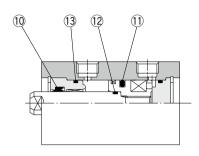
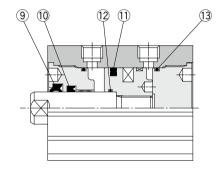
CH QB Series ©20, Ø32, Ø40 Ø50, Ø63, Ø80, Ø100

Construction

CH□QB20



CH□QB32 to CH□QB100



* The numbers correspond with those in the "Construction" of the CH□QB series in the Web Catalog.

Seal Kit List

No.	Description	Material	Note
9	Scraper		
10	Rod seal		12 is a non-replaceable
11)	Piston seal	NBR	part, so it is not included
12	Piston gasket		in the seal kit.
(13)	Tube gasket		

Replacement Parts: Seal Kit

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Part no.	Contents				
CHQ20-PS					
CHQ32-PS					
CHQ40-PS	HQ40-PS				
CHQ50-PS	Set of nos. (9), (10), (11), (13)				
CHQ63-PS	©, W, T, W				
CHQ80-PS					
CHQ100-PS					
	Part no. CHQ20-PS CHQ32-PS CHQ40-PS CHQ50-PS CHQ63-PS CHQ63-PS CHQ80-PS				

 \ast The seal kit consists of items 9, 10, 11 and 13 and can be ordered by using the seal kit number for each bore size.

* Special tool required for disassembly. Contact SMC for recommended tool designs and dimensions.

Cover Tightening Torque

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Bore size (mm)	Tightening torque (N·m)		
32	12.5 ±1.2		
40	74.5 ±7.4		
50	100 ±10		
63			
80	411 ±41		
100			

^{*} Reassemble the cover with the above tightening torques.