring Return

Double clevis type: CQSD/CDQSD



Rod end male thread



Double Clevis Type

Bore size (mm)	Stroke range (mm)	Without auto switch			With auto switch			CB	CD	CT	CU	CW	CX	CZ	L	L1	RR
		A	B	CL	A	B	CL										
12	5, 10	40.5	17	34.5	45.5	22	39.5	12	5	4	7	14	5	10	3.5	14	6
16		41.5	17	35.5	46.5	22	40.5	14	5	4	10	15	6.5	12	3.5	15.5	6
20		51	19.5	42	61	29.5	52	20	8	5	12	18	8	16	4.5	18.5	9
25		57.5	22.5	47.5	67.5	32.5	57.5	24	10	5	14	20	10	20	5	22.5	10

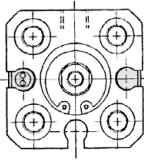
Double clevis bracket material: Carbon steel
Surface treatment: Nickel plated

- * For details about the double clevis pivot bracket, refer to page 808.
- * For details about the rod end nut and accessory brackets, refer to page 809.

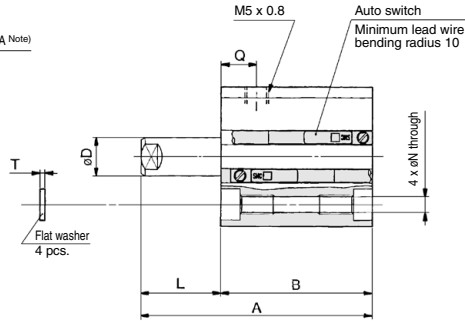
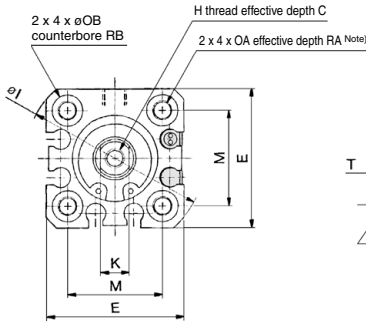
Dimensions: $\phi 12$ to $\phi 25$ /Single Acting, Spring Extend

Basic type (Through-hole/Both ends tapped common): CQSB/CDQSB

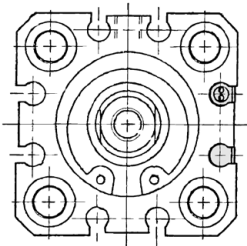
$\phi 12$



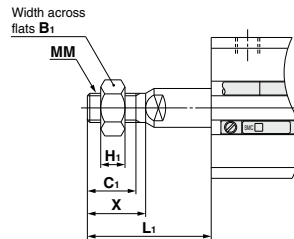
$\phi 16$



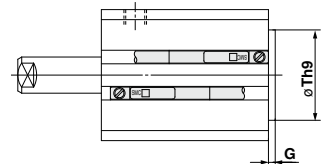
$\phi 20, \phi 25$



Rod end male thread



With boss on head end



Rod End Male Thread

Bore size (mm)	B ₁	C ₁	H ₁	L ₁		MM	X
				5 ST	10 ST		
12	8	9	4	19	24	M5 x 0.8	10.5
16	10	10	5	20.5	25.5	M6 x 1.0	12
20	13	12	5	23.5	28.5	M8 x 1.25	14
25	17	15	6	27.5	32.5	M10 x 1.25	17.5

With Boss on Head End (mm)

Bore size (mm)	G	Th9
12	1.5	15 ⁰ _{-0.043}
16	1.5	20 ⁰ _{-0.052}
20	2	13 ⁰ _{-0.043}
25	2	15 ⁰ _{-0.043}

Note) With boss on rod end : Option (Suffix
-XC36 to the end of part number.)

Basic Type

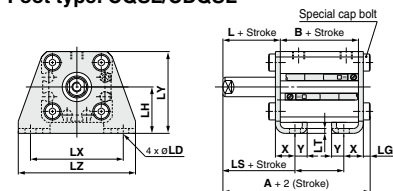
Bore size (mm)	Stroke range (mm)	Without auto switch				With auto switch				C	D	E	H	I	K	L		M	N	OA	OB	Q	RA	RB	T
		A		B		A		B																	
		5 ST	10 ST	5 ST	10 ST	5 ST	10 ST	5 ST	10 ST																
		5 ST	10 ST	5 ST	10 ST	5 ST	10 ST	5 ST	10 ST																
12	5, 10	30.5	40.5	22	27	35.5	45.5	27	32	6	6	25	M3 x 0.5	32	5	8.5	13.5	15.5	3.5	M4 x 0.7	6.5	7.5	7	4	0.5
16		30.5	40.5	22	27	35.5	45.5	27	32	8	8	29	M4 x 0.7	38	6	8.5	13.5	20	3.5	M4 x 0.7	6.5	7.5	7	4	0.5
20		34	44	24.5	29.5	44	54	34.5	39.5	7	10	36	M5 x 0.8	47	8	9.5	14.5	25.5	5.4	M6 x 1.0	9	8	10	7	1
25		37.5	47.5	27.5	32.5	47.5	57.5	37.5	42.5	12	12	40	M6 x 1.0	52	10	10	15	28	5.4	M6 x 1.0	9	9	10	7	1

Note) For basic type $\phi 12$ and $\phi 16$ with 5 stroke, through-hole is threaded over the entire length.
For basic type $\phi 20$, $\phi 25$ with 5 and 10 stroke, through-hole is threaded over the entire length.
With auto switch (Built-in magnet)/ $\phi 20$; 5 stroke.

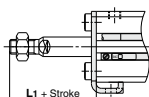
* For details about the rod end nut and accessory brackets, refer to page 809.

Dimensions: $\varnothing 12$ to $\varnothing 25$ /Single Acting, Spring Extend

Foot type: CQSL/CDQSL



Rod end male thread



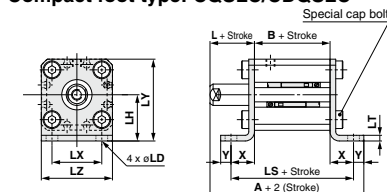
Foot Type

Bore size (mm)	Stroke range (mm)	Without auto switch			With auto switch		
		A	B	LS	A	B	LS
12	5, 10	35.3	17	5	40.3	22	10
16		35.3	17	5	40.3	22	10
20		41.2	19.5	7.5	51.2	29.5	17.5
25		44.7	22.5	7.5	54.7	32.5	17.5

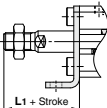
Bore size (mm)	L	L ₁	LD	LG	LH	LT	LX	LY	LZ	X	Y
12	13.5	24	4.5	2.8	17	2	34	29.5	44	8	4.5
16	13.5	25.5	4.5	2.8	19	2	38	33.5	48	8	5
20	14.5	28.5	6.6	4	24	3.2	48	42	62	9.2	5.8
25	15	32.5	6.6	4	26	3.2	52	46	66	10.7	5.8

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Compact foot type: CQSLC/CDQSLC



Rod end male thread



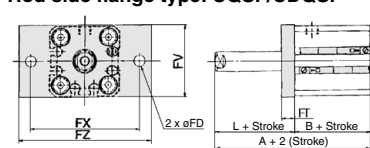
Compact Foot Type

Bore size (mm)	Stroke range (mm)	Without auto switch			With auto switch		
		A	B	LS	A	B	LS
12	5, 10	44.3	17	35.6	49.3	22	40.6
16		44.8	17	35.6	49.8	22	40.6
20		53	19.5	45.9	63	29.5	55.9
25		56.5	22.5	48.9	66.5	32.5	58.9

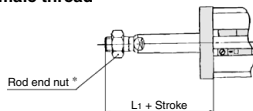
Bore size (mm)	L	L ₁	LD	LH	LT	LX	LY	LZ	X	Y
12	13.5	24	4.5	17	2	15.5	29.5	25	9.3	4.5
16	13.5	25.5	4.5	19	2	20	33.5	29	9.3	5
20	14.5	28.5	6.6	24	3.2	25.5	42	36	13.2	5.8
25	15	32.5	6.6	26	3.2	28	46	40	13.2	5.8

Compact foot bracket material: Carbon steel
Surface treatment: Zinc chromated

Rod side flange type: CQSF/CDQSF



Rod end male thread

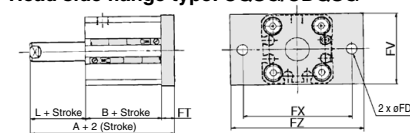


Rod Side Flange Type

Bore size (mm)	Stroke range (mm)	Without auto switch		With auto switch		FD	FT	FV	FX	FZ	L	L ₁
		A	B	A	B							
12	5, 10	30.5	17	35.5	22	4.5	5.5	25	45	55	13.5	24
16		30.5	17	35.5	22	4.5	5.5	30	45	55	13.5	25.5
20		34	19.5	44	29.5	6.6	8	39	48	60	14.5	28.5
25		37.5	22.5	47.5	32.5	6.6	8	42	52	64	15	32.5

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Head side flange type: CQSG/CDQSG



Rod end male thread

Head Side Flange Type

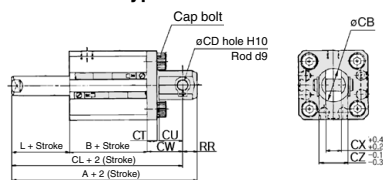
Bore size (mm)	Stroke range (mm)	Without auto switch		With auto switch		FD	FT	FV	FX	FZ	L	L ₁
		A	B	A	B							
12	5, 10	26	17	31	22	4.5	5.5	25	45	55	3.5	14
16		26	17	31	22	4.5	5.5	30	45	55	3.5	15.5
20		32	19.5	42	29.5	6.6	8	39	48	60	4.5	18.5
25		35.5	22.5	45.5	32.5	6.6	8	42	52	64	5	22.5

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

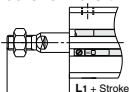
* For details about the rod end nut and accessory brackets, refer to page 809.

Dimensions: $\varnothing 12$ to $\varnothing 25$ /Single Acting, Spring Extend

Double clevis type: CQSD/CDQSD



Rod end male thread



Double Clevis Type

Bore size (mm)	Stroke range (mm)	Without auto switch			With auto switch		
		A	B	CL	A	B	CL
12	5, 10	40.5	17	34.5	45.5	22	39.5
16		41.5	17	35.5	46.5	22	40.5
20		51	19.5	42	61	29.5	52
25		57.5	22.5	47.5	67.5	32.5	57.5

Bore size (mm)	CB	CD	CT	CU	CW	CX	CZ	L	L _i	RR
12	12	5	4	7	14	5	10	3.5	14	6
16	14	5	4	10	15	6.5	12	3.5	15.5	6
20	20	8	5	12	18	8	16	4.5	18.5	9
25	24	10	5	14	20	10	20	5	22.5	10

Double clevis bracket material: Carbon steel
Surface treatment: Nickel plated

* For details about the double clevis pivot bracket, refer to page 808.

* For details about the rod end nut and accessory brackets, refer to page 809.

Compact Cylinder: Non-rotating Rod Type Double Acting, Single Rod

CQSK Series

ø12, ø16, ø20, ø25

How to Order

CQSK **B** **20** - **30** **D** **□** - **□**

With auto switch **CDQSK** **B** **20** - **30** **D** **□** - **M9BW** **□** - **□**

Mounting type

B	Through-hole/Both ends tapped common (Standard)
L	Foot type
LC	Compact foot type
F	Rod side flange type
G	Head side flange type
D	Double clevis type

Bore size

12	12 mm
16	16 mm
20	20 mm
25	25 mm

Cylinder stroke (mm)

Standard Stroke

Bore size (mm)	Standard stroke (mm)
12, 16	5, 10, 15, 20, 25, 30
20, 25	5, 10, 15, 20, 25, 30, 35, 40, 45, 50

With auto switch
(Built-in magnet)

Made to Order
Refer to page 829 for details.

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Auto switch

Nil	Without auto switch
-----	---------------------

* Refer to the table below for the applicable auto switch model.

Body option

Nil	Standard (Rod end female thread)
M	Rod end male thread
F	Boss on head side

* Combination of body options is available. FM

Action

D	Double acting
---	---------------

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch.
(Example) CDQSKL25-30D

Applicable Auto Switches/Refer to pages 1271 to 1365 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model		Lead wire length (m)					Pre-wired connector	Applicable load					
					DC	AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)								
Solid state auto switch	—	Grommet	Yes	3-wire (NPN)	24 V	5 V, 12 V	—	M9NV	M9N	●	●	●	○	○	IC circuit	Relay, PLC				
	3-wire (PNP)			M9PV				M9P	●	●	●	○	○							
	2-wire			M9BV				M9B	●	●	●	○	○							
	3-wire (NPN)			M9NWV				M9NW	●	●	●	○	○							
	Diagnostic indication (2-color indicator)			3-wire (PNP)	M9PWV	M9PW	●	●	●	○	○	IC circuit								
	Water resistant (2-color indicator)			2-wire	M9BWV	M9BW	●	●	●	○	○		—							
				3-wire (NPN)	M9NAV ^{*1}	M9NA ^{*1}	○	○	○	●	●			IC circuit						
				3-wire (PNP)	M9PAV ^{*1}	M9PA ^{*1}	○	○	○	●	●				—					
2-wire		M9BAV ^{*1}	M9BA ^{*1}	○	○	○	●	●												
Reed auto switch	—	Grommet	Yes	3-wire (NPN equivalent)	24 V	5 V	—	A96V	A96	●	—	●	—	—	IC circuit	—				
				No				2-wire	100 V	A93V ^{*2}	A93	●	●	●			●	—	—	Relay, PLC
									100 V or less	A90V	A90	●	—	●			—	—		
										A90V	A90	●	—	●			—			

*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.

*2 1 m type lead wire is only applicable to D-A93.

* Lead wire length symbols: 0.5 m..... Nil (Example) M9NV
1 m..... M (Example) M9NWM
3 m..... L (Example) M9NLW
5 m..... Z (Example) M9NZW

* Solid state auto switches marked with "○" are produced upon receipt of order.

* Since there are other applicable auto switches than listed, refer to page 853 for details.

* For details about auto switches with pre-wired connector, refer to pages 1340 and 1341.

* Auto switches are shipped together (not assembled).

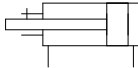
Note) There is the case D-A9□V/M9□V/M9□WV/M9□AV type auto switches cannot be mounted on the port surface, depending on the cylinder's stroke and the fitting size for piping.

Compact Cylinder: Non-rotating Rod Type Double Acting, Single Rod **CQSK Series**



Symbol

Without cushion



Made to Order Specifications

[Click here for details](#)

Symbol	Specifications
-XA□	Change of Rod End Shape
-XC6	Piston rod and rod end nut made of stainless steel
-XC8	Adjustable stroke cylinder/Adjustable extension type
-XC9	Adjustable stroke cylinder/Adjustable retraction type
-XC10	Dual stroke cylinder/Double rod type
-XC11	Dual stroke cylinder/Single rod type

Body Option

Description	Application
Rod end male thread	Available for all non-rotating rod type.

Mounting Bracket Part No.

Bore size (mm)	Foot (1)	Compact foot (1)	Flange	Double clevis
12	CQSK-L012	CQSK-LC012	CQSK-F012	CQSK-D012
16	CQSK-L016	CQSK-LC016	CQSK-F016	CQSK-D016
20	CQSK-L020	CQSK-LC020	CQSK-F020	CQSK-D020
25	CQSK-L025	CQSK-LC025	CQSK-F025	CQSK-D025

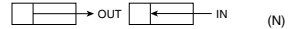
Note 1) When ordering foot and compact foot brackets, order 2 pieces per cylinder.

Note 2) Parts belonging to each bracket are as follows.
Foot, Compact foot, Flange type: Body mounting bolt
Double clevis type: Clevis pin, Type C retaining ring for axis, Body mounting bolt.

Standard Specifications

Bore size (mm)	12	16	20	25
Action	Double acting, Single rod			
Fluid	Air			
Lubrication	Not required (Non-lube)			
Proof pressure	1.5 MPa			
Maximum operating pressure	1.0 MPa			
Minimum operating pressure	0.07 MPa		0.05 MPa	
Ambient and fluid temperature	Without auto switch: -10 to 70°C (No freezing)			
	With auto switch: -10 to 60°C (No freezing)			
Cushion	None			
Rod end thread	Female thread			
Stroke length tolerance	+1.0 mm 0			
Piston speed	50 to 500 mm/s			
Allowable kinetic energy (J)	0.022	0.038	0.055	0.09
Rod non-rotating accuracy	±1°		±0.7°	

Theoretical Output



Bore size (mm)	Rod width across flats (mm)	Action	Piston area (mm ²)	Operating pressure (MPa)		
12	5.2	IN	90	0.3	0.5	0.7
		OUT	113	34	57	79
16	6.2	IN	168	50	84	117
		OUT	201	60	101	141
20	8.2	IN	256	77	128	179
		OUT	314	94	157	220
25	10.2	IN	401	120	200	281
		OUT	491	147	245	344

Manufacture of Intermediate Stroke

Description		Spacer is installed in the standard stroke body.	
Part no.		Refer to "How to Order" for the standard model no. (page 828).	
Standard stroke	Description	Intermediate strokes in 1 mm increments are available by using spacers with standard stroke cylinders.	
	Stroke range	Bore size	Stroke range
		12, 16	1 to 29
		20, 25	1 to 49
Example		Part no.: CQSKB25-47D CQSKB25-50D with 3 mm width spacer inside. B dimension is 77.5 mm.	

Refer to pages 852 and 853 for cylinders with auto switches.

- Proper auto switch mounting position (detection at stroke end) and mounting height
- Operating range
- Minimum auto switch mounting stroke

Moisture Control Tube IDK Series



When operating an actuator with a small diameter and a short stroke at a high frequency, the dew condensation (water droplet) may occur inside the piping depending on the conditions.

Simply connecting the moisture control tube to the actuator will prevent dew condensation from occurring. For details, refer to the [Web Catalog](#).

CQSK Series

Weight/Without Auto Switch

(g)

Bore size (mm)	Cylinder stroke (mm)									
	5	10	15	20	25	30	35	40	45	50
12	39	46	53	60	67	74	—	—	—	—
16	52	61	69	78	86	95	—	—	—	—
20	89	102	116	129	143	156	170	183	197	211
25	124	141	157	174	190	207	224	240	257	273

Calculation: (Example) **CQSKF20-5DM**

- | | |
|---|-------------|
| • Cylinder weight: CQSKB20-5D..... | 89 g |
| • Additional weight: Rod end male thread..... | 10 g |
| : Rod side flange type | 142 g |
| | <hr/> 241 g |

Weight/With Auto Switch (Built-in magnet)

(g)

Bore size (mm)	Cylinder stroke (mm)									
	5	10	15	20	25	30	35	40	45	50
12	47	54	62	69	76	83	—	—	—	—
16	63	71	80	88	97	106	—	—	—	—
20	122	136	149	163	176	190	203	217	230	244
25	168	185	201	218	235	251	268	284	301	317

Additional Weight

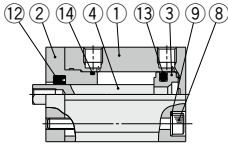
(g)

Bore size (mm)		12	16	20	25
Rod end male thread	Male thread	1.5	3	6	12
	Nut	1	2	4	8
With boss on head end		0.7	1.3	2	3
Foot type (Including mounting bolt)		55	64	158	179
Compact foot type (Including mounting bolt)		41	51	121	140
Rod side flange type (Including mounting bolt)		58	69	142	178
Head side flange type (Including mounting bolt)		56	66	137	171
Double clevis type (Including pin, retaining ring, bolt)		34	40	92	127

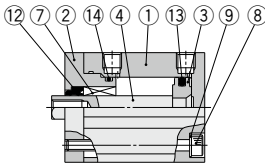
Construction

Basic type

ø12

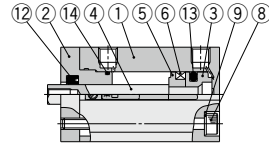


ø16, ø20, ø25

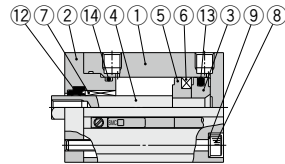


With auto switch (Built-in magnet)

ø12

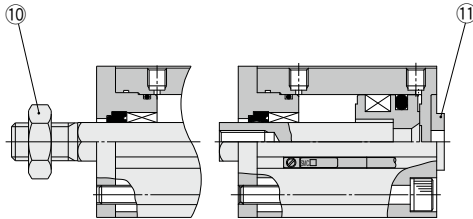


ø16

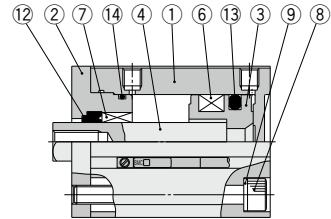


Rod end male thread

With boss on head end



ø20, ø25



Component Parts

No.	Description	Material	Note
1	Cylinder tube	Aluminum alloy	Hard anodized
2	Rod cover	Aluminum alloy	Anodized
3	Piston	Aluminum alloy	
4	Piston rod	Stainless steel	
5	Spacer for switch type	Aluminum alloy	Chromated
6	Magnet	—	
7	Non-rotating guide	Oil impregnated sintered alloy	ø16, ø20 and ø25
8	Hexagon socket head cap screw	Alloy steel	Nickel plated
9	Plain washer	Rolled steel	Nickel plated
10	Rod end nut	Carbon steel	Zinc chromated
11	Centering location ring	Aluminum alloy	Anodized
12*	Rod seal	NBR	
13*	Piston seal	NBR	
14*	Tube gasket	NBR	

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
12	CQSKB12-PS	Set of nos. above 12, 13, 14.
16	CQSKB16-PS	
20	CQSKB20-PS	
25	CQSKB25-PS	

* Seal kit includes 12, 13, 14. Order the seal kit, based on each bore size.

* Since the seal kit does not include a grease pack, order it separately.

Grease pack part no.: GR-S-010 (10 g)

⚠ Precautions

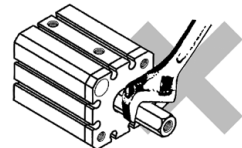
Operating Precautions

⚠ Caution

- Any kind of operation producing rotational torque to piston rod must be considered. The non-rotating guide would be deformed and the accuracy would be compromised. Refer to the table below for rotation torque allowance.

Allowable rotational torque (N-m) or less	ø12	ø16	ø20	ø25
	0.04	0.04	0.2	0.25

- Load to piston rod must always be in an axial direction.
- When a workpiece is secured to the end of the piston rod, ensure that the piston rod is retracted entirely, and place a wrench on the portion of the rod that protrudes beyond the section. Also, tighten by giving consideration to prevent the tightening torque from being applied to the non-rotating guide.



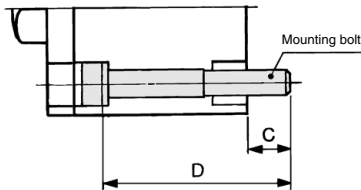
CQSK Series

Mounting Bolt for CQSK

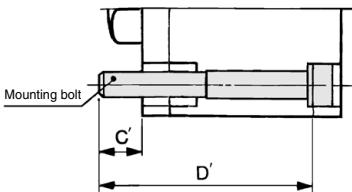
Mounting method: Mounting bolt for through-hole mounting type of CQSK is available as an option.
Refer to the following for ordering procedures.
Order the actual number of bolts that will be used.

Example) CQ-M3x25L 2 pcs.

Head side mounting type



Rod side mounting type



Note) When mounting a cylinder with through-hole, be sure to use the attached plain washer.

Cylinder model	C	D	Mounting bolt part no.	C'	D'	Mounting bolt part no.
CQSKB12-5D	6.5	25	CQ-M3 x 25L	6.5	30	CQ-M3 x 30L
-10D		30	x 30L		35	x 35L
-15D		35	x 35L		40	x 40L
-20D		40	x 40L		45	x 45L
-25D		45	x 45L		50	x 50L
-30D		50	x 50L		55	x 55L
CQSKB16-5D	6.5	25	CQ-M3 x 25L	6.5	30	CQ-M3 x 30L
-10D		30	x 30L		35	x 35L
-15D		35	x 35L		40	x 40L
-20D		40	x 40L		45	x 45L
-25D		45	x 45L		50	x 50L
-30D		50	x 50L		55	x 55L
CQSKB20-5D	6.5	25	CQ-M5 x 25L	6.5	30	CQ-M5 x 30L
-10D		30	x 30L		35	x 35L
-15D		35	x 35L		40	x 40L
-20D		40	x 40L		45	x 45L
-25D		45	x 45L		50	x 50L
-30D		50	x 50L		55	x 55L
-35D	6.5	55	x 55L	6.5	60	x 60L
-40D		60	x 60L		65	x 65L
-45D		65	x 65L		70	x 70L
-50D		70	x 70L		75	x 75L
CQSKB25-5D	8.5	30	CQ-M5 x 30L	8.5	35	CQ-M5 x 35L
-10D		35	x 35L		40	x 40L
-15D		40	x 40L		45	x 45L
-20D		45	x 45L		50	x 50L
-25D		50	x 50L		55	x 55L
-30D		55	x 55L		60	x 60L
-35D	8.5	60	x 60L	8.5	65	x 65L
-40D		65	x 65L		70	x 70L
-45D		70	x 70L		75	x 75L
-50D		75	x 75L		80	x 80L

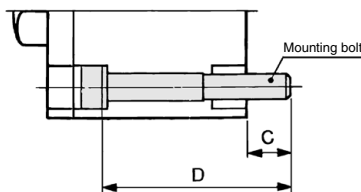
Material: Chromium molybdenum steel
Surface treatment: Zinc chromated

Mounting Bolt for CDQSK

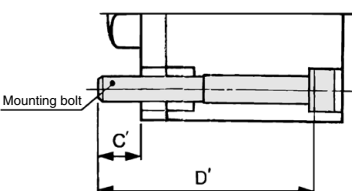
Mounting method: Mounting bolt for through-hole mounting type of CDQSK is available as an option.
Refer to the following for ordering procedures.
Order the actual number of bolts that will be used.

Example) CQ-M3x30L 2 pcs.

Head side mounting type



Rod side mounting type



Note) When mounting a cylinder with through-hole, be sure to use the attached plain washer.

Cylinder model	C	D	Mounting bolt part no.	C'	D'	Mounting bolt part no.
CDQSKB12-5D	6.5	30	CQ-M3 x 30L	6.5	35	CQ-M3 x 35L
-10D		35	x 35L		40	x 40L
-15D		40	x 40L		45	x 45L
-20D		45	x 45L		50	x 50L
-25D		50	x 50L		55	x 55L
-30D		55	x 55L		60	x 60L
CDQSKB16-5D	6.5	30	CQ-M3 x 30L	6.5	35	CQ-M3 x 35L
-10D		35	x 35L		40	x 40L
-15D		40	x 40L		45	x 45L
-20D		45	x 45L		50	x 50L
-25D		50	x 50L		55	x 55L
-30D		55	x 55L		60	x 60L
CDQSKB20-5D	6.5	35	CQ-M5 x 35L	6.5	40	CQ-M5 x 40L
-10D		40	x 40L		45	x 45L
-15D		45	x 45L		50	x 50L
-20D		50	x 50L		55	x 55L
-25D		55	x 55L		60	x 60L
-30D		60	x 60L		65	x 65L
-35D	8.5	65	x 65L	8.5	70	x 70L
-40D		70	x 70L		75	x 75L
-45D		75	x 75L		80	x 80L
-50D		80	x 80L		85	x 85L
CDQSKB25-5D	8.5	40	CQ-M5 x 40L	8.5	45	CQ-M5 x 45L
-10D		45	x 45L		50	x 50L
-15D		50	x 50L		55	x 55L
-20D		55	x 55L		60	x 60L
-25D		60	x 60L		65	x 65L
-30D		65	x 65L		70	x 70L
-35D	8.5	70	x 70L	8.5	75	x 75L
-40D		75	x 75L		80	x 80L
-45D		80	x 80L		85	x 85L
-50D		85	x 85L		90	x 90L

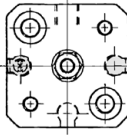
Material: Chromium molybdenum steel
Surface treatment: Zinc chromated

Dimensions: $\phi 12$ to $\phi 25$

Basic type (Through-hole/Both ends tapped common): CQSK/CDQSK

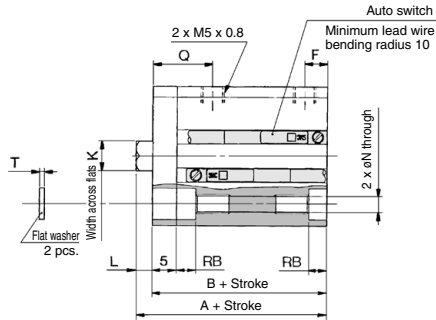
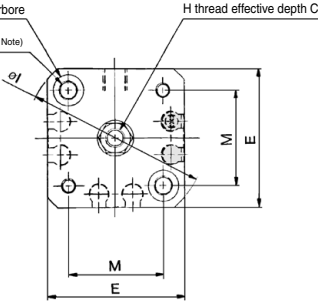
* For the auto switch mounting position and its mounting height, refer to page 852.

$\phi 12$

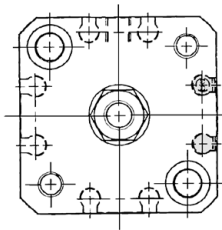


$\phi 16$

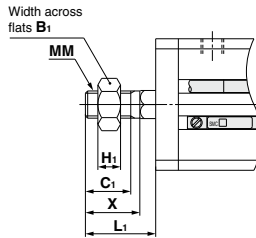
2 x 2 x ϕ OB counterbore
2 x 2 x OA
effective depth RA (Note)



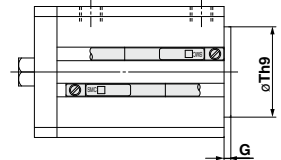
$\phi 20, \phi 25$



Rod end male thread



With boss on head end



Rod End Male Thread

Bore size (mm)	B ₁	C ₁	H ₁	L ₁	MM	X
12	8	9	4	14	M5 x 0.8	10.5
16	10	10	5	15.5	M6 x 1.0	12
20	13	12	5	18.5	M8 x 1.25	14
25	17	15	6	22.5	M10 x 1.25	17.5

With Boss on Head End (mm)

Bore size (mm)	G	Th9
12	1.5	15 ^{+0.043} ₋₀
16	1.5	20 ^{+0.052} ₋₀
20	2	13 ^{+0.043} ₋₀
25	2	15 ^{+0.043} ₋₀

Basic Type

Bore size (mm)	Stroke range (mm)	Without auto switch		With auto switch		C	E	F	H	I	K	L	M	N	OA	OB	Q	RA	RB	T
		A	B	A	B															
12	5 to 30	25.5	22	30.5	27	6	25	5	M3 x 0.5	32	5.2	3.5	15.5	3.5	M4 x 0.7	6.5	12.5	7	4	0.5
16	5 to 30	25.5	22	30.5	27	8	29	5	M4 x 0.7	38	6.2	3.5	20	3.5	M4 x 0.7	6.5	12.5	7	4	0.5
20	5 to 50	29	24.5	39	34.5	7	36	5.5	M5 x 0.8	47	8.2	4.5	25.5	5.4	M6 x 1.0	9	13	10	7	1
25	5 to 50	32.5	27.5	42.5	37.5	12	40	5.5	M6 x 1.0	52	10.2	5	28	5.4	M6 x 1.0	9	14	10	7	1

Note) For basic type $\phi 12$ and $\phi 16$ with 5 stroke, through-hole is threaded over the entire length.

For basic type $\phi 20$ with 5 to 15 stroke, through-hole is threaded over the entire length.

For basic type $\phi 25$ with 5 and 10 stroke, through-hole is threaded over the entire length.

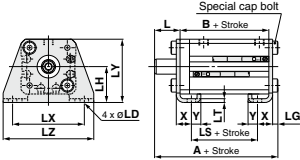
Note) With auto switch (Built-in magnet): $\phi 20$; 5 stroke

* For details about the rod end nut and accessory brackets, refer to page 809.

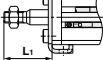
CQSK Series

Dimensions: $\varnothing 12$ to $\varnothing 25$

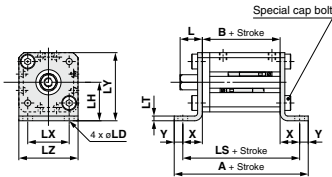
Foot type: CQSKL/CDQSKL



Rod end male thread



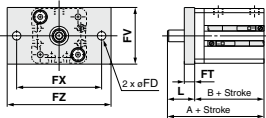
Compact foot type: CQSKLC/CDQSKLC



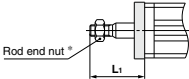
Rod end male thread



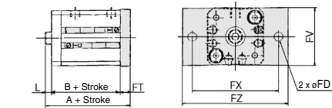
Rod side flange type: CQSKF/CDQSKF



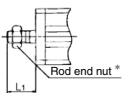
Rod end male thread



Head side flange type: CQSKG/CDQSKG



Rod end male thread



Foot Type

Bore size (mm)	Stroke range (mm)	Without auto switch			With auto switch			L	L ₁	LD	LG	LH	LT	LX	LY	LZ	X	Y
		A	B	LS	A	B	LS											
12	5 to 30	40.3	22	10	45.3	27	15	13.5	24	4.5	2.8	17	2	34	29.5	44	8	4.5
16	5 to 30	40.3	22	10	45.3	27	15	13.5	25.5	4.5	2.8	19	2	38	33.5	48	8	5
20	5 to 50	46.2	24.5	12.5	56.2	34.5	22.5	14.5	28.5	6.6	4	24	3.2	48	42	62	9.2	5.8
25	5 to 50	49.7	27.5	12.5	59.7	37.5	22.5	15	32.5	6.6	4	26	3.2	52	46	66	10.7	5.8

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Compact Foot Type

Bore size (mm)	Stroke range (mm)	Without auto switch			With auto switch			L	L ₁	LD	LH	LT	LX	LY	LZ	X	Y
		A	B	LS	A	B	LS										
12	5 to 30	49.6	22	40.6	54.6	27	45.6	13.5	24	4.5	17	2	15.5	29.5	25	9.3	4.5
16	5 to 30	50.6	22	40.6	55.6	27	45.6	13.5	25.5	4.5	19	2	20	33.5	29	9.3	5
20	5 to 50	62.5	24.5	50.9	72.5	34.5	60.9	14.5	28.5	6.6	24	3.2	25.5	42	36	13.2	5.8
25	5 to 50	65.5	27.5	53.9	75.5	37.5	63.9	15	32.5	6.6	26	3.2	28	46	40	13.2	5.8

Compact foot bracket material: Carbon steel
Surface treatment: Zinc chromated

Rod Side Flange Type

Bore size (mm)	Stroke range (mm)	Without auto switch		With auto switch		FD	FT	FV	FX	FZ	L	L ₁
		A	B	A	B							
12	5 to 30	35.5	22	40.5	27	4.5	5.5	25	45	55	13.5	24
16	5 to 30	35.5	22	40.5	27	4.5	5.5	30	45	55	13.5	25.5
20	5 to 50	39	24.5	49	34.5	6.6	8	39	48	60	14.5	28.5
25	5 to 50	42.5	27.5	52.5	37.5	6.6	8	42	52	64	15	32.5

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Head Side Flange Type

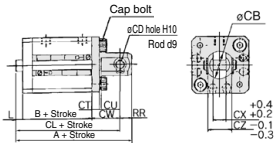
Bore size (mm)	Stroke range (mm)	Without auto switch		With auto switch		FD	FT	FV	FX	FZ	L	L ₁
		A	B	A	B							
12	5 to 30	31	22	36	27	4.5	5.5	25	45	55	3.5	14
16	5 to 30	31	22	36	27	4.5	5.5	30	45	55	3.5	15.5
20	5 to 50	37	24.5	47	34.5	6.6	8	39	48	60	4.5	18.5
25	5 to 50	40.5	27.5	50.5	37.5	6.6	8	42	52	64	5	22.5

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

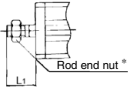
* For details about the rod end nut and accessory brackets, refer to page 809.

Dimensions: $\varnothing 12$ to $\varnothing 25$

Double clevis type: CQSKD/CDQSKD



Rod end male thread



Double Clevis Type

Bore size (mm)	Stroke range (mm)	Without auto switch			With auto switch			CB	CD	CT	CU	CW	CX	CZ	L	L ₁	RR
		A	B	CL	A	B	CL										
12	5 to 30	45.5	22	39.5	50.5	27	44.5	12	5	4	7	14	5	10	3.5	14	6
16	5 to 30	46.5	22	40.5	51.5	27	45.5	14	5	4	10	15	6.5	12	3.5	15.5	6
20	5 to 50	56	24.5	47	66	34.5	57	20	8	5	12	18	8	16	4.5	18.5	9
25	5 to 50	62.5	27.5	52.5	72.5	37.5	62.5	24	10	5	14	20	10	20	5	22.5	10

Double clevis bracket material: Carbon steel
Surface treatment: Nickel plated

* For details about the double clevis pivot bracket, refer to page 809.

* For details about the rod end nut and accessory brackets, refer to page 899.

Compact Cylinder: Non-rotating Rod Type Double Acting, Double Rod

CQSKW Series

ø12, ø16, ø20, ø25

How to Order

CQSKW **B** **20** - **30** **D** **□** - **□**

With auto switch **CDQSKW** **B** **20** - **30** **D** **□** - **M9BW** **□** - **□**

With auto switch
(Built-in magnet)

Mounting type

B	Through-hole/Both ends tapped common (Standard)
L	Foot type
LC	Compact foot type
F	Flange type

* Mounting brackets are shipped together (but not assembled).
* Cylinder mounting bolts are not included. Order them separately referring to "Mounting Bolt for CQSKW" on page 840.

Bore size

12	12 mm
16	16 mm
20	20 mm
25	25 mm

Cylinder stroke (mm)

Standard Stroke

Bore size (mm)	Standard stroke (mm)
12, 16	5, 10, 15, 20, 25, 30
20, 25	5, 10, 15, 20, 25, 30, 35, 40, 45, 50

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Auto switch

Nil	Without auto switch
------------	---------------------

* Refer to the table below for the applicable auto switch model.

Body option

Nil	Standard (Rod end female thread)
M	Rod end male thread

Action

D	Double acting
----------	---------------

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch.
(Example) CDQSKWL25-30D

Made to Order
Refer to page 837 for details.

Applicable Auto Switches/Refer to pages 1271 to 1365 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model		Lead wire length (m)					Pre-wired connector	Applicable load		
					DC	AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)					
Solid state auto switch	—	Grommet	Yes	3-wire (NPN)	24 V	5 V, 12 V	—	M9NV	M9N	●	●	●	○	○	IC circuit	Relay, PLC	
	3-wire (PNP)			M9PV				M9P	●	●	●	○	○				
	2-wire			M9BV				M9B	●	●	●	○	○				
	3-wire (NPN)			M9NVV				M9NV	●	●	●	○	○				
	Diagnostic indication (2-color indicator)			3-wire (PNP)	M9PWV	M9PW	●	●	●	○	○	IC circuit					
	2-wire			M9BWW	M9BW	●	●	●	○	○	—						
	Water resistant (2-color indicator)			3-wire (NPN)	M9NAV ^{*1}	M9NA ^{*1}	○	○	●	○	○	IC circuit					
				3-wire (PNP)	M9PAV ^{*1}	M9PA ^{*1}	○	○	○	○	○		—				
Reed auto switch	—	Grommet	Yes	3-wire (NPN equivalent)	24 V	5 V	—	A96V	A96	●	—	●	—	—	IC circuit	—	
				100 V				A93V ^{*2}	A93	●	●	●	—	—			—
				100 V or less				A90V	A90	●	—	●	—	—			
				No				2-wire	12 V	—	—	—	—	—			—

*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.

*2 1 m type lead wire is only applicable to D-A93.

* Lead wire length symbols: 0.5 m..... Nil (Example) M9NW
1 m..... M (Example) M9NWM
3 m..... L (Example) M9NWL
5 m..... Z (Example) M9NWZ

* Solid state auto switches marked with "○" are produced upon receipt of order.

* Since there are other applicable auto switches than listed, refer to page 853 for details.

* For details about auto switches with pre-wired connector, refer to pages 1340 and 1341.

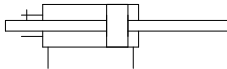
* Auto switches are shipped together (not assembled).

Note) There is the case D-A93V/M93V/M93WV/M93AV type auto switches cannot be mounted on the port surface, depending on the cylinder's stroke and the fitting size for piping.

Compact Cylinder: Non-rotating Rod Type Double Acting, Double Rod **CQSKW Series**



Symbol
Without cushion



Made to Order: Individual Specifications (For details, refer to page 855)

Symbol	Specifications
-X633	Intermediate stroke of double rod cylinder

Made to Order Specifications

[Click here for details](#)

Symbol	Specifications
-XA□	Change of rod end shape
-XC6	Piston rod, retaining ring, rod end nut made of stainless steel

Body Option

Description	Application
Rod end male thread	Available for all non-rotating rod type.

Mounting Bracket Part No.

Bore size (mm)	Foot ⁽¹⁾	Compact foot ⁽¹⁾	Flang
12	CQSK-L012	CQSK-LC012	CQSK-F012
16	CQSK-L016	CQSK-LC016	CQSK-F016
20	CQSK-L020	CQSK-LC020	CQSK-F020
25	CQSK-L025	CQSK-LC025	CQSK-F025

Note 1) When ordering foot and compact foot brackets, order 2 pieces per cylinder.

Note 2) Parts belonging to each bracket are as follows.
Foot, Compact foot, Flange type: Body mounting bolt

Specifications

Bore size (mm)	12	16	20	25
Action	Double acting, Single rod			
Fluid	Air			
Lubrication	Not required (Non-lube)			
Proof pressure	1.5 MPa			
Maximum operating pressure	1.0 MPa			
Minimum operating pressure	0.07 MPa		0.05 MPa	
Ambient and fluid temperature	Without auto switch: -10 to 70°C (No freezing)			
	With auto switch: -10 to 60°C (No freezing)			
Cushion	None			
Rod end thread	Female thread			
Stroke length tolerance	+1.0 mm 0			
Piston speed	50 to 500 mm/s			
Allowable kinetic energy (J)	0.022	0.038	0.055	0.09
Rod non-rotating accuracy	±1°		±0.7°	

Theoretical Output

Bore size (mm)	Rod width across flats (mm)	Piston area (mm ²)	Operating pressure (MPa)		
			0.3	0.5	0.7
12	5.2	90	27	45	63
16	6.2	168	50	84	117
20	8.2	256	77	128	179
25	10.2	401	120	200	281

Manufacture of Intermediate Stroke

Description	Spacer is installed in the standard stroke body.	
Part no.	Suffix "-X633" to the end of standard model no. (page 810).	
Description	Intermediate strokes in 1 mm increments are available by using spacers with standard stroke cylinders.	
Stroke range	Bore size	Stroke range
	12, 16	6 to 29
	20, 25	6 to 49
Example	Part no.: CQSKW25-47D-X633 CQSKWB25-50D with 3 mm width spacer inside. B dimension is 84 mm.	

Refer to pages 852 and 853 for cylinders with auto switches.

- Proper auto switch mounting position (detection at stroke end) and mounting height
- Operating range
- Minimum auto switch mounting stroke

Moisture Control Tube IDK Series



When operating an actuator with a small diameter and a short stroke at a high frequency, the dew condensation (water droplet) may occur inside the piping depending on the conditions.

Simply connecting the moisture control tube to the actuator will prevent dew condensation from occurring. For details, refer to the [Web Catalog](#).

Weight/Without Auto Switch

(g)

Bore size (mm)	Cylinder stroke (mm)									
	5	10	15	20	25	30	35	40	45	50
12	48	56	65	73	80	88	—	—	—	—
16	64	75	84	95	105	115	—	—	—	—
20	115	131	148	164	191	196	213	229	246	264
25	160	180	200	221	241	263	285	305	320	347

Weight/With Auto Switch (Built-in magnet)

(g)

Bore size (mm)	Cylinder stroke (mm)									
	5	10	15	20	25	30	35	40	45	50
12	56	65	74	82	90	98	—	—	—	—
16	75	85	95	105	116	126	—	—	—	—
20	148	164	180	197	214	231	247	265	280	297
25	188	209	230	251	273	293	315	335	356	376

Additional Weight

(g)

Bore size (mm)		12	16	20	25
Rod end male thread	Male thread	1.5	3	6	12
	Nut	1	2	4	8
Foot type (Including mounting bolt)		55	64	158	179
Compact foot type (Including mounting bolt)		41	51	121	140
Rod side flange type (Including mounting bolt)		58	69	142	178

Calculation: (Example) **CQSKWF20-5DM**

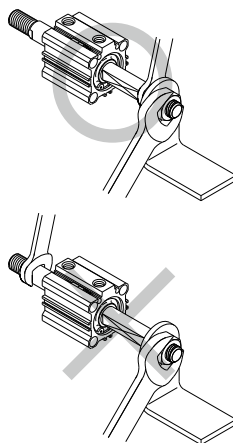
- | | |
|---|-------------|
| • Cylinder weight: CQSKWB20-5D..... | 115 g |
| • Additional weight: Rod end male thread..... | 10 g |
| : Rod side flange type | 142 g |
| | <hr/> 267 g |

Precautions

Operating Precautions

Warning

1. Do not apply the reverse torque to the piston rods sticking out from both sides of this cylinder at the same time. The torque makes connection threads inside loosen, which may cause an accident or malfunction.
Install or remove a load while the piston rod width across flats are secured. Do not fix the other side of piston rod width across flat and apply the reverse torque.



⚠ Caution

1. Any kind of operation producing rotational torque to piston rod must be considered. The non-rotating guide would be deformed and the accuracy would be compromised. Refer to the table below for rotation torque allowance.

Allowable rotational torque (N·m) or less	ø12	ø16	ø20	ø25
	0.04	0.04	0.2	0.25

2. Load to piston rod must always be in an axial direction.

Retaining Ring Installation/Removal

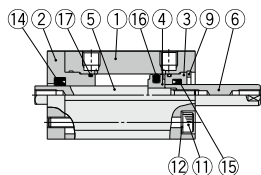
Caution

1. For installation and removal, use an appropriate pair of pliers (tool for installing a type C retaining ring).
2. Even if a proper plier (tool for installing type C retaining ring) is used, it is likely to inflict damage to a human body or peripheral equipment, as a retaining ring may be flown out of the tip of a plier (tool for installing a type C retaining ring). Be much careful with the popping of a retaining ring. Besides, be certain that a retaining ring is placed firmly into the groove of rod cover before supplying air at the time of installment.

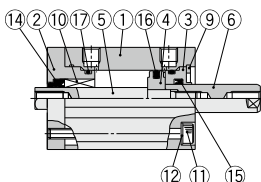
Construction

Basic type

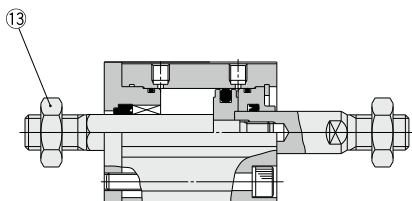
ø12



ø16, ø20, ø25

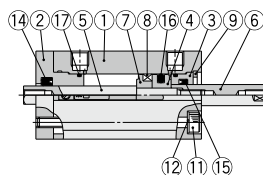


Rod end male thread

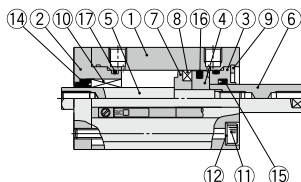


With auto switch (Built-in magnet)

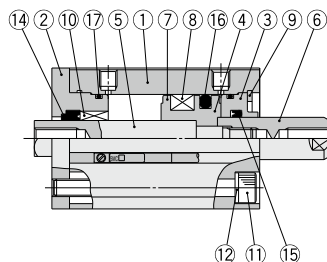
ø12



ø16



ø20, ø25



Component Parts

No.	Description	Material	Note
1	Cylinder tube	Aluminum alloy	Hard anodized
2	Rod cover	Aluminum alloy	Anodized
3	Collar	Aluminum alloy	Anodized
4	Piston	Aluminum alloy	
5	Piston rod A	Stainless steel	
6	Piston rod B	Stainless steel	
7	Spacer for switch type	Aluminum alloy	Chromated
8	Magnet	—	
9	Retaining ring	Carbon tool steel	Phosphate coated
10	Non-rotating guide	Oil impregnated sintered alloy	ø16, ø20 and ø25
11	Hexagon socket head cap screw	Alloy steel	Nickel plated
12	Plain washer	Roller steel	Nickel plated
13	Rod end nut	Carbon steel	Zinc chromated
14*	Rod seal for non-rotating	NBR	
15*	Rod seal	NBR	
16*	Piston seal	NBR	
17*	Tube gasket	NBR	

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
12	CQSKWB12-PS	Set of nos. above 14, 15, 16, 17.
16	CQSKWB16-PS	
20	CQSKWB20-PS	
25	CQSKWB25-PS	

* Seal kit includes 14, 15, 16, 17. Order the seal kit, based on each bore size.

* Since the seal kit does not include a grease pack, order it separately.

Grease pack part no.: GR-S-010 (10 g)

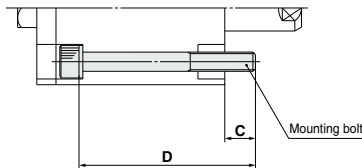
CQSKW Series

Mounting Bolt for CQSKW

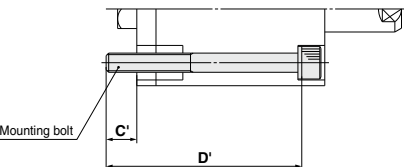
Mounting method: Mounting bolt for through-hole mounting type of CQSKW is available as an option.
Refer to the following for ordering procedures.
Order the actual number of bolts that will be used.

Example) CQ-M3x30L 2 pcs.

Round rod side mounting



Non-rotating rod side mounting



Note) When mounting a cylinder with through-hole, be sure to use the attached plain washer.

Cylinder model	C	D	Mounting bolt part no.	C'	D'	Mounting bolt part no.
CQSKWB12-5D		25	CQ-M3 x 30L		30	CQ-M3 x 35L
-10D	6.5	30	x 35L	6.5	35	x 40L
-15D		35	x 40L		40	x 45L
-20D		40	x 45L		45	x 50L
-25D		45	x 50L		50	x 55L
-30D		50	x 55L		55	x 60L
CQSKWB16-5D		25	CQ-M3 x 30L		30	CQ-M3 x 35L
-10D	6.5	30	x 35L	6.5	35	x 40L
-15D		35	x 40L		40	x 45L
-20D		40	x 45L		45	x 50L
-25D		45	x 50L		50	x 55L
-30D		50	x 55L		55	x 60L
CQSKWB20-5D		25	CQ-M5 x 35L		30	CQ-M5 x 40L
-10D	10	30	x 40L	10	35	x 45L
-15D		35	x 45L		40	x 50L
-20D		40	x 50L		45	x 55L
-25D		45	x 55L		50	x 60L
-30D		50	x 60L		55	x 65L
-35D		55	x 65L		60	x 70L
-40D		60	x 70L		65	x 75L
-45D		65	x 75L		70	x 80L
-50D		70	x 80L		75	x 85L
CQSKWB25-5D		30	CQ-M5 x 35L		35	CQ-M5 x 40L
-10D	7	35	x 40L	7	40	x 45L
-15D		40	x 45L		45	x 50L
-20D		45	x 50L		50	x 55L
-25D		50	x 55L		55	x 60L
-30D		55	x 60L		60	x 65L
-35D		60	x 65L		65	x 70L
-40D		65	x 70L		70	x 75L
-45D		70	x 75L		75	x 80L
-50D		75	x 80L		80	x 85L

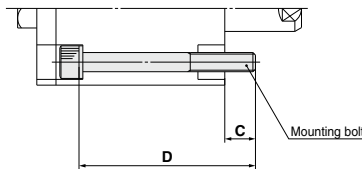
Material: Chromium molybdenum steel
Surface treatment: Zinc chromated

Mounting Bolt for CDQSKW

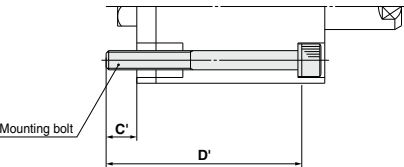
Mounting method: Mounting bolt for through-hole mounting type of CDQSKW is available as an option.
Refer to the following for ordering procedures.
Order the actual number of bolts that will be used.

Example) CQ-M3x35L 2 pcs.

Round rod side mounting



Non-rotating rod side mounting



Note) When mounting a cylinder with through-hole, be sure to use the attached plain washer.

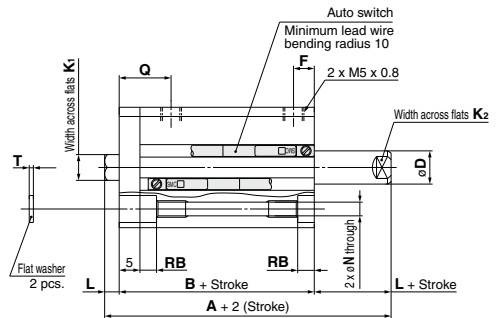
Cylinder model	C	D	Mounting bolt part no.	C'	D'	Mounting bolt part no.
CDQSKWB12-5D		30	CQ-M3 x 35L		35	CQ-M3 x 40L
-10D	6.5	35	x 40L	6.5	40	x 45L
-15D		40	x 45L		45	x 50L
-20D		45	x 50L		50	x 55L
-25D		50	x 55L		55	x 60L
-30D		55	x 60L		60	x 65L
CDQSKWB16-5D		30	CQ-M3 x 35L		35	CQ-M3 x 40L
-10D	6.5	35	x 40L	6.5	40	x 45L
-15D		40	x 45L		45	x 50L
-20D		45	x 50L		50	x 55L
-25D		50	x 55L		55	x 60L
-30D		55	x 60L		60	x 65L
CDQSKWB20-5D		35	CQ-M5 x 45L		40	x 50L
-10D	10	40	x 50L	10	45	x 55L
-15D		45	x 55L		50	x 60L
-20D		50	x 60L		55	x 65L
-25D		55	x 65L		60	x 70L
-30D		60	x 70L		65	x 75L
-35D		65	x 75L		70	x 80L
-40D		70	x 80L		75	x 85L
-45D		75	x 85L		80	x 90L
-50D		80	x 90L		85	x 95L
CDQSKWB25-5D		40	CQ-M5 x 45L		45	CQ-M5 x 50L
-10D	7	45	x 50L	7	50	x 55L
-15D		50	x 55L		55	x 60L
-20D		55	x 60L		60	x 65L
-25D		60	x 65L		65	x 70L
-30D		65	x 70L		70	x 75L
-35D		70	x 75L		75	x 80L
-40D		75	x 80L		80	x 85L
-45D		80	x 85L		85	x 90L
-50D		85	x 90L		90	x 95L

Material: Chromium molybdenum steel
Surface treatment: Zinc chromated

* For the auto switch mounting position and its mounting height, refer to page 852.

Technical drawing of a 4-hole square flange. The drawing shows a square flange with four mounting holes. Key dimensions and labels include:

- $2 \times 2 \times \phi$ **OB** counterbore: Points to the counterbored area of the mounting holes.
- $2 \times 2 \times$ **OA** effective depth **RA**: Points to the effective depth of the counterbore.
- H** thread effective depth **C**: Points to the thread effective depth of the mounting holes.
- ϕI : Dimension for the inner diameter of the counterbore.
- ϕ : Dimension for the outer diameter of the mounting holes.
- M**: Dimension for the distance between the centers of adjacent mounting holes.
- E**: Dimension for the overall width of the flange.



Width across flats B_1

MM

H_1

C_1

X

L_1

$A_1 + 2 \text{ (Stroke)}$

$L_1 + \text{Stroke}$

Width across flats B_1

MM

H_1

C_1

X

Bore size (mm)	Without auto switch	With auto switch	B ₁	C ₁	H ₁	L ₁	MM	X
	A ₁	A ₁						
12	55	60	8	9	4	14	M5 x 0.8	10.5
16	58	63	10	10	5	15.5	M6 x 1.0	12
20	68	78	13	12	5	18.5	M8 x 1.25	14
25	79	89	17	15	6	22.5	M10 x 1.25	17.5

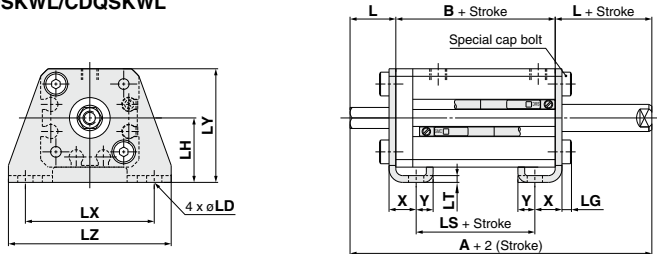
Bore size (mm)	Stroke range (mm)	Without auto switch		With auto switch		C	D	E	F	H	I	K ₁	K ₂	L	M	N	OA	OB	Q	RA	RB	T
		A	B	A	B																	
12	5 to 30	34	27	39	32	6	6	25	7.5	M3 x 0.5	32	5.2	5	3.5	15.5	3.5	M4 x 0.7	6.5	12.5	7	4	0.5
16	5 to 30	34	27	39	32	8	8	29	7.5	M4 x 0.7	38	6.2	6	3.5	20	3.5	M4 x 0.7	6.5	12.5	7	4	0.5
20	5 to 50	40	31	50	41	7	10	36	8	M5 x 0.8	47	8.2	8	4.5	25.5	5.4	M6 x 1.0	9	13	10	7	1
25	5 to 50	44	34	54	44	12	12	40	9	M6 x 1.0	52	10.2	10	5	28.5	5.4	M6 x 1.0	9	14	10	7	1

* For details about the rod end nut and accessory brackets, refer to page 809.

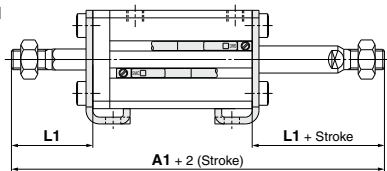
CQSKW Series

Dimensions: $\varnothing 12$ to $\varnothing 25$

Foot type: CQSKWL/CDQSKWL



Rod end male thread

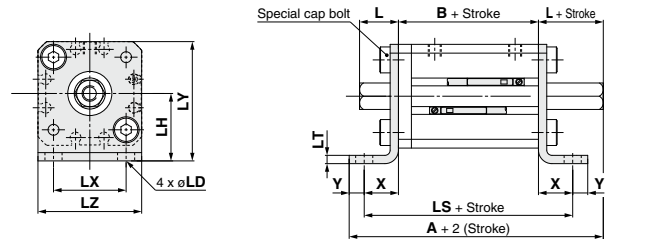


Foot Type

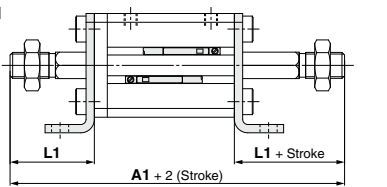
Bore size (mm)	Stroke range (mm)	Without auto switch				With auto switch				L	L1	LD	LG	LH	LT	LX	LY	LZ	X	Y
		A	A1	B	LS	A	A1	B	LS											
12	5 to 30	54	75	27	15	59	80	32	20	13.5	24	4.5	2.8	17	2	34	29.5	44	8	4.5
16	5 to 30	54	78	27	15	59	83	32	20	13.5	25.5	4.5	2.8	19	2	38	33.5	48	8	5
20	5 to 50	60	88	31	19	70	98	41	29	14.5	28.5	6.6	4	24	3.2	48	42	62	9.2	5.8
25	5 to 50	64	99	34	19	74	109	44	29	15	32.5	6.6	4	26	3.2	52	46	66	10.7	5.8

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Compact foot type CQSKWLC/CDQSKWLC



Rod end male thread



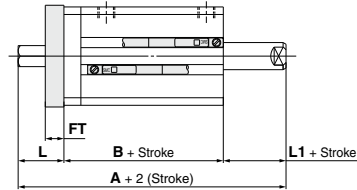
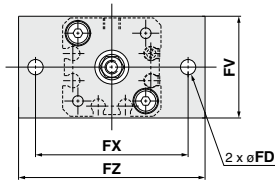
Compact Foot Type

Bore size (mm)	Stroke range (mm)	Without auto switch				With auto switch				L	L1	LD	LH	LT	LX	LY	LZ	X	Y
		A	A1	B	LS	A	A1	B	LS										
12	5 to 30	54.3	75	27	45.6	59.3	80	32	50.6	13.5	24	4.5	17	2	15.5	29.5	25	9.3	4.5
16	5 to 30	54.8	78	27	45.6	59.8	83	32	50.6	13.5	25.5	4.5	19	2	20	33.5	29	9.3	5
20	5 to 50	64.5	88	31	57.4	74.5	98	41	67.4	14.5	28.5	6.6	24	3.2	25.5	42	36	13.2	5.8
25	5 to 50	68	99	34	60.4	78	109	44	70.4	15	32.5	6.6	26	3.2	28	46	40	13.2	5.8

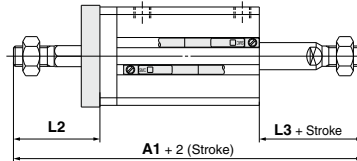
* For details about the rod end nut and accessory brackets, refer to page 809.
Compact foot bracket material: Carbon steel
Surface treatment: Zinc chromated

Dimensions: $\varnothing 12$ to $\varnothing 25$

Flange type: CQSKWF/CDQSKWF



Rod end male thread



Flange Type

Bore size (mm)	Stroke range (mm)	Without auto switch			With auto switch			FD	FT	FV	FX	FZ	L	L1	L2	L3
		A	A1	B	A	A1	B									
12	5 to 30	44	65	27	49	70	32	4.5	5.5	25	45	55	13.5	3.5	24	14
16	5 to 30	44	68	27	49	73	32	4.5	5.5	30	45	55	13.5	3.5	25.5	15.5
20	5 to 50	50	78	31	60	88	41	6.6	8	39	48	60	14.5	4.5	28.5	18.5
25	5 to 50	54	89	34	64	99	44	6.6	8	42	52	64	15	5	32.5	22.5

* For details about the rod end nut and accessory brackets, refer to page 809.

Note 1) The positions of piston rod width across flats (right side) are not constant.

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Compact Cylinder: Anti-lateral Load Type

CQS□S Series

ø12, ø16, ø20, ø25

How to Order

With auto switch CQS **B** **S** **20** - **30** **D** **C** - **M9BW**

Mounting type

B	Through-hole/Both ends tapped common (Standard)
L	Foot type
LC	Compact foot type
F	Rod side flange type
G	Head side flange type
D	Double clevis type

Cushion

S	Anti-lateral load type
----------	------------------------

Bore size

12	12 mm
16	16 mm
20	20 mm
25	25 mm

Cylinder stroke (mm)

Standard Stroke

Bore size (mm)	Standard stroke (mm)
12, 16	5, 10, 15, 20, 25, 30
20, 25	5, 10, 15, 20, 25, 30, 35, 40, 45, 50

For "Manufacture of Intermediate Strokes", refer to page 845.

Made to Order

Number of auto switches

NII	2 pcs.
S	1 pc.
n	"n" pcs.

Auto switch

NII	Without auto switch
------------	---------------------

Body option 2

NII	Standard (Rod end female thread)
M	Rod end male thread

Cushion

C	Rubber bumper
----------	---------------

Body option 1

NII	Standard
F	With boss on head end

Action

D	Double acting
----------	---------------

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch.
(Example) CDQSL12-25D

Applicable Auto Switches/Refer to pages 1271 to 1365 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model		Lead wire length (m)					Pre-wired connector	Applicable load	
					DC	AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)				
Solid state auto switch	—	Grommet	Yes	3-wire (NPN)	24 V	5 V, 12 V	—	M9NV	M9N	●	●	●	○	○	IC circuit	Relay, PLC
	3-wire (PNP)			M9PV				M9P	●	●	●	○	○			
	2-wire			M9BV				M9B	●	●	●	○	○			
	3-wire (NPN)			M9NVV				M9NV	●	●	●	○	○			
	Diagnostic indication (2-color indicator)			3-wire (PNP)	M9PVV	M9PV		●	●	●	○	○	IC circuit			
				2-wire	M9BVV	M9BV		●	●	●	○	○				
	Water resistant (2-color indicator)			3-wire (NPN)	M9NAV ^{*1}	M9NA ^{*1}		○	○	○	○	○	IC circuit			
				3-wire (PNP)	M9PAV ^{*1}	M9PA ^{*1}		○	○	○	○	○				
			2-wire		12 V		M9BAV ^{*1}	M9BA ^{*1}	○	○	○	○	○	—		
Reed auto switch	—	Grommet	Yes	3-wire (NPN equivalent)	24 V	12 V	—	A96V	A96	●	—	●	—	—	IC circuit	—
				No				2-wire	100 V or less	A93V ^{*2}	A93	●	●	●		
								A90V	A90	●	—	●	—	—	IC circuit	Relay, PLC

^{*1} Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.

^{*2} 1 m type lead wire is only applicable to D-A93.

^{*} Lead wire length symbols: 0.5 m..... NII (Example) M9NV
1 m..... M (Example) M9NWM
3 m..... L (Example) M9NLW
5 m..... Z (Example) M9NZW

^{*} Solid state auto switches marked with "○" are produced upon receipt of order.

^{*} Since there are other applicable auto switches than listed, refer to page 853 for details.

^{*} For details about auto switches with pre-wired connector, refer to pages 1340 and 1341.

^{*} Auto switches are shipped together (not assembled).

Note) There is the case D-A93□V/M9□V/M9□V/M9□AV type auto switches cannot be mounted on the port surface, depending on the cylinder's stroke and the fitting size for piping.



Symbol

Rubber bumper



Made to Order:
Individual Specifications
(For details, refer to pages 854 and 856.)

Symbol	Specifications
-X271	Fluororubber seals

Made to Order Specifications

[Click here for details](#)

Symbol	Specifications
-XA□	Change of Rod End Shape
-XB10	Intermediate stroke (Using exclusive body)
-XC6	Piston rod, retaining ring, rod end nut made of stainless steel
-XC85	Grease for food processing equipment

Body Option

Description	Application
Rod end male thread	Available for Double acting, Single rod models.

Mounting Bracket Part No.

Bore size (mm)	Foot (1)	Compact foot (1)	Flange	Double clevis
12	CQS-L012	CQS-LC012	CQS-F012	CQS-D012
16	CQS-L016	CQS-LC016	CQS-F016	CQS-D016
20	CQS-L020	CQS-LC020	CQS-F020	CQS-D020
25	CQS-L025	CQS-LC025	CQS-F025	CQS-D025

Note1) When ordering foot and compact foot brackets, order 2 pieces per cylinder.

Note2) Parts belonging to each bracket are as follows.

Foot, Compact foot, Flange type: Body mounting bolt
Double clevis type: Clevis pin, type C retaining ring for axis, Body mounting bolt

Moisture Control Tube IDK Series



When operating an actuator with a small diameter and a short stroke at a high frequency, the dew condensation (water droplet) may occur inside the piping depending on the conditions.

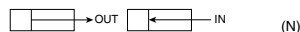
Simply connecting the moisture control tube to the actuator will prevent dew condensation from occurring. For details, refer to the [Web Catalog](#).

Standard Specifications

Bore size (mm)	12	16	20	25
Action	Double acting, Single rod			
Fluid	Air			
Lubrication	Not required (Non-lube)			
Proof pressure	1.5 MPa			
Maximum operating pressure	1.0 MPa			
Minimum operating pressure	0.07 MPa		0.05 MPa	
Ambient and fluid temperature	Without auto switch: -10 to 70°C (No freezing)			
	With auto switch: -10 to 60°C (No freezing)			
Cushion	Rubber bumper*			
Rod end thread	Female thread			
Stroke length tolerance	+1.0 mm ± 0			
Piston speed	50 to 500 mm/s			
Allowable kinetic energy (J)	0.043	0.075	0.11	0.18

* Stroke length tolerance does not include the deflection of the bumper.

Theoretical Output



Bore size (mm)	Rod size (mm)	Operating direction	Piston area (mm ²)	Operating pressure (MPa)		
				0.3	0.5	0.7
12	6	IN	84.8	25	42	59
		OUT	113	34	57	79
16	8	IN	151	45	75	106
		OUT	201	60	101	141
20	10	IN	236	71	118	165
		OUT	314	94	157	220
25	12	IN	378	113	189	264
		OUT	491	147	245	344

Manufacture of Intermediate Stroke

Description		Spacer is installed in the standard stroke body.	
Part no.		Refer to "How to Order" for the standard model no. (page 844).	
Standard stroke	Description	Intermediate strokes in 1 mm increments are available by using spacers with standard stroke cylinders.	
	Stroke range	Bore size	Stroke range
		12, 16	1 to 29
		20, 25	1 to 49
	Example		Part no.: CQSBS25-47D CQSBS25-50D with 3 mm width spacer inside. B dimension is 77.5 mm.

Refer to pages 852 and 853 for cylinders with auto switches.

- Proper auto switch mounting position (detection at stroke end) and mounting height
- Operating range
- Minimum auto switch mounting stroke

Weight/Without Auto Switch (g)

Bore size (mm)	Cylinder stroke (mm)									
	5	10	15	20	25	30	35	40	45	50
12	37	43	50	57	63	70	—	—	—	—
16	49	57	66	74	83	92	—	—	—	—
20	75	88	101	114	127	140	153	165	178	191
25	109	125	140	156	172	188	204	220	236	252

For standard strokes
Calculation: (Example) CQSDS20-20DCM
• Cylinder weight: CQSDS20-20DC 114 g
• Additional weight: Rod end male thread 10 g
: Double clevis type 92 g
216 g

Weight/With Auto Switch (Built-in magnet) (g)

Bore size (mm)	Cylinder stroke (mm)									
	5	10	15	20	25	30	35	40	45	50
12	45	51	58	65	71	78	—	—	—	—
16	59	67	76	85	94	103	—	—	—	—
20	106	119	132	145	157	170	183	195	208	221
25	151	167	183	199	215	231	246	262	278	294

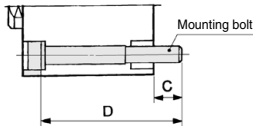
Additional Weight (g)

Bore size (mm)		12	16	20	25
Rod end male thread	Male thread	1.5	3	6	12
	Nut	1	2	4	8
With boss on head end		0.7	1.3	2	3
Foot type (Including mounting bolt)		55	65	159	181
Compact foot type (Including mounting bolt)		41	51	121	140
Rod side flange type (Including mounting bolt)		58	70	143	180
Head side flange type (Including mounting bolt)		56	66	137	171
Double clevis type (Including pin, retaining ring, bolt)		34	40	92	127

Mounting Bolt for CQSBS

Mounting method: Mounting bolt for through-hole mounting type of CQSBS is available as an option.
Refer to the following for ordering procedures.
Order the actual number of bolts that will be used.

Example) CQ-M3x30L 4 pcs.



Note) When mounting a cylinder with through-hole, be sure to use the attached plain washer.

Cylinder model	C	D	Mounting bolt part no.
CQSDS12-5DC	6.5	30	CQ-M3 x 30L
		35	x 35L
		40	x 40L
		45	x 45L
		50	x 50L
CQSDS16-5DC	6.5	55	x 55L
		30	CQ-M3 x 30L
		35	x 35L
		40	x 40L
		45	x 45L
CQSDS20-5DC	6.5	50	x 50L
		55	x 55L
		30	CQ-M5 x 30L
		35	x 35L
		40	x 40L
CQSDS25-5DC	6.5	45	x 45L
		50	x 50L
		55	x 55L

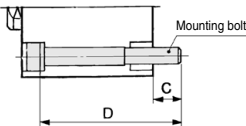
Cylinder model	C	D	Mounting bolt part no.
CQSDS20-25DC	6.5	50	CQ-M5 x 50L
		55	x 55L
		60	x 60L
		65	x 65L
		70	x 70L
CQSDS25-5DC	8.5	75	x 75L
		35	CQ-M5 x 35L
		40	x 40L
		45	x 45L
		50	x 50L
CQSDS25-5DC	8.5	55	x 55L
		60	x 60L
		65	x 65L
		70	x 70L
		75	x 75L
CQSDS25-5DC	8.5	80	x 80L
		85	x 85L
		90	x 90L

Material: Chromium molybdenum steel
Surface treatment: Zinc chromated

Mounting Bolt for CDQSDS with Auto Switch

Mounting method: Mounting bolt for through-hole mounting type of CDQSDS is available as an option.
Refer to the following for ordering procedures.
Order the actual number of bolts that will be used.

Example) CQ-M3x35L 4 pcs.



Note) When mounting a cylinder with through-hole, be sure to use the attached plain washer.

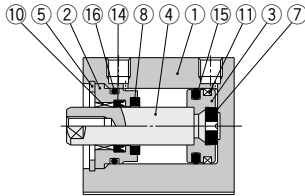
Cylinder model	C	D	Mounting bolt part no.
CDQSDS12-5DC	6.5	35	CQ-M3 x 35L
		40	x 40L
		45	x 45L
		50	x 50L
		55	x 55L
CDQSDS16-5DC	6.5	60	x 60L
		35	CQ-M3 x 35L
		40	x 40L
		45	x 45L
		50	x 50L
CDQSDS20-5DC	6.5	55	x 55L
		60	x 60L
		40	CQ-M5 x 40L
		45	x 45L
		50	x 50L
CDQSDS20-5DC	6.5	55	x 55L
		55	x 55L
		55	x 55L

Cylinder model	C	D	Mounting bolt part no.
CDQSDS20-25DC	6.5	60	CQ-M5 x 60L
		65	x 65L
		70	x 70L
		75	x 75L
		80	x 80L
CDQSDS25-5DC	8.5	85	x 85L
		45	CQ-M5 x 45L
		50	x 50L
		55	x 55L
		60	x 60L
CDQSDS25-5DC	8.5	65	x 65L
		70	x 70L
		75	x 75L
		80	x 80L
		85	x 85L
CDQSDS25-5DC	8.5	90	x 90L
		90	x 90L
		90	x 90L

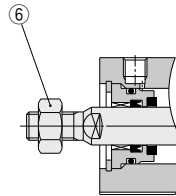
Material: Chromium molybdenum steel
Surface treatment: Zinc chromated

Construction

Basic type

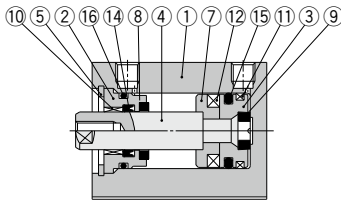


Rod end male thread

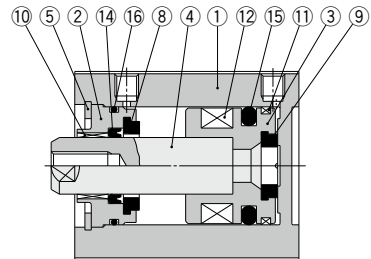


With auto switch (Built-in magnet)

ø12, ø16



ø20, ø25



Component Parts

No.	Description	Material	Note
1	Cylinder tube	Aluminum alloy	Hard anodized
2	Collar	Aluminum alloy	Anodized
3	Piston	Aluminum alloy	
4	Piston rod	Stainless steel	
5	Retaining ring	Carbon tool steel	Phosphate coated
6	Rod end nut	Carbon steel	Zinc chromated
7	Spacer for switch type	Aluminum alloy	Chromated
8	Bumper A	Urethane	
9	Bumper B	Urethane	
10	Bushing	Oil-impregnated sintered alloy	
11	Wear ring	Resin	
12	Magnet	—	
13	Centering location ring	Aluminum alloy	Anodized
14*	Rod seal	NBR	
15*	Piston seal	NBR	
16*	Tube gasket	NBR	

Replacement Parts/Seal Kit

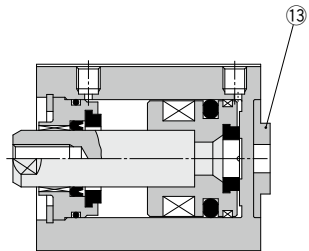
Bore size (mm)	Kit no.	Contents
12	CQSB12-PS	Set of nos. above 14, 15, 16.
16	CQSB16-PS	
20	CQSB20-PS	
25	CQSB25-PS	

* Seal kit includes 14, 15, 16. Order the seal kit, based on each bore size.

* Since the seal kit does not include a grease pack, order it separately.

Grease pack part no.: GR-S-010 (10 g)

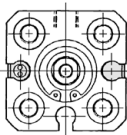
With boss on head end



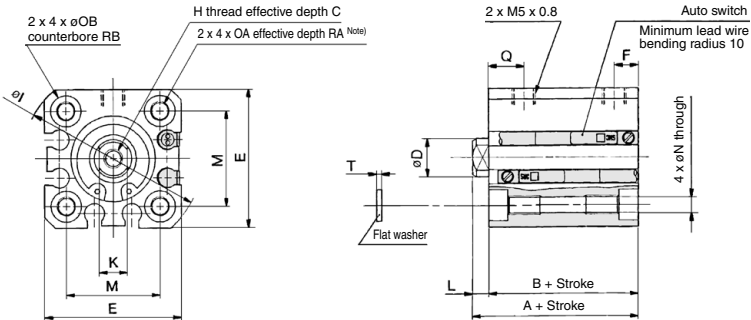
Dimensions: ø12 to ø25

Basic type (Through-hole/Both ends tapped common): CQSBS/CDQSBS

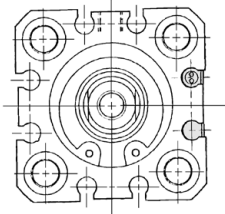
ø12



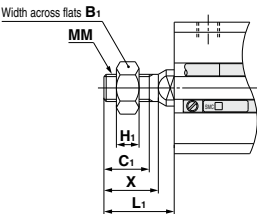
ø16



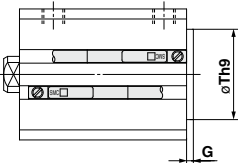
ø20, ø25



Rod end male thread



With boss on head end



Rod End Male Thread

Bore size (mm)	B ₁	C ₁	H ₁	L ₁	MM	X
12	8	9	4	14	M5 x 0.8	10.5
16	10	10	5	15.5	M6 x 1.0	12
20	13	12	5	18.5	M8 x 1.25	14
25	17	15	6	22.5	M10 x 1.25	17.5

With Boss on Head End (mm)

Bore size (mm)	G	Th9
12	1.5	15 ⁰ _{-0.043}
16	1.5	20 ⁰ _{-0.052}
20	2	13 ⁰ _{-0.043}
25	2	15 ⁰ _{-0.043}

Note) With boss on rod end: Option (Suffix “-XC36” to the end of part number.)
Note that only bore sizes ø12 and ø16 are applicable to the long stroke.

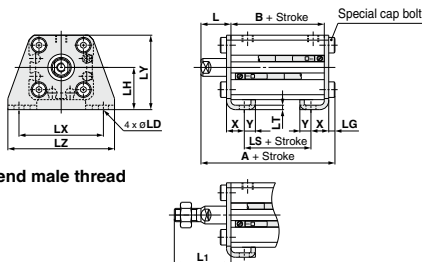
Basic Type

Bore size (mm)	Stroke range (mm)	Without auto switch		With auto switch		C	D	E	F	H	I	K	L	M	N	OA	OB	Q	RA	RB	T
		A	B	A	B																
12	5 to 30	25.5	22	30.5	27	6	6	25	5	M3 x 0.5	32	5	3.5	15.5	3.5	M4 x 0.7	6.5	7.5	7	4	0.5
16	5 to 30	25.5	22	30.5	27	8	8	29	5	M4 x 0.7	38	6	3.5	20	3.5	M4 x 0.7	6.5	7.5	7	4	0.5
20	5 to 50	29	24.5	39	34.5	7	10	36	5.5	M5 x 0.8	47	8	4.5	25.5	5.4	M6 x 1.0	9	8	10	7	1
25	5 to 50	32.5	27.5	42.5	37.5	12	12	40	5.5	M6 x 1.0	52	10	5	28	5.4	M6 x 1.0	9	9	10	7	1

Note) For basic type 5 to 10 stroke with ø20 and 5 stroke with ø25, through-hole is threaded over the entire length.
* For details about the rod end nut and accessory brackets, refer to page 809.

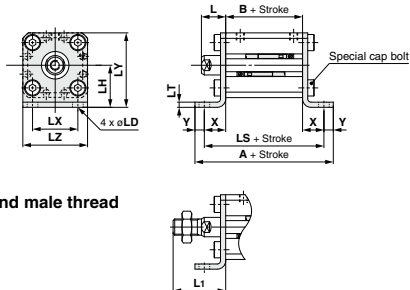
Dimensions: $\varnothing 12$ to $\varnothing 25$

Foot type: CQSL/CDQSL



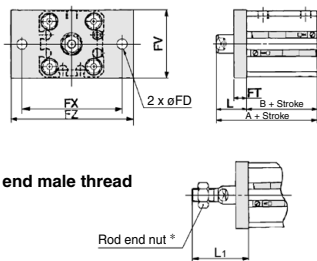
Rod end male thread

Compact foot type: CQSLCS/CDQSLCS



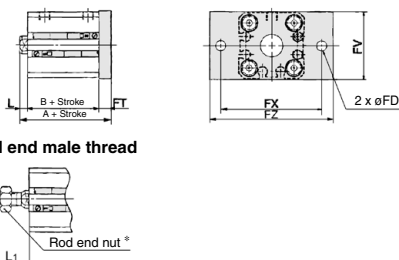
Rod end male thread

Rod side flange type: CQSFS/CDQSFS



Rod end male thread

Head side flange type: CQSGS/CDQSGS



Rod end male thread

Foot Type

Bore size (mm)	Stroke range (mm)	Without auto switch			With auto switch		
		A	B	LS	A	B	LS
12	5 to 30	40.3	22	10	45.3	27	15
16	5 to 30	40.3	22	10	45.3	27	15
20	5 to 50	46.2	24.5	12.5	56.2	34.5	22.5
25	5 to 50	49.7	27.5	12.5	59.7	37.5	22.5

Bore size (mm)	L	L ₁	LD	LG	LH	LT	LX	LY	LZ	X	Y
12	13.5	24	4.5	2.8	17	2	34	29.5	44	8	4.5
16	13.5	25.5	4.5	2.8	19	2	38	33.5	48	8	5
20	14.5	28.5	6.6	4	24	3.2	48	42	62	9.2	5.8
25	15	32.5	6.6	4	26	3.2	52	46	66	10.7	5.8

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

Compact Foot Type

Bore size (mm)	Stroke range (mm)	Without auto switch			With auto switch		
		A	B	LS	A	B	LS
12	5 to 30	49.6	22	40.6	54.6	27	45.6
16	5 to 30	50.6	22	40.6	55.6	27	45.6
20	5 to 50	62.5	24.5	50.9	72.5	34.5	60.9
25	5 to 50	65.5	27.5	53.9	75.5	37.5	63.9

Bore size (mm)	L	L ₁	LD	LH	LT	LX	LY	LZ	X	Y
12	13.5	24	4.5	17	2	15.5	29.5	25	9.3	4.5
16	13.5	25.5	4.5	19	2	20	33.5	29	9.3	5
20	14.5	28.5	6.6	24	3.2	25.5	42	36	13.2	5.8
25	15	32.5	6.6	26	3.2	28	46	40	13.2	5.8

Compact foot bracket material: Carbon steel
Surface treatment: Zinc chromated

Rod Side Flange Type

Bore size (mm)	Stroke range (mm)	Without auto switch		With auto switch	
		A	B	A	B
12	5 to 30	35.5	22	40.5	27
16	5 to 30	35.5	22	40.5	27
20	5 to 50	39	24.5	49	34.5
25	5 to 50	42.5	27.5	52	37.5

Bore size (mm)	FD	FT	FV	FX	FZ	L	L ₁
12	4.5	5.5	25	45	55	13.5	24
16	4.5	5.5	30	45	55	13.5	25.5
20	6.6	8	39	48	60	14.5	28.5
25	6.6	8	42	52	64	15	32.5

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Head Side Flange Type

Bore size (mm)	Stroke range (mm)	Without auto switch		With auto switch	
		A	B	A	B
12	5 to 30	31	22	36	27
16	5 to 30	31	22	36	27
20	5 to 50	37	24.5	47	34.5
25	5 to 50	40.5	27.5	50.5	37.5

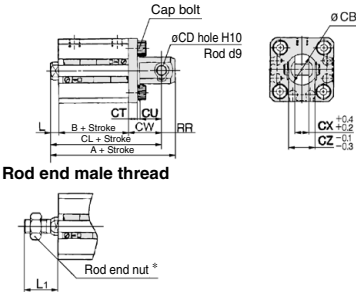
Bore size (mm)	FD	FT	FV	FX	FZ	L	L ₁
12	4.5	5.5	25	45	55	3.5	14
16	4.5	5.5	30	45	55	3.5	15.5
20	6.6	8	39	48	60	4.5	18.5
25	6.6	8	42	52	64	5	22.5

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

* For details about the rod end nut and accessory brackets, refer to page 809.

Dimensions: ø12 to ø25

Double clevis type: CQSDS/CDQSDS



Double Clevis Type

Bore size (mm)	Stroke range (mm)	Without auto switch			With auto switch		
		A	B	CL	A	B	CL
12	5 to 30	45.5	22	39.5	50.5	27	44.5
16	5 to 30	46.5	22	40.5	51.5	27	45.5
20	5 to 50	56	24.5	47	66	34.5	57
25	5 to 50	62.5	27.5	52.5	72.5	37.5	62.5

Bore size (mm)	CB	CD	CT	CU	CW	CX	CZ	L	L1	RR
12	12	5	4	7	14	5	10	3.5	14	6
16	14	5	4	10	15	6.5	12	3.5	15.5	6
20	20	8	5	12	18	8	16	4.5	18.5	9
25	24	10	5	14	20	10	20	5	22.5	10

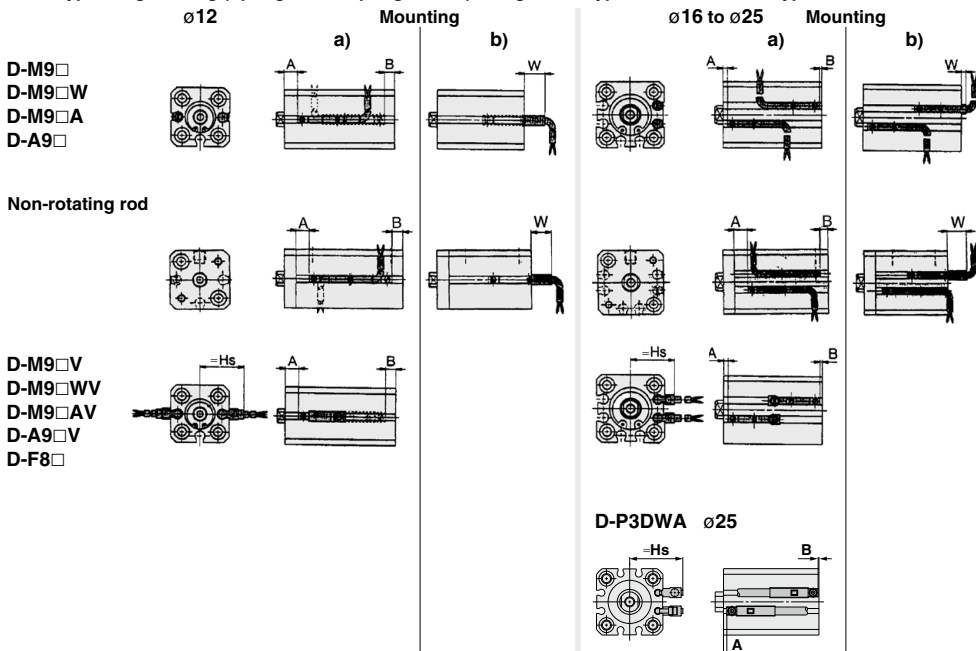
Double clevis bracket material: Carbon steel
Surface treatment: Nickel plated

- * For details about the double clevis pivot bracket, refer to page 808.
- * For details about the rod end nut and accessory brackets, refer to page 809.

Auto Switch Mounting

Proper Auto Switch Mounting Position (Detection at stroke end) and Its Mounting Height

Basic type, Single acting (Spring return/Spring extend), Long stroke type, Anti-lateral load type



Proper Auto Switch Mounting Position (Detection at stroke end)

Proper Auto Switch Mounting Position

Auto switch model	D-M9□/M9□W			D-M9□V/M9□WV/M9□AV			D-M9□A			D-A9□			D-A9□V			D-F8□			D-P3DWA		
Bore size	A	B	W	A	B	Hs	A	B	W	A	B	W	A	B	Hs	A	B	Hs	A	B	Hs

Single rod: Basic type, Single acting (Spring return/Spring extend), Non-rotating rod []: Denotes the values of D-A93. (): Denotes the values of type T.

12	5.5 (6.5)	3.5 (4.5)	5.5 (6.5)	5.5 (6.5)	4.5 (3.5)	19.5	5.5 (6.5)	4.5 (3.5)	7.5 (8.5)	1.5 (2.5)	0	1.5 [4] (2.5 [5])	1.5 (2.5)	0	17	3.5	2.5	27	—	—	—
16	6	4	6	6	4	21.5	6	4	8	2	0	2 [4.5]	2	0	19	4	2	29	—	—	—
20	10	7.5	2.5	10	7.5	25	10	7.5	4.5	6	3.5	-1.5 [1]	9	3.5	22.5	8.5	5	32.5	—	—	—
25	11	9.5	0.5	11	9.5	27	11	9.5	2.5	7	5.5	-3.5 [-1]	7	5.5	24.5	9	7.5	34.5	6.5	5	33

Long stroke

12	9	11	-1	9	11	19.5	9	11	1	5	7	-5 [2.5]	5	7	17	7	9	27	—	—	—
16	9.5	10.5	-0.5	9.5	10.5	21.5	9.5	10.5	1.5	5.5	6	-4.5 [-2]	5.5	6	19	7.5	8.5	29	—	—	—
20	13	16	-6	13	16	25	13	16	-4	9	12	-10 [-7.5]	9	12	22.5	11	14	32.5	—	—	—
25	14	18	-8	14	18	27	14	18	-6	10	14	-12 [-9.5]	10	14	24.5	12	16	34.5	9.5	13.5	33

Anti-lateral load type

12	10	5	5	10	5	19.5	10	5	7	6	1	1 [3.5]	6	1	17	8	3	27	—	—	—
16	9.5	5.5	4.5	9.5	5.5	21.5	9.5	5.5	6.5	5.5	1.5	0.5 [3]	5.5	1.5	19	7.5	3.5	29	—	—	—
20	13	9.5	0.5	13	9.5	25	13	9.5	2.5	9	5.5	-3.5 [-1]	9	5.5	22.5	11	7.5	32.5	—	—	—
25	14	11.5	-1.5	14	11.5	27	14	11.5	0.5	10	7.5	-5.5 [-3]	10	7.5	24.5	12	9.5	34.5	9.5	7	33

Double acting: Basic type, Non-rotating rod

12	5.5	9.5	0.5	5.5	9.5	19.5	5.5	9.5	2.5	1.5	5.5	-3.5 [1]	1.5	5.5	17	3.5	7.5	27	—	—	—
16	6	9	1	6	9	21.5	6	9	3	2	5	-3 [-0.5]	2	5	19	4	7	29	—	—	—
20	10	14	-4	10	14	25	10	14	-2	6	10	-8 [-5.5]	6	10	22.5	8	12	32.5	—	—	—
25	11	16	-6	11	16	27	11	16	-4	7	12	-10 [-7.5]	7	12	24.5	9	14	34.5	6.5	11.5	33

Note 1) Negative figures in the table W indicate an auto switch is mounted inward from the edge of the cylinder body.

Note 2) The D-M9□/M9□W and M9□A cannot be installed on the single acting: single rod type.

Note 3) Adjust the auto switch after confirming the operating conditions in the actual setting.

Note 4) The D-P3DWA□ is available only for ø25.

Operating Range

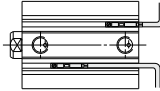
Auto switch model	Bore size (mm)			
	12	16	20	25
D-M9□/M9□V D-M9□W/M9□WV D-M9□A/M9□AV	3	4	5.5	5.5
D-A9□/A9□V	6	7.5	10	10
D-F8□	2.5	3	4	4
D-P3DWA	—	—	—	6

* Since this is a guideline including hysteresis, not meant to be guaranteed. (assuming approximately $\pm 30\%$ dispersion.) There may be the case it will vary substantially depending on an ambient environment.

Minimum Auto Switch Mounting Stroke

No. of auto switch mounted	(mm)							
	D-M9□V	D-M9□WV D-M9□AV	D-A9□	D-A9□V	D-M9□	D-M9□W D-M9□A	D-F8□	D-P3DWA ^{Note 2)}
1 pc.	5	10	10 (5)	5	15 (5)	15 (10)	5	15
2 pcs.	5	10	10	10	15 (5)	15 (10)	5	15

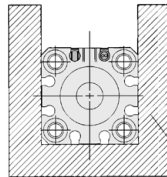
Note 1) The D-M9□/M9□W/M9□A and P3DWA□ cannot be installed on the single acting: single rod type.
 Note 2) Available only for $\phi 25$.
 Note 3) As the dimension stated in () shows the minimum mountable stroke when the auto switch does not project from the end face of the cylinder body and the lead wire bending space is not hindered, the auto switch needs to be ordered separately. (Refer to the figure below.)



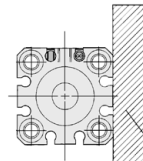
⚠ Caution

Avoid proximity to magnetic objects.

• If the cylinder is used in an application in which a magnetic object is in close proximity to the cylinder, as shown in the figures on the right (even if only one of the sides is in close proximity), the operation of auto switches could become unstable. Therefore, make sure that steel plates and other magnetic objects are placed at least 20 mm away from the cylinder tube surface. (This excludes when a flange or foot bracket is used to mount the cylinder to a magnetic object.)



Magnetic substance
(iron plate, etc.)



Magnetic substance
(iron plate, etc.)

Other than the applicable auto switches listed in "How to Order", the following auto switches can be mounted.

- * Normally closed (NC = b contact) solid state auto switches (D-M9□E(V)) and solid state auto switch D-F8 are also available. For details, refer to pages 1289 and 1290.
- * For solid state auto switches, auto switches with a pre-wired connector are also available. Refer to pages 1340 and 1341 for details.

⚠ Precautions

Be sure to read this before handling the products.

Refer to page 20 for safety instructions and pages 21 to 30 for actuator and auto switch precautions.

1 Special Piston Rod End for Double Rod Type Cylinder

Symbol

-X235

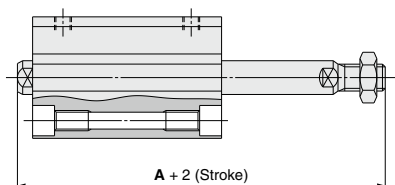
Male thread is used at one piston rod end of double rod type cylinder and female thread at the other end.

C□QSW **Mounting** **Bore size** — **Stroke** **D** — **X235**

* Specifications: Same as standard type.

“D” in the case of “-235”

Piston rod end
Male thread, Female thread



Symbol	Bore size	12	16	20	25
A		39.5 (44.5)	41 (46)	49 (59)	56.5 (66.5)
Applicable stroke		5 to 30		5 to 50	

Note 1) Applicable stroke is available in 5 mm increments.

Note 2) (): Denotes the dimensions with auto switch.

2 Fluororubber for Seals

Symbol

-X271

Material for seals is changed to fluororubber.

C□QS **Standard model no.** — **X271**

Fluororubber for seals

All series variations except non-rotating piston rod type of the CQS series is available. Specifications are the same as for each variation of CQS.

3 Long Stroke of Adjustable Extension Stroke Cylinder (-XC8)

Symbol

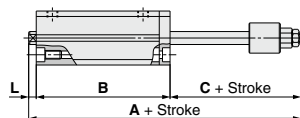
-X525

C□QS **Mounting** **Bore size** — **Stroke** **D(M)** — **X525**

Long stroke
of XC8

Specifications are the same as for -XC8 of the CQ2/CQS series. Refer to “Made to Order Common Specifications”.

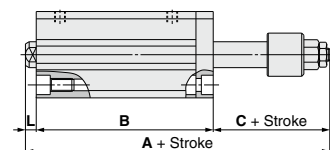
ø12, ø16



ø12, ø16

Symbol Stroke Bore (mm)	A				B				C	L	Applicable stroke
	35st	40st	45st	50st	35st	40st	45st	50st			
12	91.1 (96.1)	96.1 (101.1)	101.1 (106.1)	106.1 (111.1)	62 (67)	72 (72)	77 (77)	82 (82)	25.6	3.5	35, 40, 45, 50
16	91.5 (96.5)	96.5 (101.5)	101.5 (106.5)	106.5 (111.5)	62 (67)	67 (72)	72 (77)	77 (82)	26	3.5	

ø20, ø25



ø20, ø25

Symbol Stroke Bore (mm)	A		B		C	L	Applicable stroke
	55 to 75st	80 to 100st	55 to 75st	80 to 100st			
20	142.5 (152.5)	167.5 (177.5)	109 (119)	134 (144)	29	4.5	55 to 100
25	146 (156)	171 (181)	112 (122)	137 (147)	29	5	

Note 1) (): Denotes dimensions with auto switch.

Note 2) Applicable stroke is available in 5 mm increments.

4 Long Stroke of Adjustable Retraction Stroke Cylinder (-XC9)

Symbol
-X526

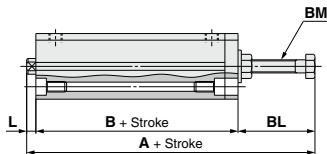
C□QS Mounting Bore size — Stroke D (M) — X526

Long stroke of XC9

Specifications are the same as for -XC9 of the CQS series.
Refer to "Made to Order Common Specifications".

Dimensions

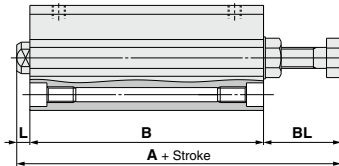
ø12, ø16



Symbol Bore (mm)	A	B	L	BL	BM	Applicable stroke
12	69.8	37	3.5	29.3	M5 x 0.8	35, 40, 45, 50, 75, 100
16	69.5	37	3.5	29	M6 x 1.0	75, 100, 125, 150, 175, 200
20	76	41	4.5	30.5	M8 x 1.25	75, 100, 125, 150, 175, 200, 250, 300
25	78.5	44	5	29.5	M8 x 1.25	75, 100, 125, 150, 175, 200, 250, 300

Note 1) Intermediate stroke type (available in 5 mm increments) is for spacer so that dimensions are the same as for each type of 75, 100, 125, 150, 175, 200, 250, 300 stroke.

ø20, ø25



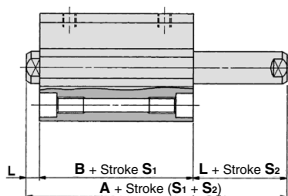
5 Intermediate Stroke of Double Rod Type

Symbol
-X633

C□QSW Standard model no. — X633
C□QSKW

* Specifications: Same as standard type.

Dimensions



Symbol Bore (mm)	C(D)QSW		C(D)QSKW		L	Stroke S ₁	Stroke S ₂
	A	B	A	B			
12	29 (34)	22 (27)	34 (39)	27 (32)	3.5	In the case of 5 to 30 stroke 5 mm intervals	In the case of 6 to 29 stroke 1 mm intervals
16	29 (34)	22 (27)	34 (39)	27 (32)	3.5	In the case of 5 to 30 stroke 5 mm intervals	In the case of 6 to 29 stroke 1 mm intervals
20	35 (45)	26 (36)	40 (50)	31 (41)	4.5	In the case of 5 to 50 stroke 5 mm intervals	In the case of 6 to 49 stroke 1 mm intervals
25	39 (49)	29 (39)	44 (54)	34 (44)	5	In the case of 5 to 50 stroke 5 mm intervals	In the case of 6 to 49 stroke 1 mm intervals

Note 1) (): Denotes the dimensions with auto switch.

Note 2) Installing a spacer inside the standard cylinder tube, stroke S₁ has 5 mm intervals for controlling intermediate strokes in 1 mm increments.

Example) In the case of CDQ2WB40-18D, stroke S₁ is 20 mm and stroke S₂ is 18 mm.

6 Long Stroke of Dual Stroke Single Rod Type

Symbol

-X636

C□QSB Bore size — Stroke S₁ + Stroke S₂-S₁ DC (M) — X636

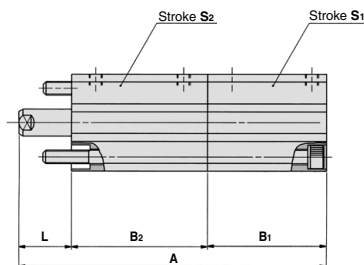
Long stroke of
XC11

Applicable stroke

mm

Bore size	Stroke
ø12, ø16	Max. stroke S ₂ : up to 50 mm
ø20, ø25	Max. stroke S ₂ : up to 100 mm

Specifications are the same as for -XC11 of the CQS series.
Refer to "Made to Order Common Specifications".



Bore size: ø12, ø16

mm

Symbol	A	B ₁	B ₂	L	Stroke range	
					S ₁	S ₂
Bore ø12	62.5 (67.5) + Stroke (S ₁ + S ₂)	17 (22) + Stroke S ₁	32 + Stroke S ₂	13.5	5 to 30	35 to 50
ø16	62.5 (67.5) + Stroke (S ₁ + S ₂)	17 (22) + Stroke S ₁	32 + Stroke S ₂	13.5	5 to 30	35 to 50

Bore size: ø20, ø25

mm

Symbol Stroke	A		B ₁	B ₂		L	Stroke range	
	Stroke S ₂			Stroke S ₂			S ₁	S ₂
	55 to 75	80 to 100		55 to 75	80 to 100			
Bore ø20	150 (160) + Stroke S ₁	175 (185) + Stroke S ₁	19.5 (29.5) + Stroke S ₁	116	141	14.5	5 to 50	55 to 100
ø25	156.5 (166.5) + Stroke S ₁	181.5 (191.5) + Stroke S ₁	22.5 (32.5) + Stroke S ₁	119	144	15	5 to 50	55 to 100

Note 1) (): Denotes the dimensions with auto switch.

Note 2) Applicable stroke is available in 5 mm increments.